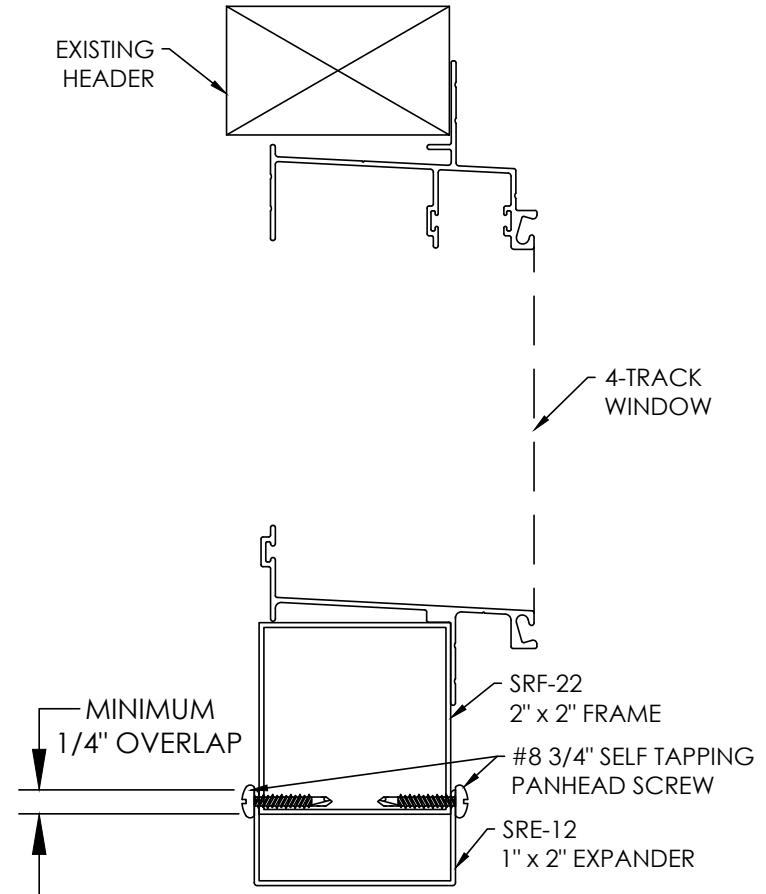
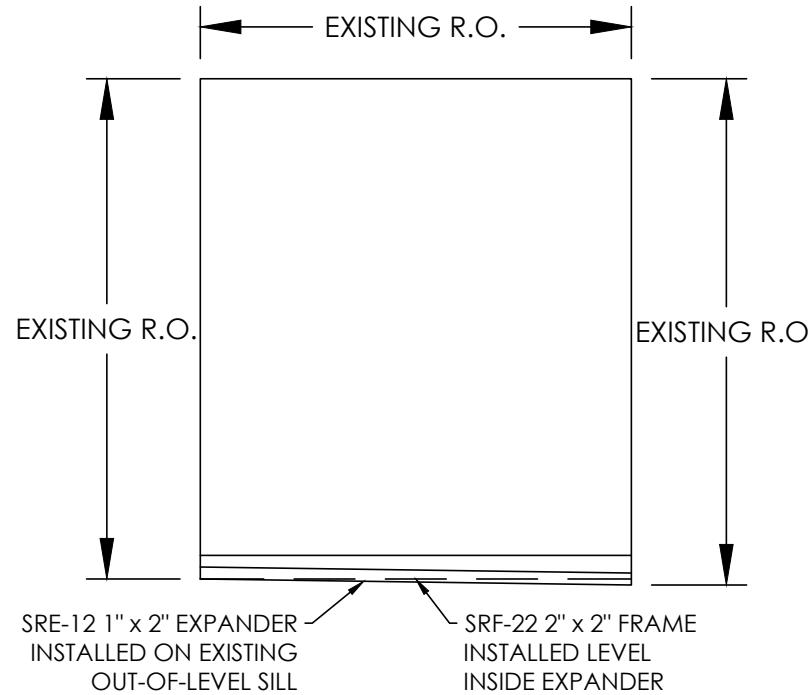


PORCH
CONVERSIONS

ARCHITECTURAL PACK

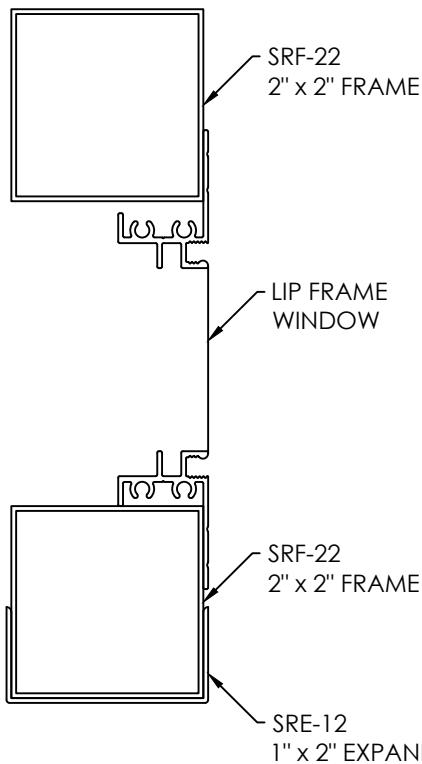
SILL LEVELING



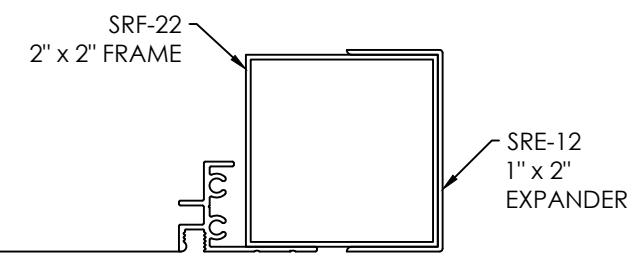
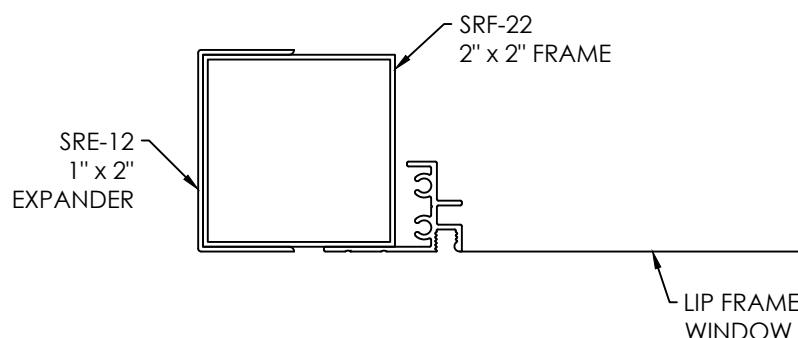
NOTE: THIS METHOD / MATERIAL COMBINATION CAN BE USED TO LEVEL HEADERS OR TO PLUMB POSTS AS NEEDED IN ANY VERTICAL OR HORIZONTAL ORIENTATION

LIP FRAME

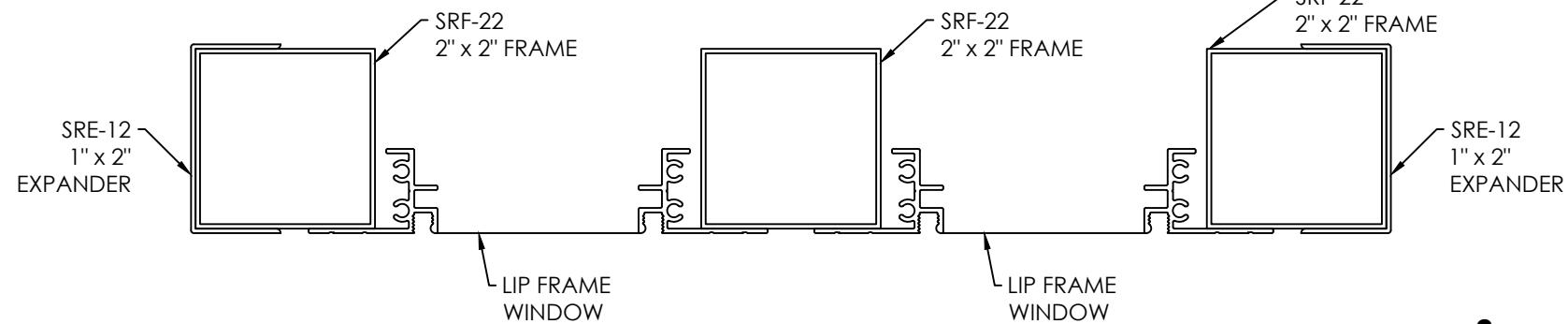
Vertical



Horizontal
1 window

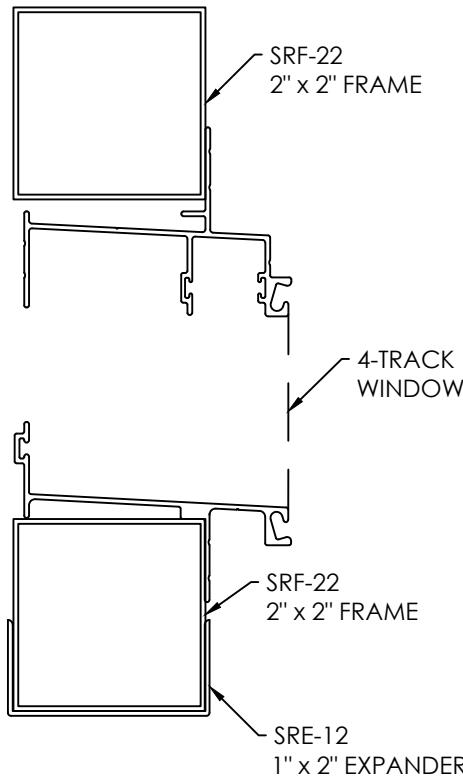


2 or more windows (Twin/Triple Pack)

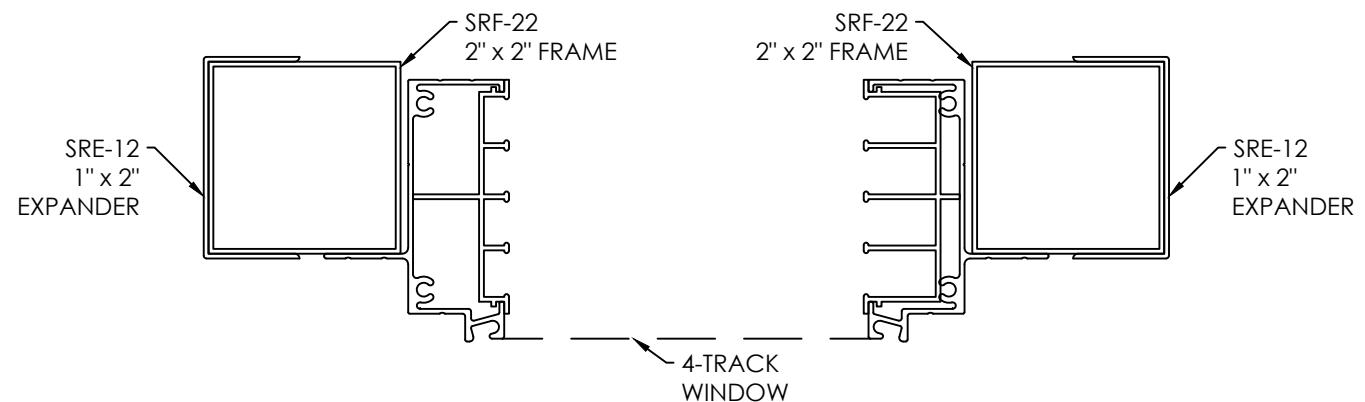


4-TRACK FRAME

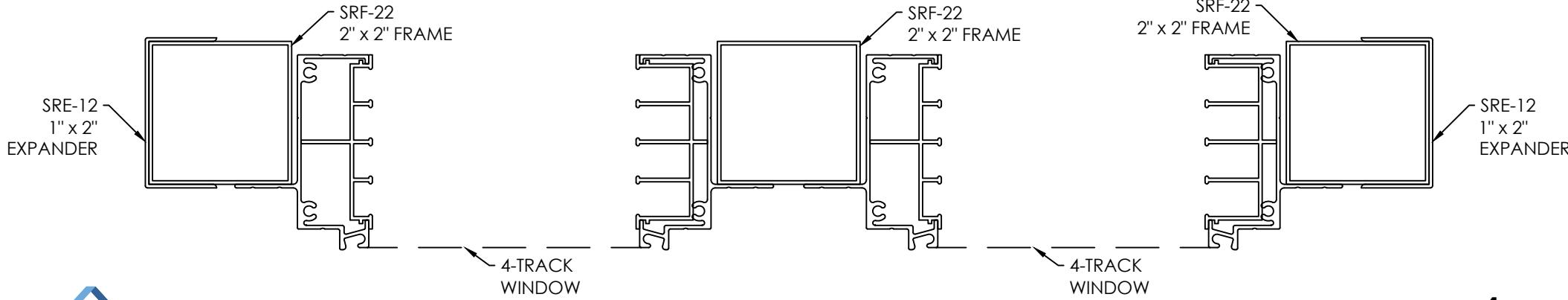
Vertical



Horizontal
1 window

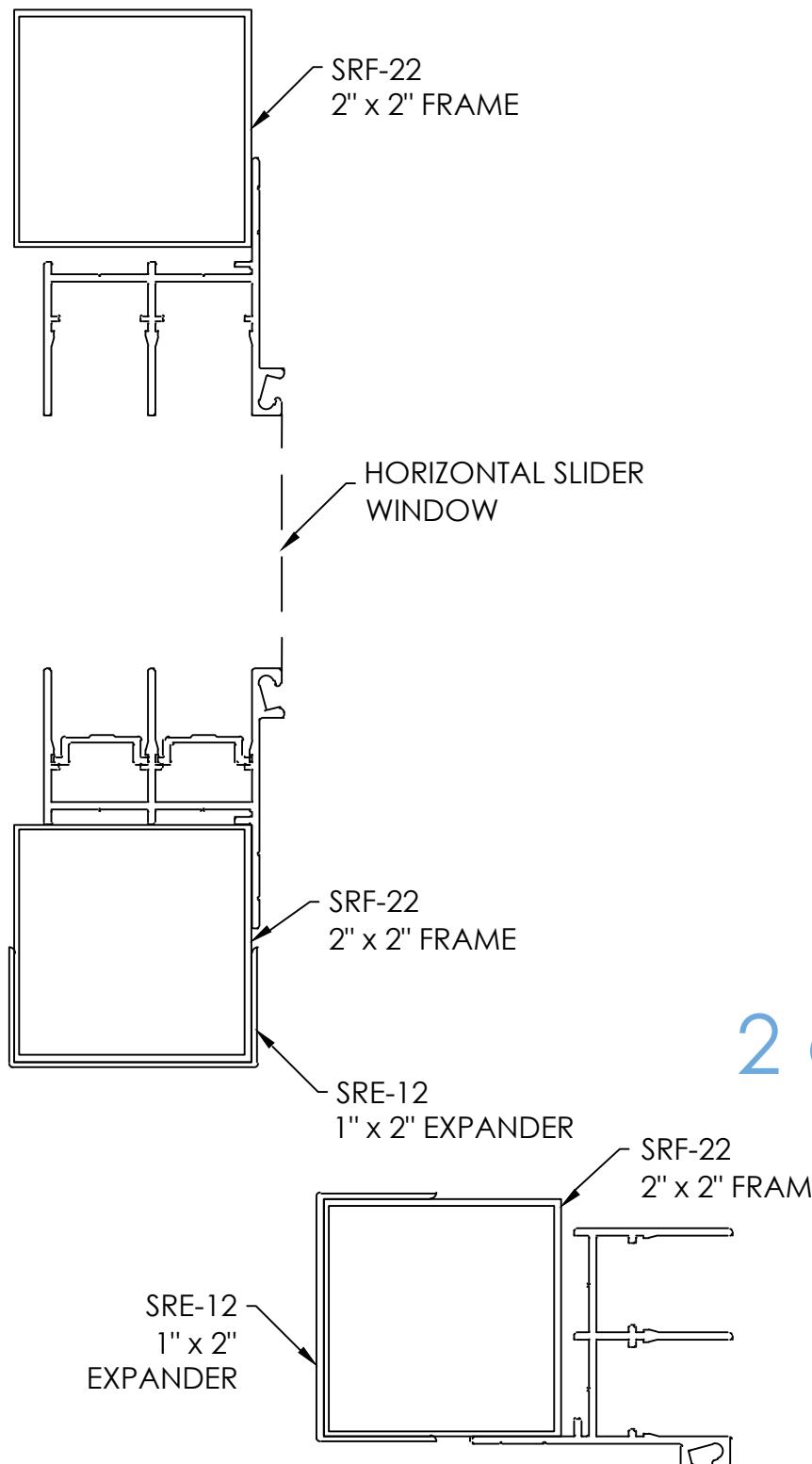


2 or more windows (Twin/Triple Pack)

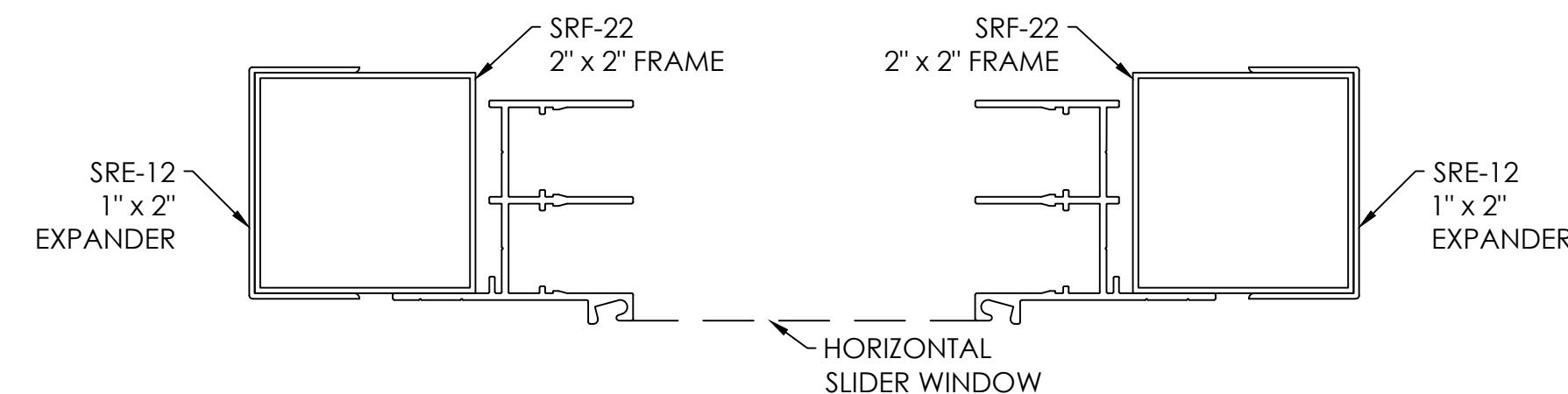


HORIZONTAL SLIDER FRAME

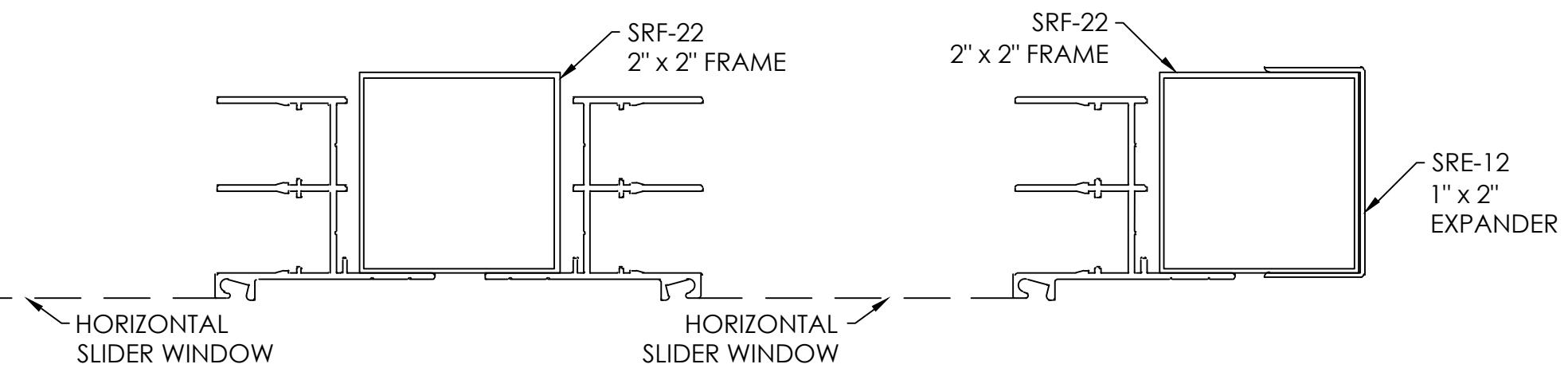
Vertical



Horizontal
1 window



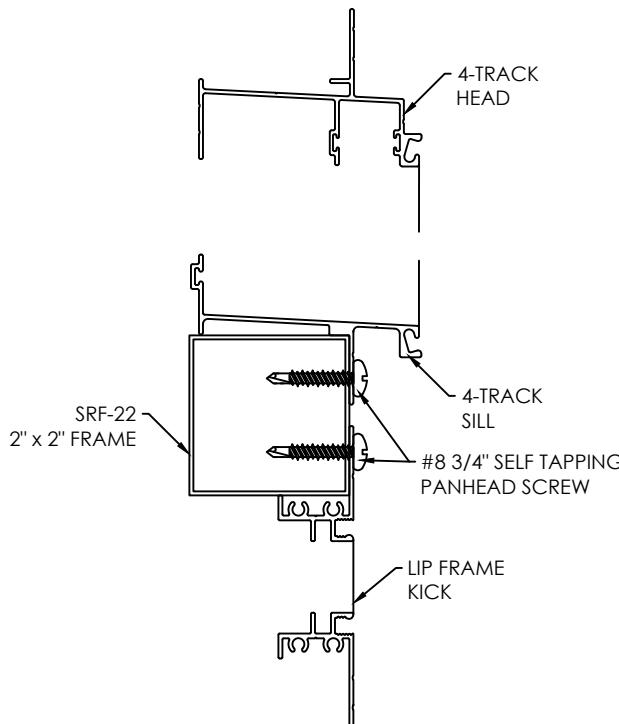
2 or more windows (Twin / Triple Pack)



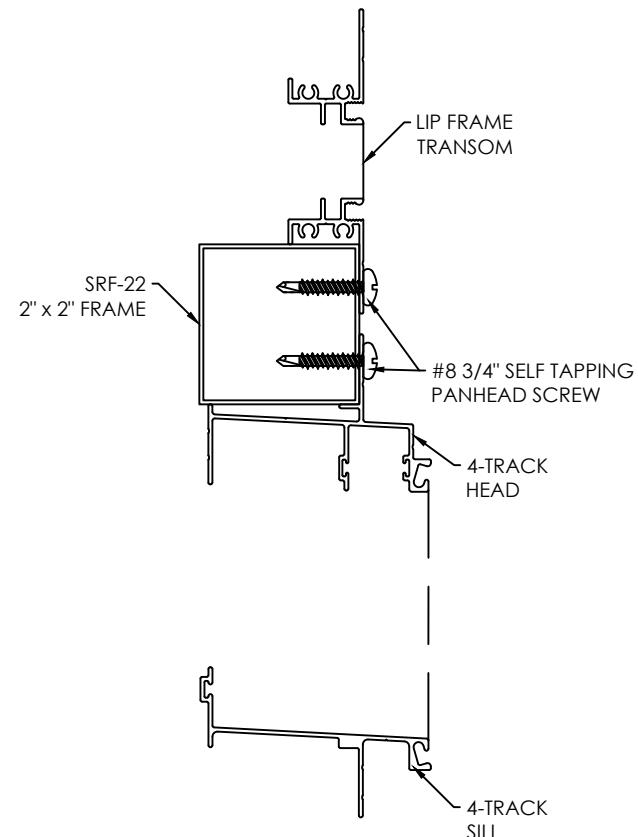
MULLED UNIT ASSEMBLIES

Vertical sections

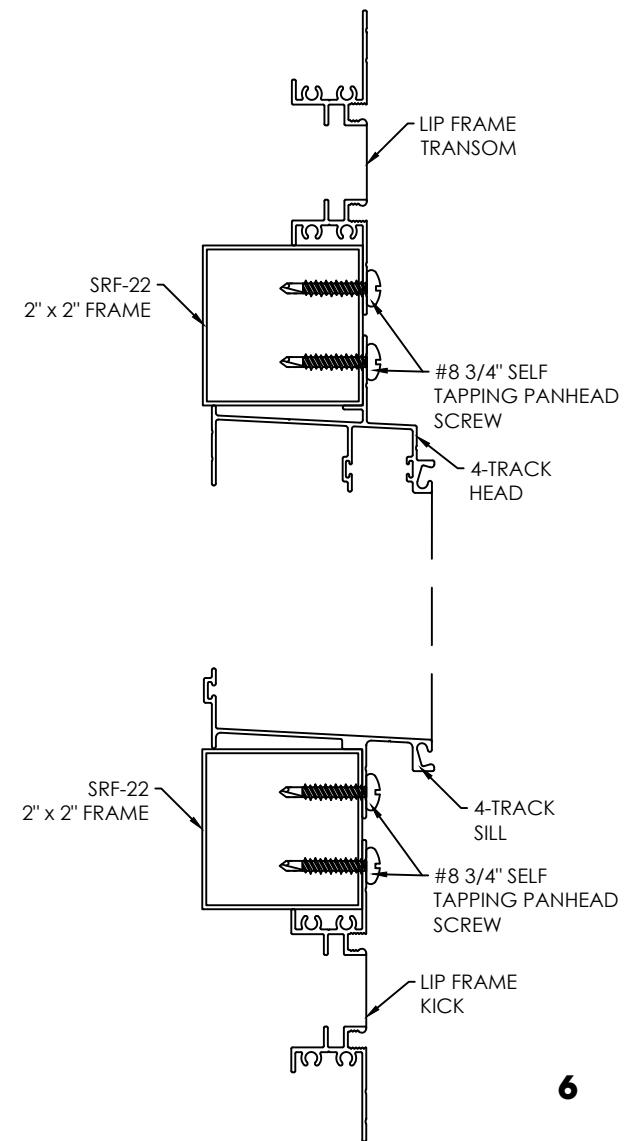
Operable window
w/ mulled kick



Operable window
w/ mulled transom



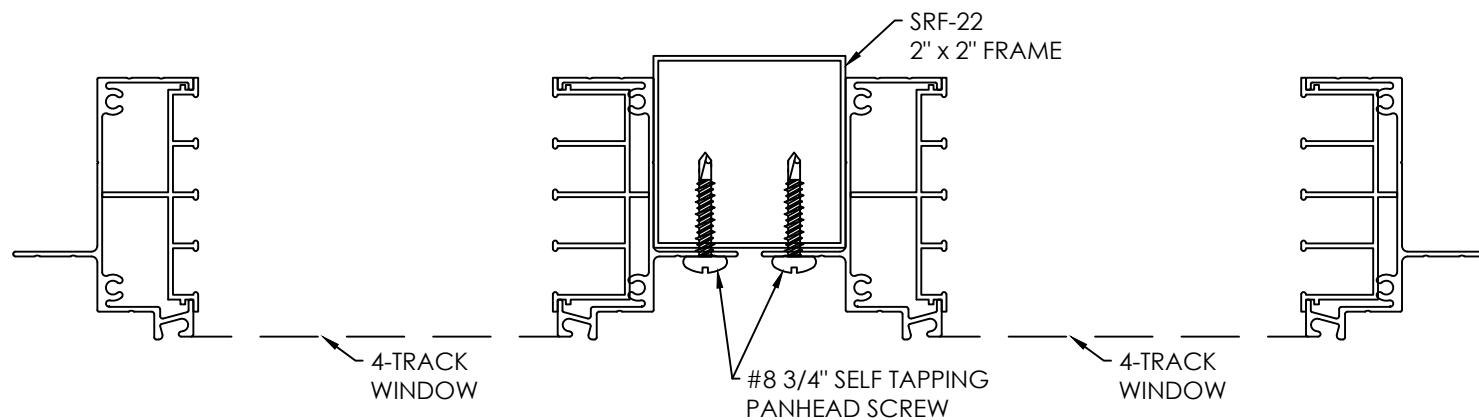
Operable window w/ mulled kick
and mulled transom



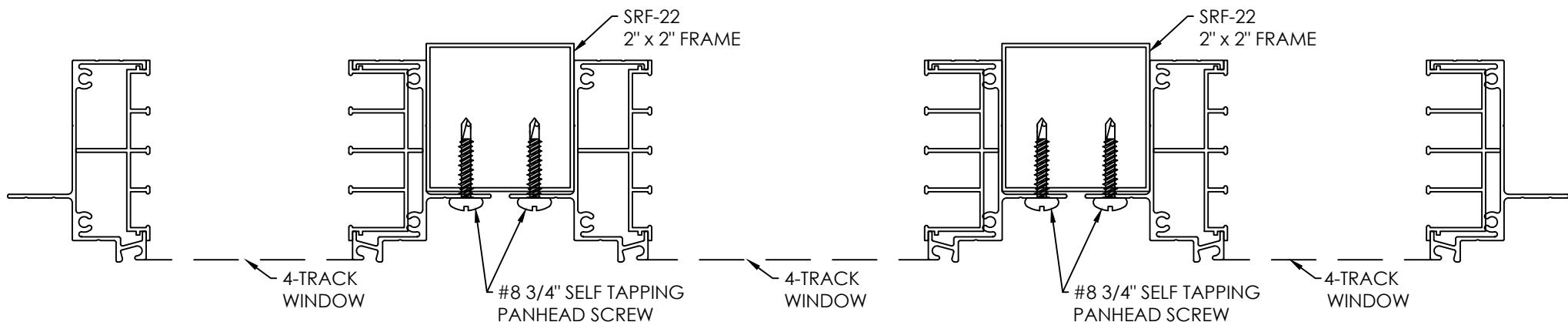
MULLED UNIT ASSEMBLIES

Horizontal sections

Twin Pack

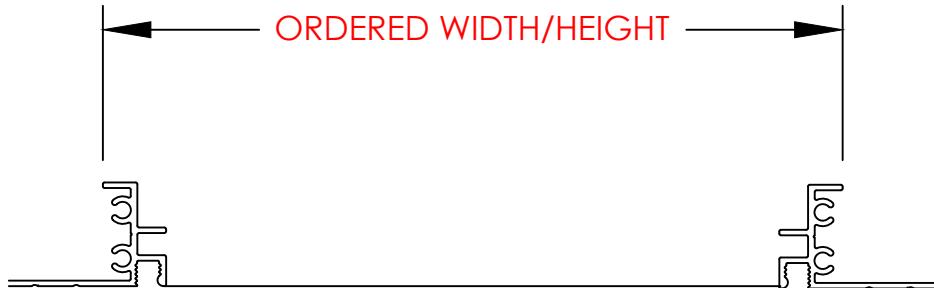


Triple Pack



LIP FRAME DETAILS

Window section



FLEXIGLAZE VINYL OR
FIBERGLASS SCREEN:

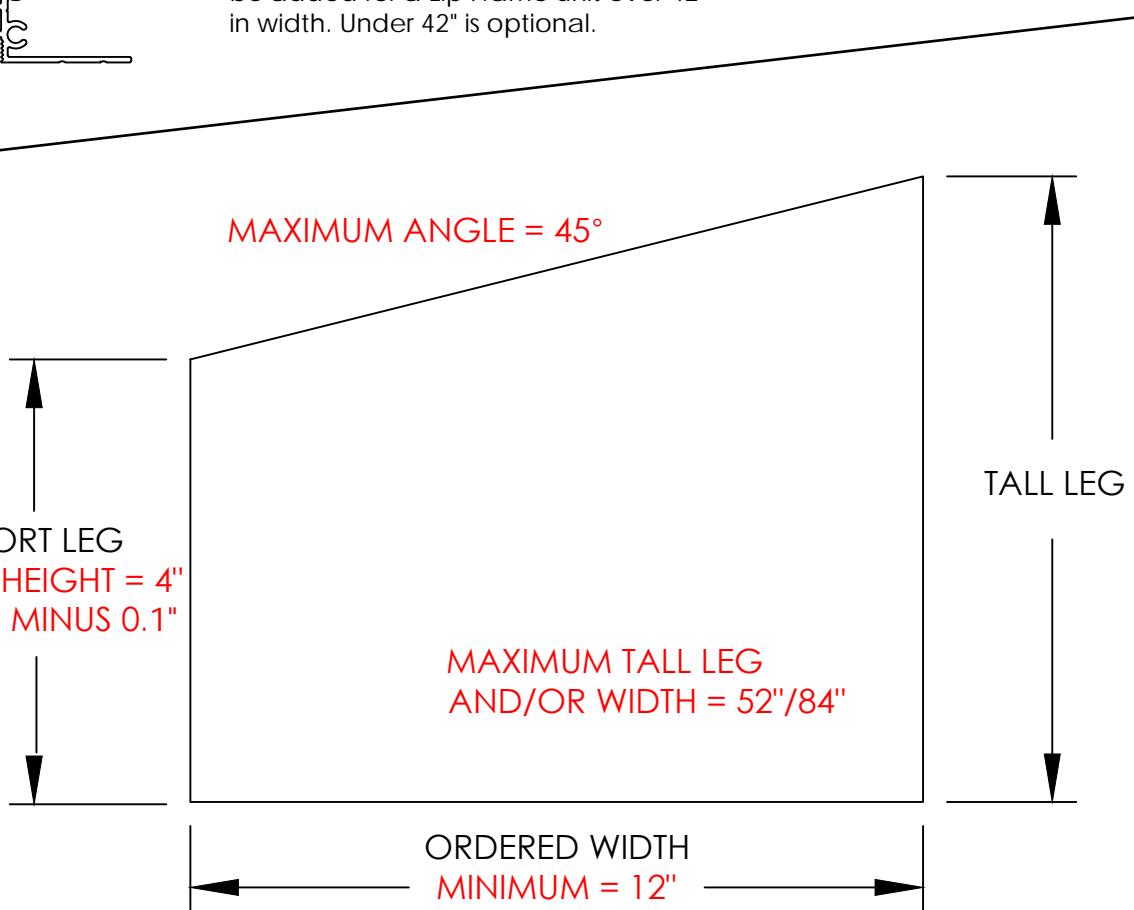
MINIMUM = 4" W x 4" H

MAXIMUM = 52" W x 96" H

NOTE: A spreader bar will automatically be added for a Lip Frame unit over 42" in width. Under 42" is optional.

Trap details

MINIMUM HEIGHT = 4"
MAXIMUM HEIGHT = TALL LEG MINUS 0.1"



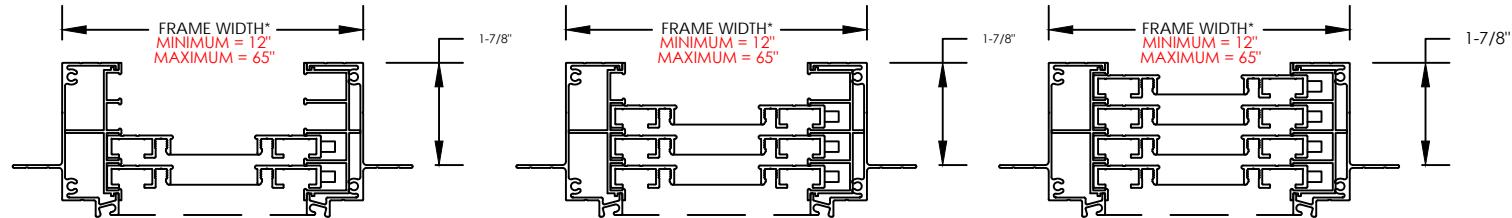
* A vertical spreader bar will automatically be added to a Lip Frame Trapezoid over 30" wide or a horizontal spreader bar will be added when the short leg height is over 34".

Under either is optional.

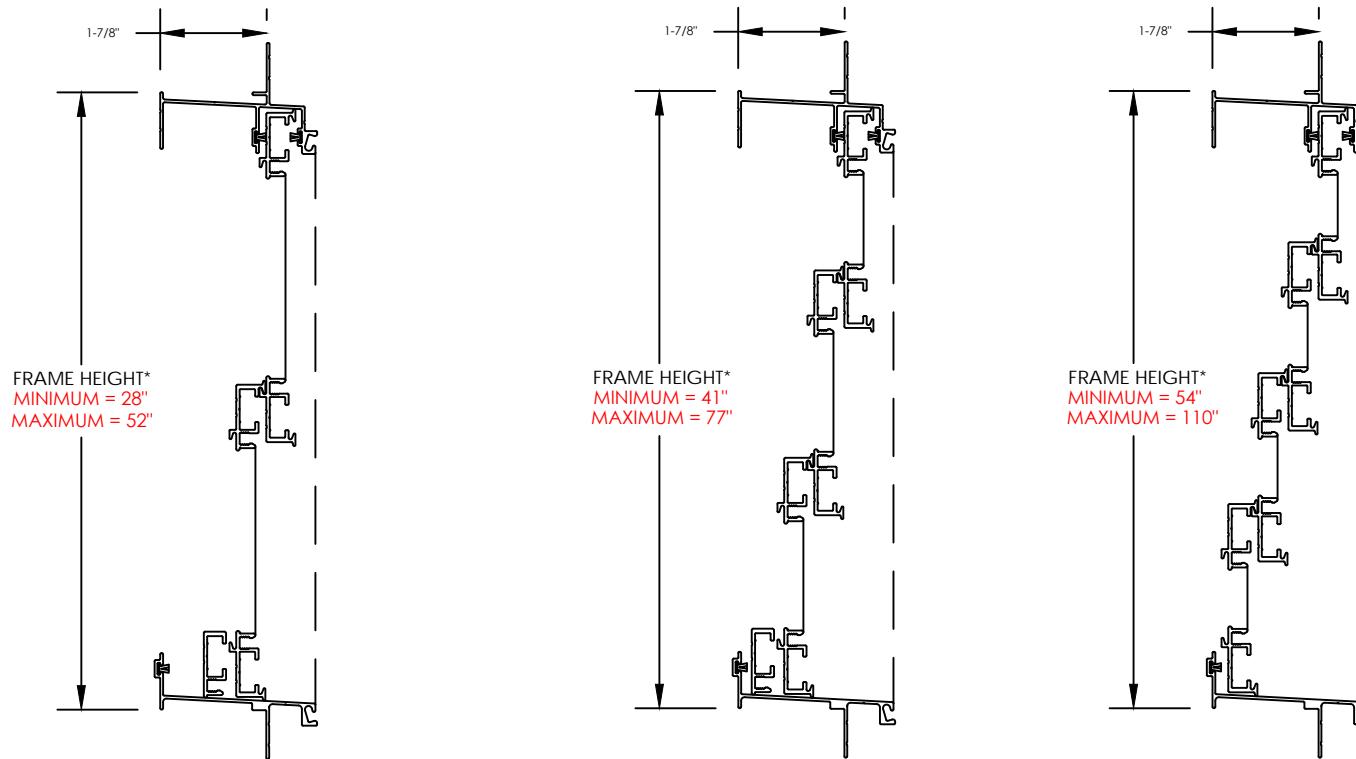


2/3/4-Track Window Sections

Horizontal sections

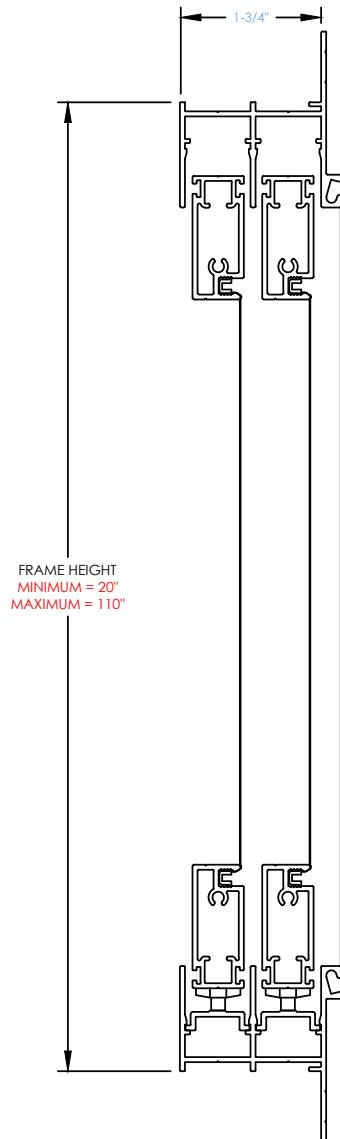


Vertical sections

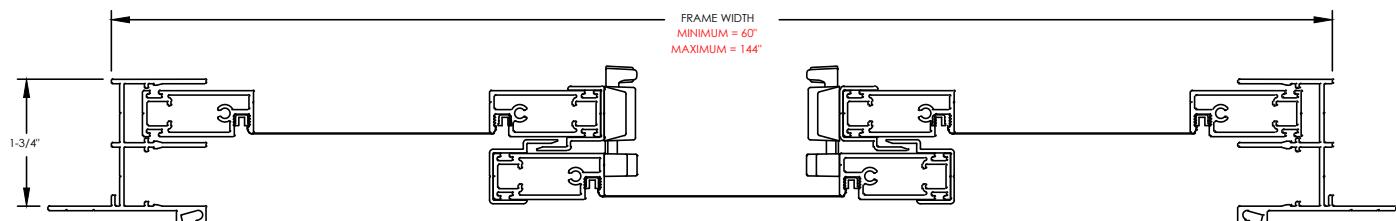
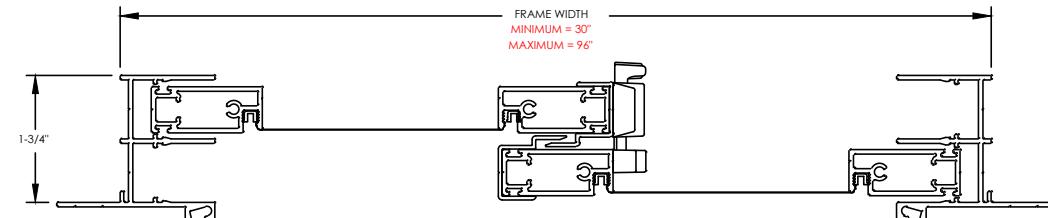


Horizontal Slider Window Sections

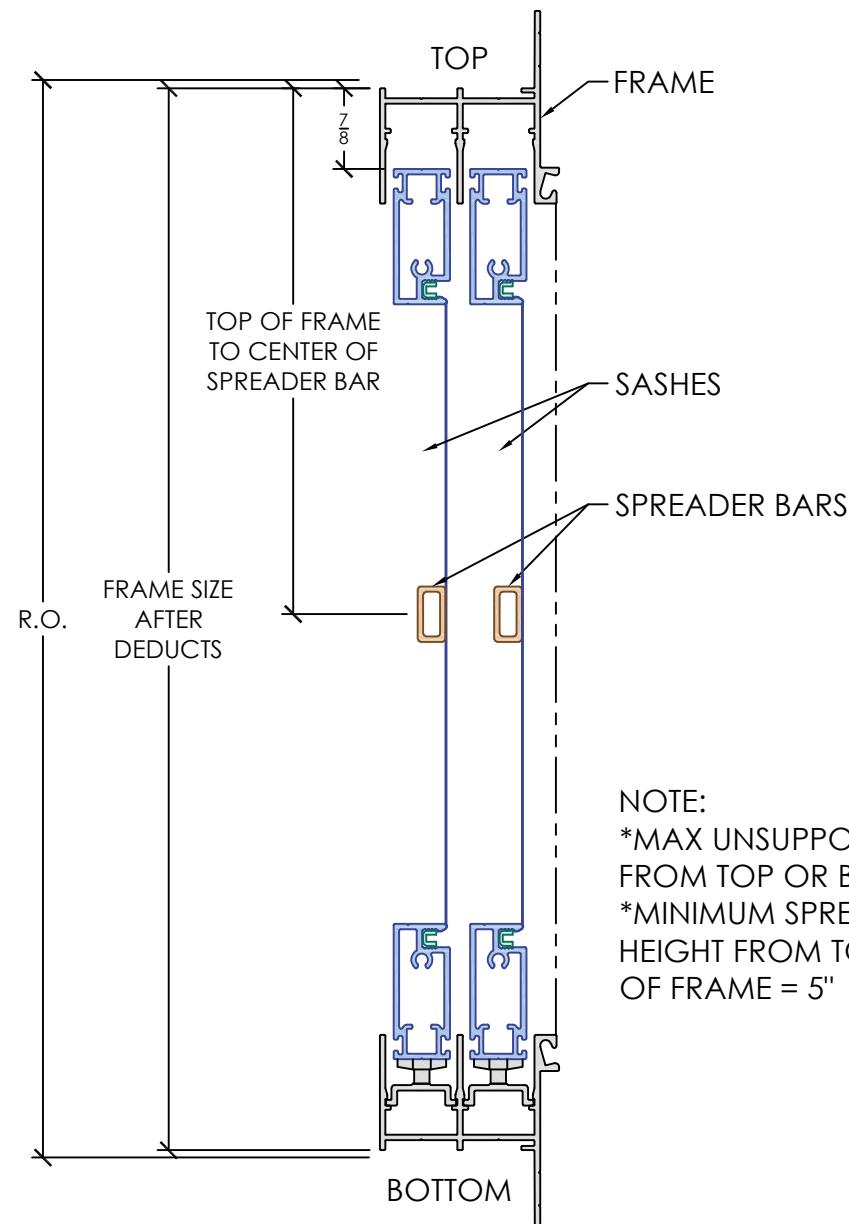
Vertical Section



Horizontal Sections



Horizontal Slider Custom Height Spreader Bars



NOTE:

- *MAX UNSUPPORTED SASH LEG FROM TOP OR BOTTOM = 70"
- *MINIMUM SPREADER BAR HEIGHT FROM TOP OR BOTTOM OF FRAME = 5"



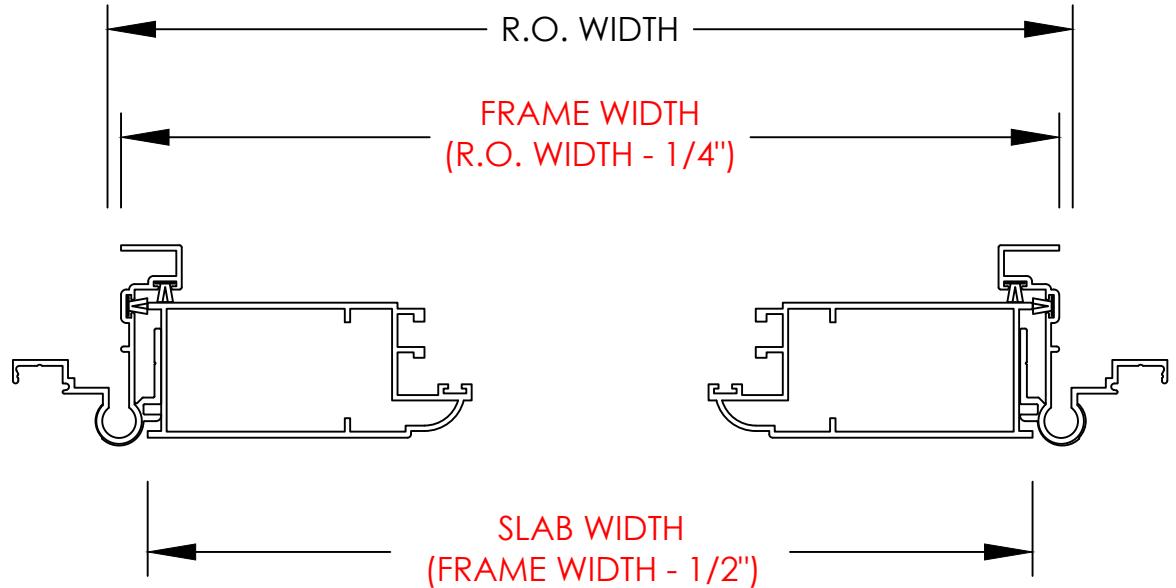
Single Door Sections

ORDERED FRAME SIZE

MINIMUM = 30" W x 72" H

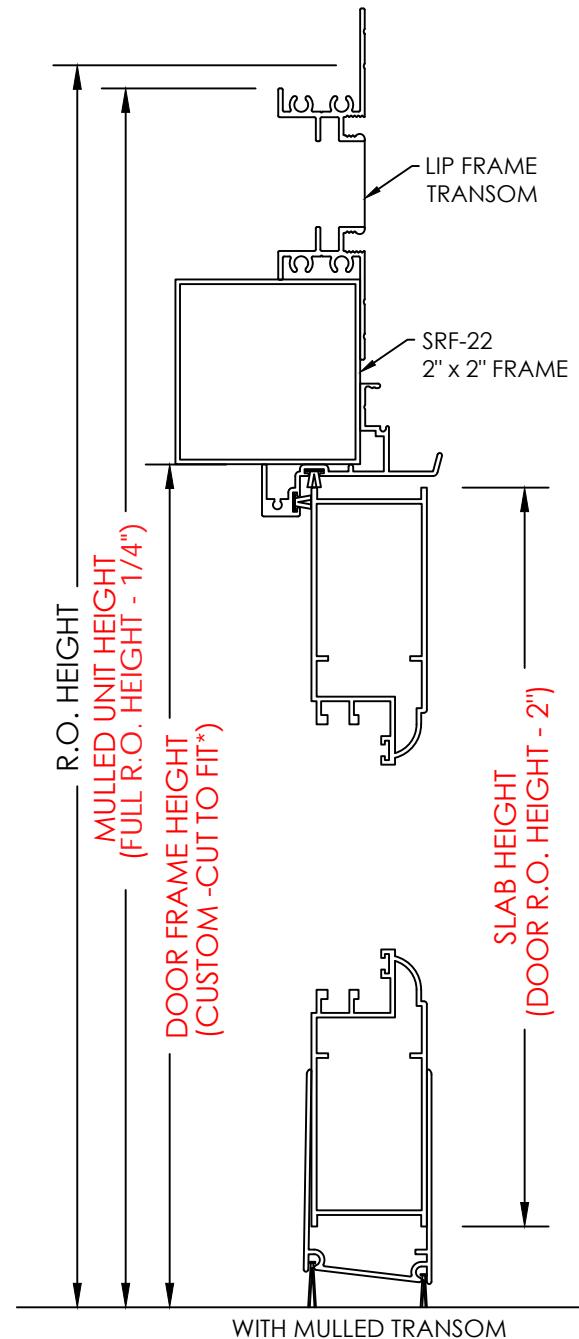
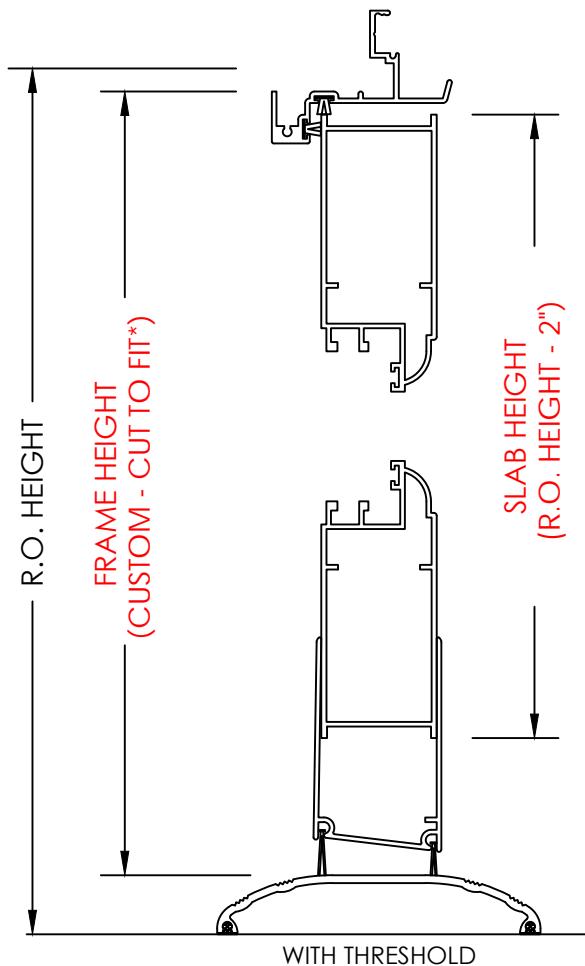
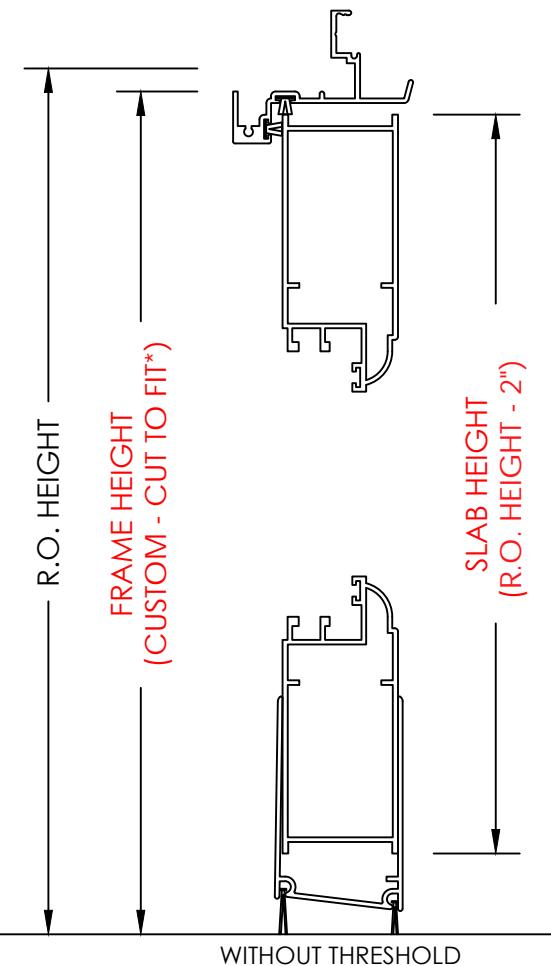
MAXIMUM = 42" W x 96" H

Horizontal



Single Door Sections

Vertical



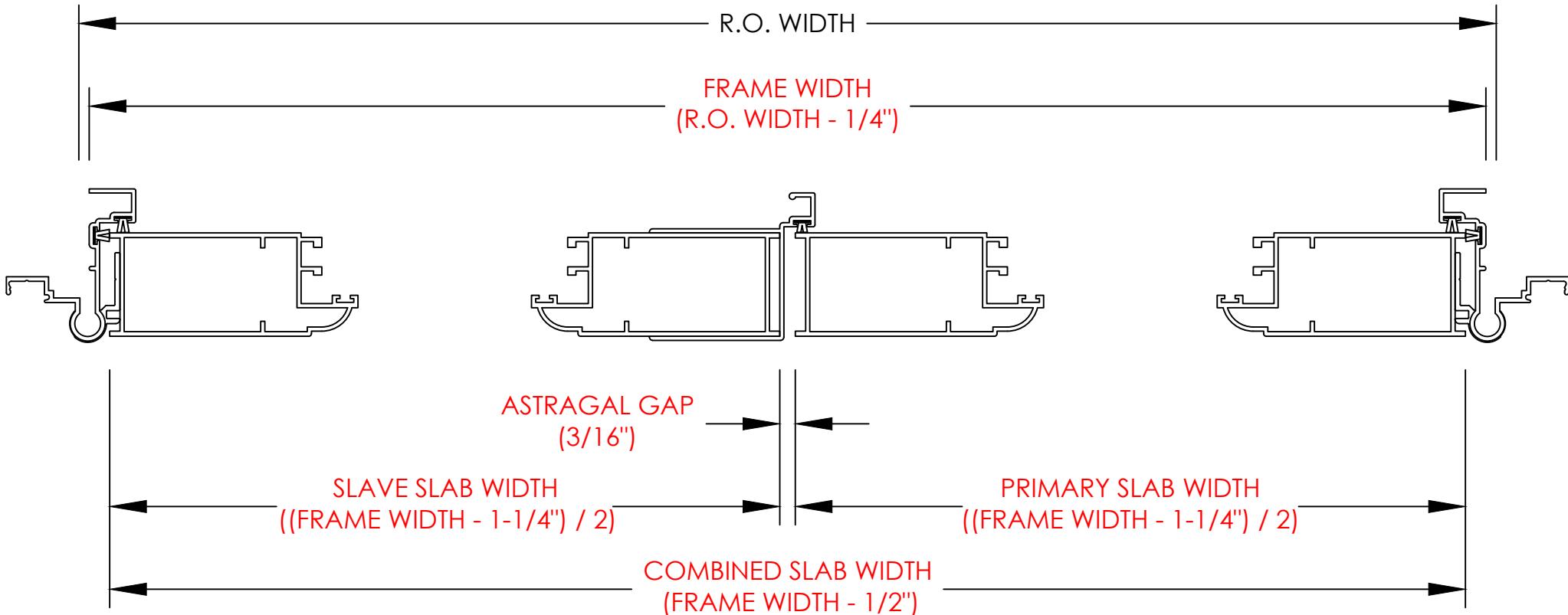
French Door Sections

ORDERED FRAME SIZE

MINIMUM = 60" W x 72" H

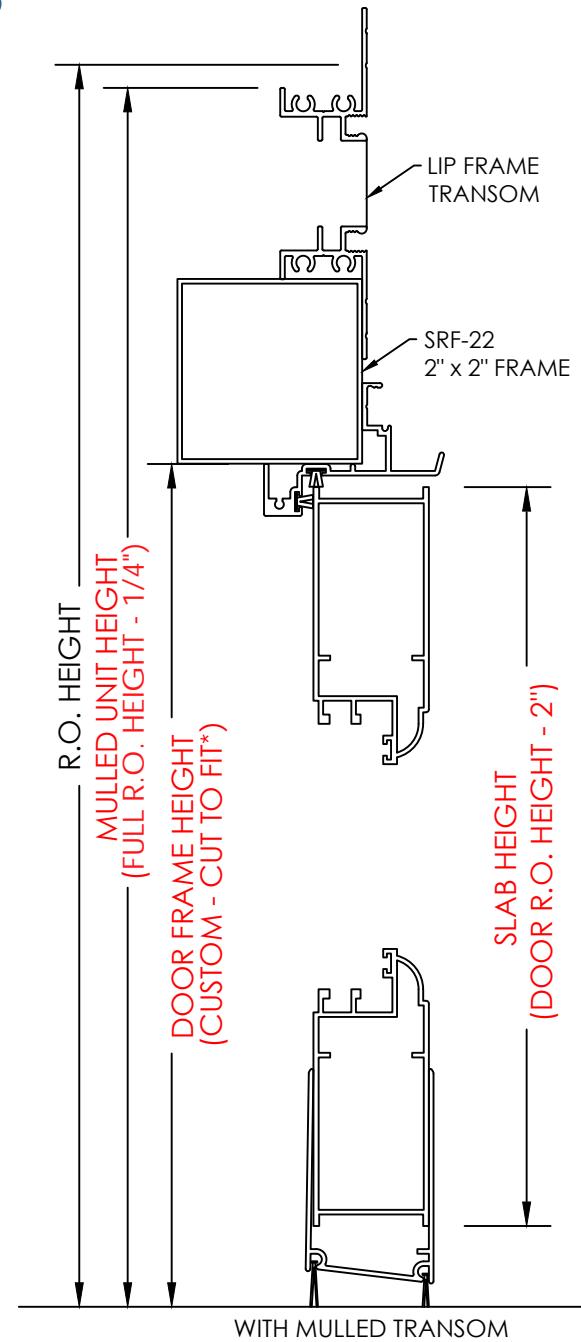
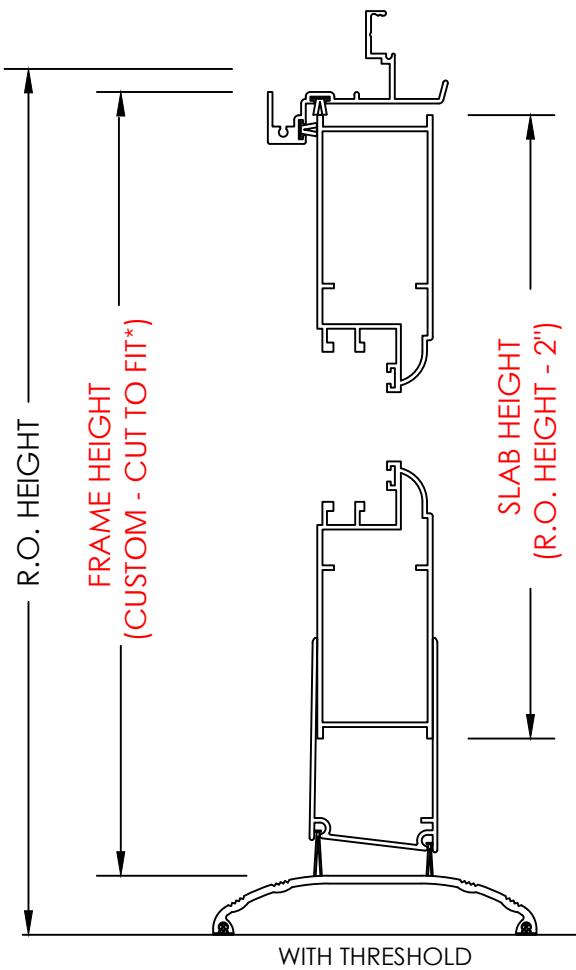
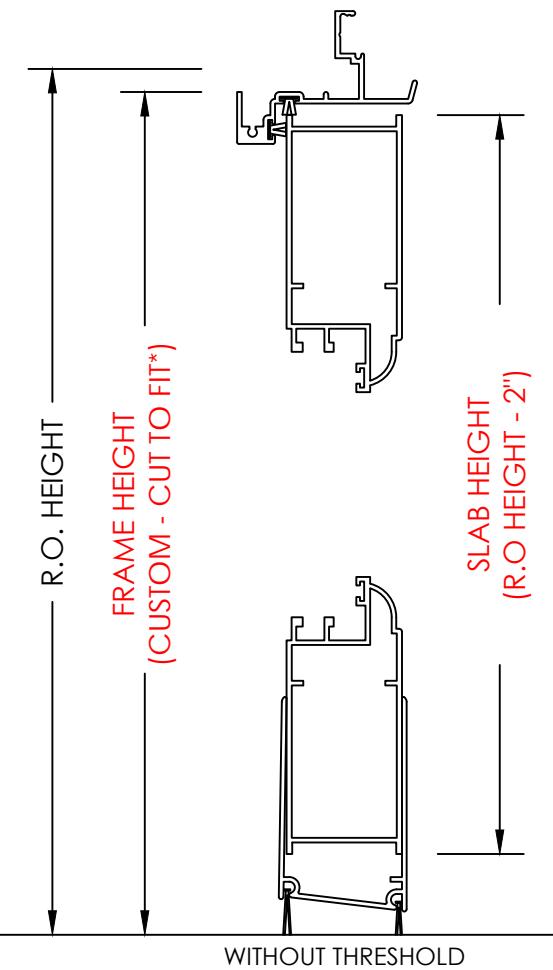
MAXIMUM = 84" W x 96" H

Horizontal

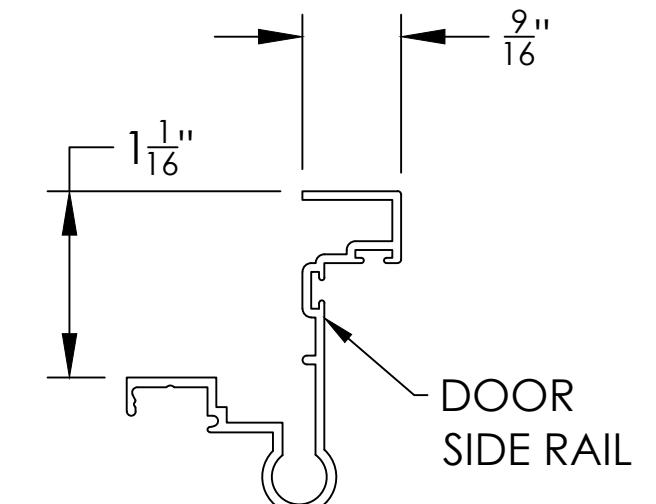
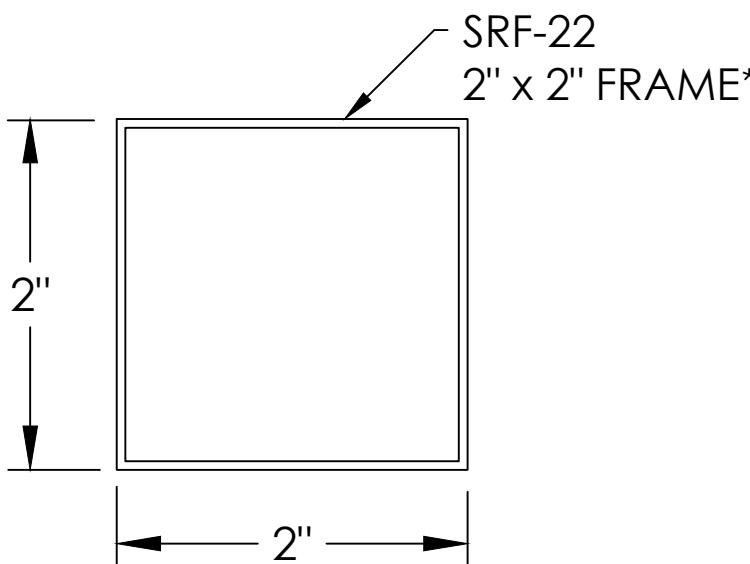
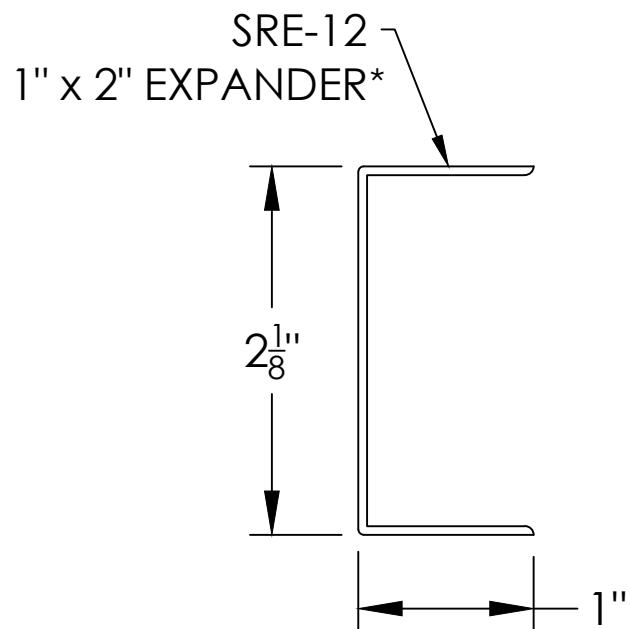


French Door Sections

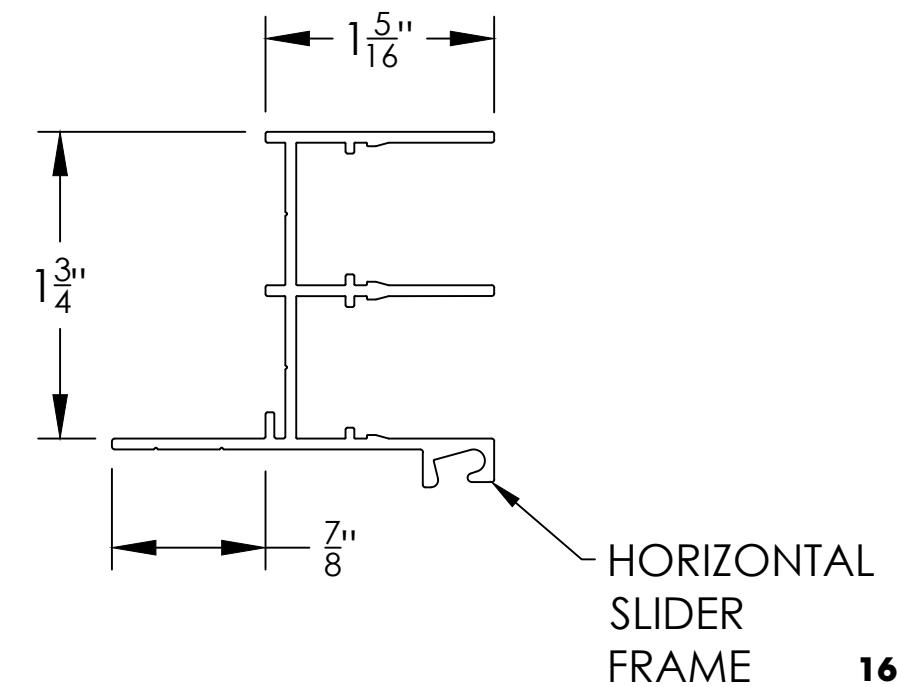
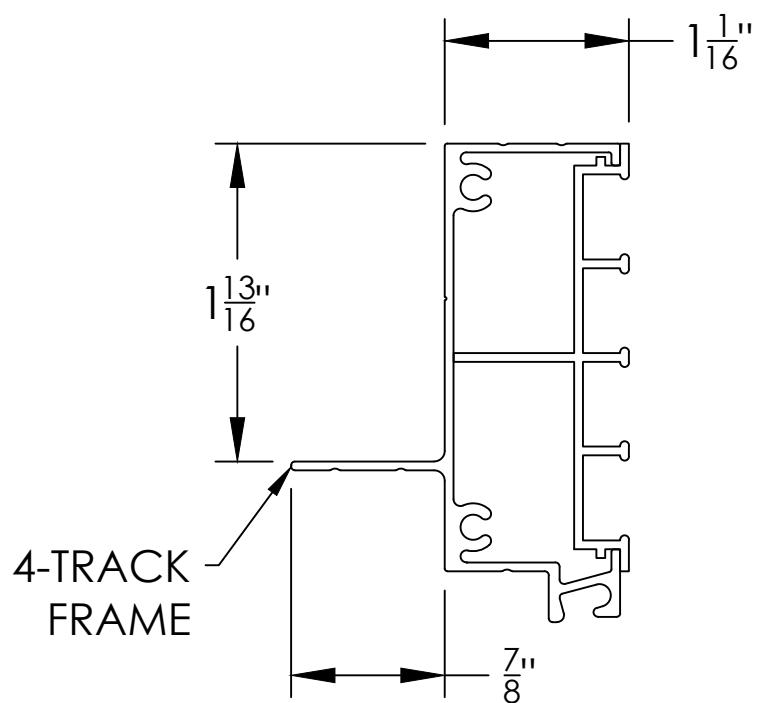
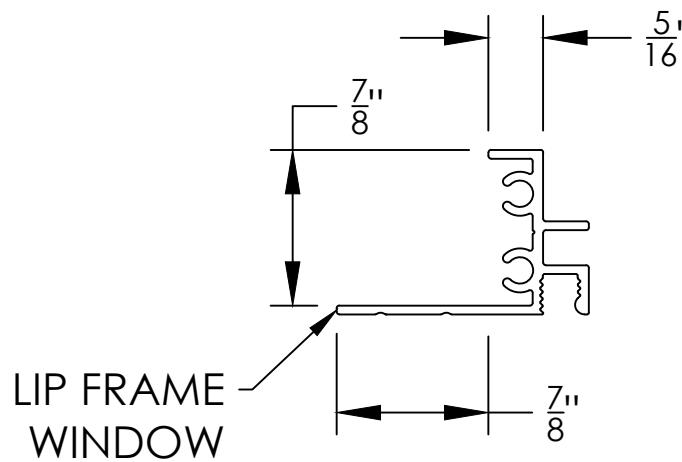
Vertical



Profile Details



*1" x 2" EXPANDER & 2" x 2" FRAME ARE NOT STRUCTURAL!



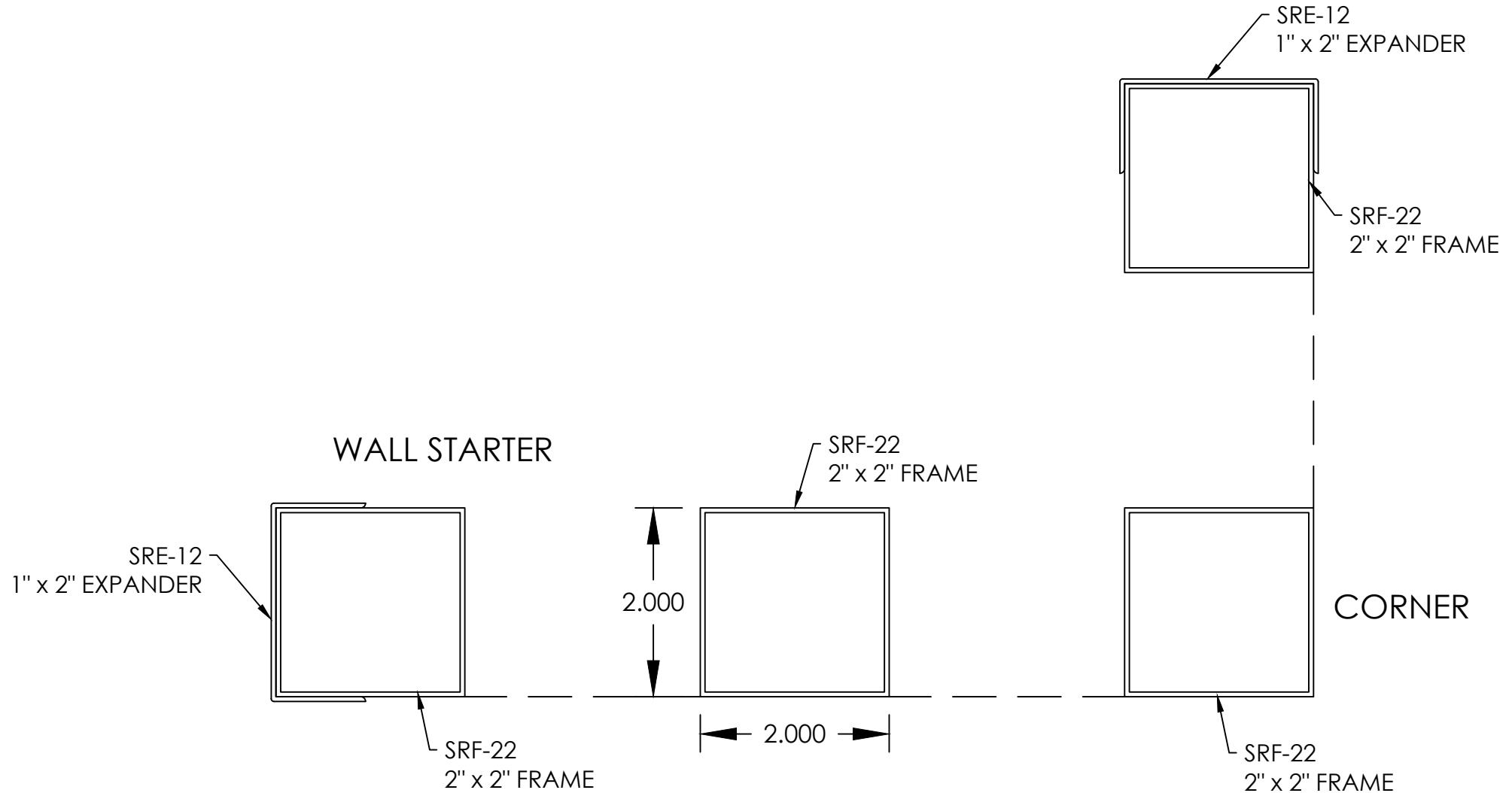
Standard 80" Door

Rough Opening Height Range

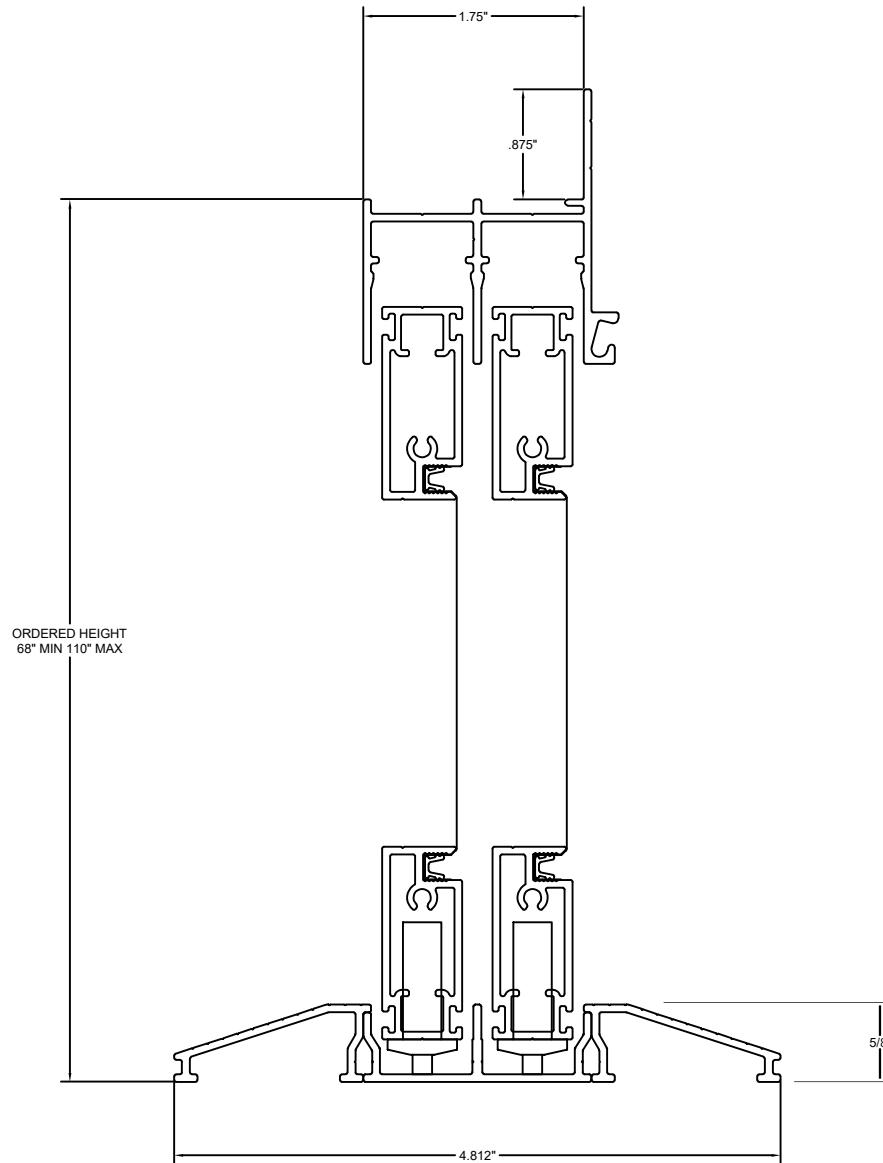
	WITHOUT THRESHOLD	WITH THRESHOLD
MINIMUM R.O.	<p>79 1/8" HIGH R.O.</p>	<p>79 3/4" HIGH R.O.</p>
MAXIMUM R.O.	<p>80 3/8" HIGH R.O.</p>	<p>81" HIGH R.O.</p>



WALL LAYOUTS



MTD* 2-TRACK LAYOUTS

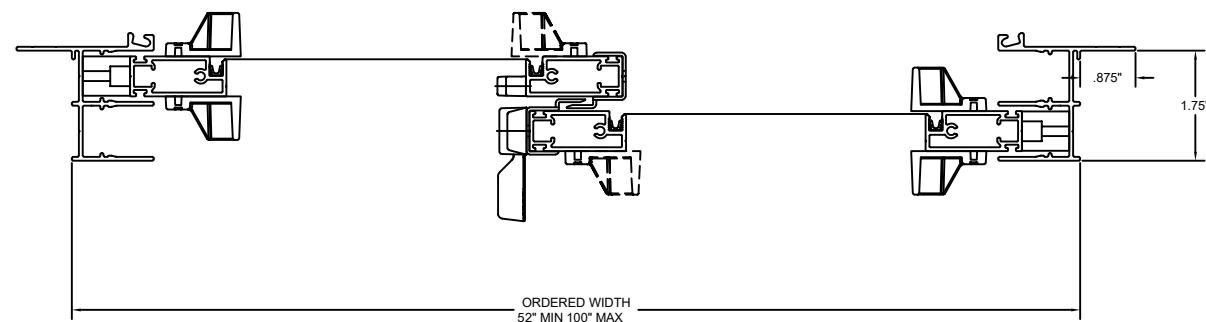


*MULTI TRACK DOOR
ALL MTD FRAMES SENT AS KD (KNOCK DOWN)
WE HAVE A BUILD TOLERANCE OF +/- 1/8" ON ALL PRODUCTS.

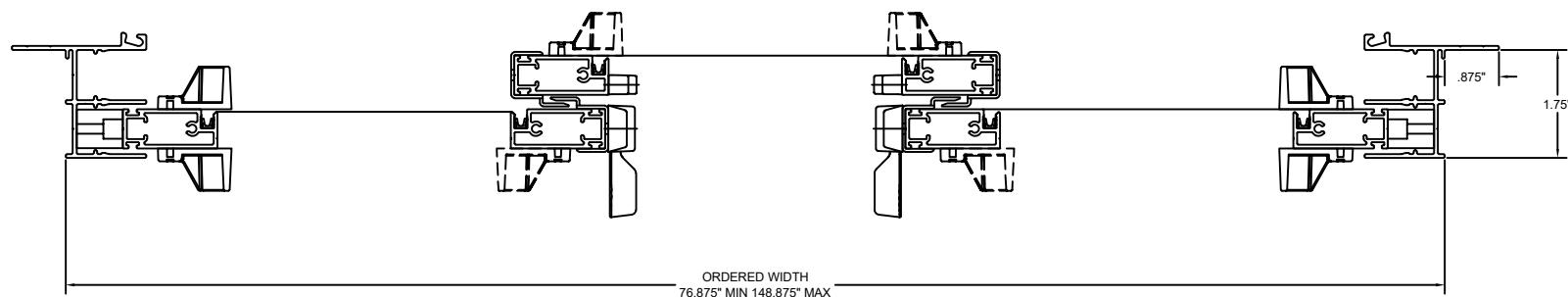


MTD 2-TRACK LAYOUTS

2 Panel

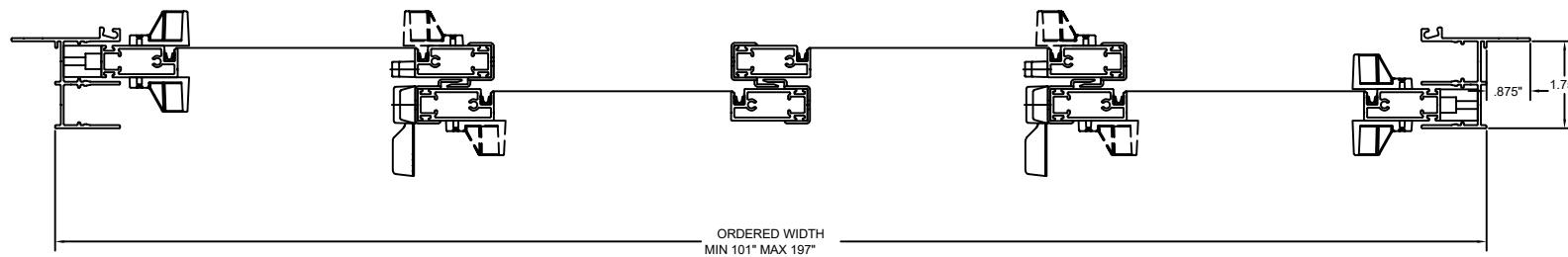


3 Panel

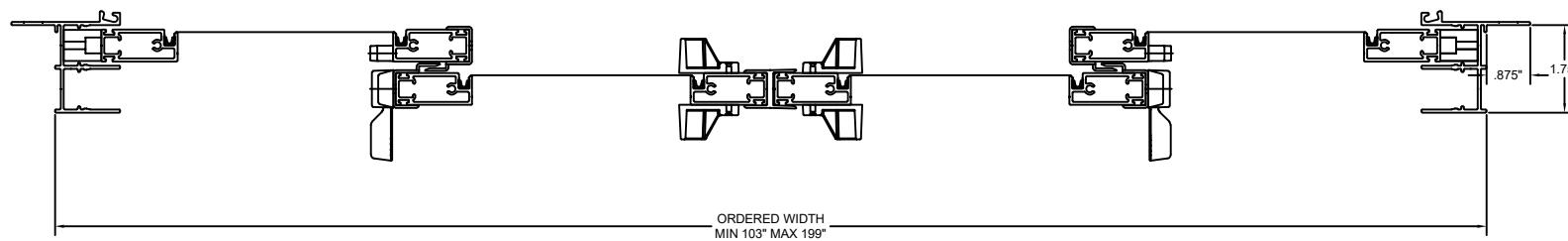


MTD 2-TRACK LAYOUTS

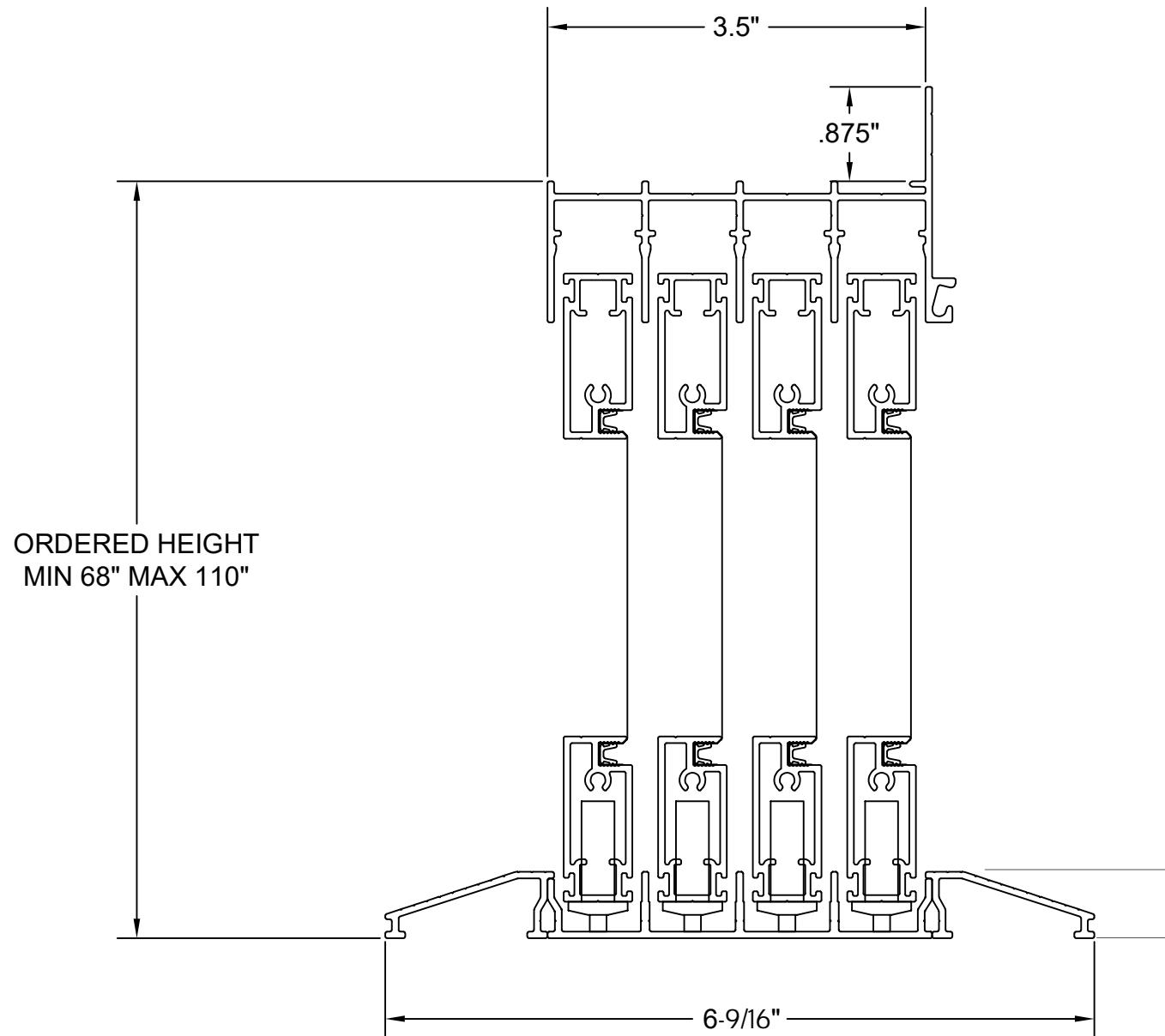
4 Panel Staggered



4 Panel Pyramid

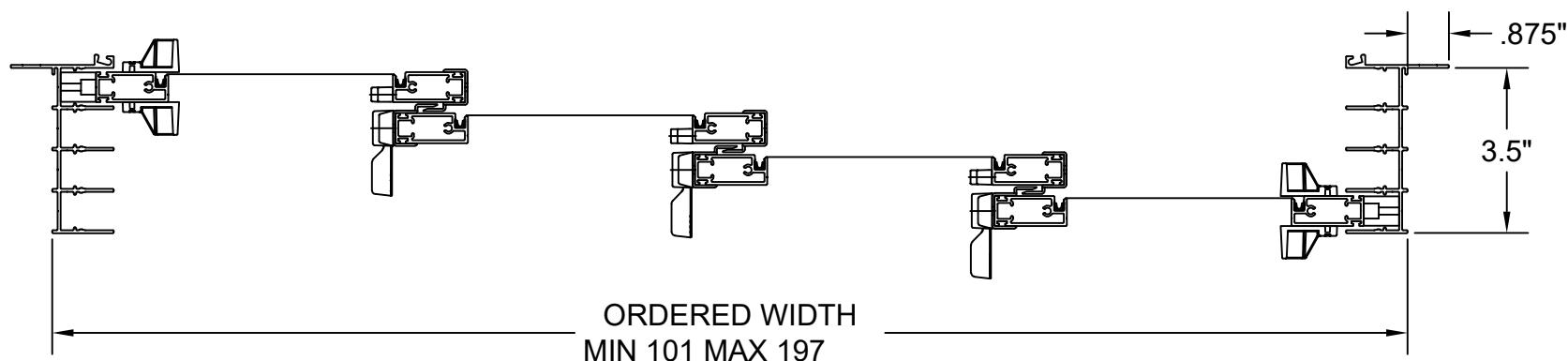


MTD 4-TRACK LAYOUTS

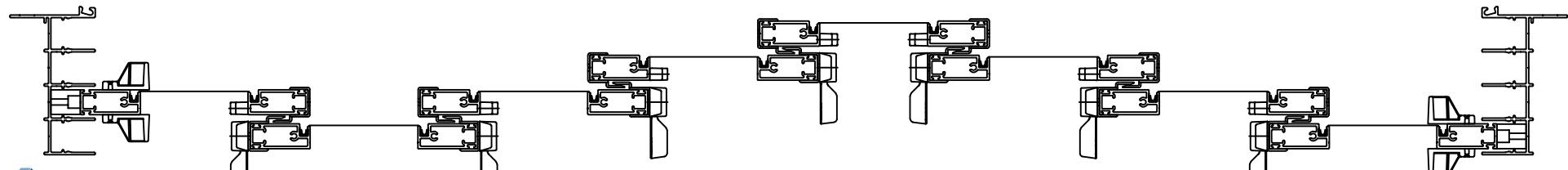
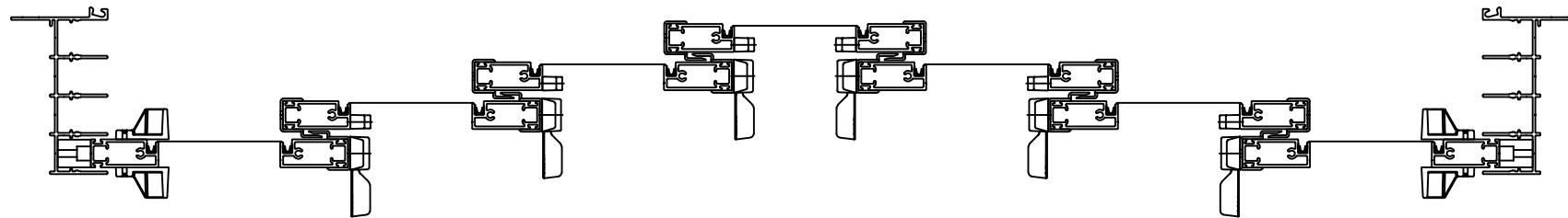
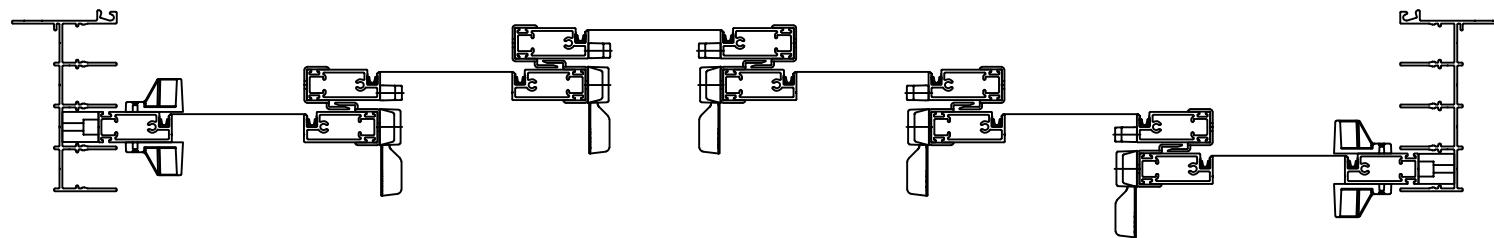
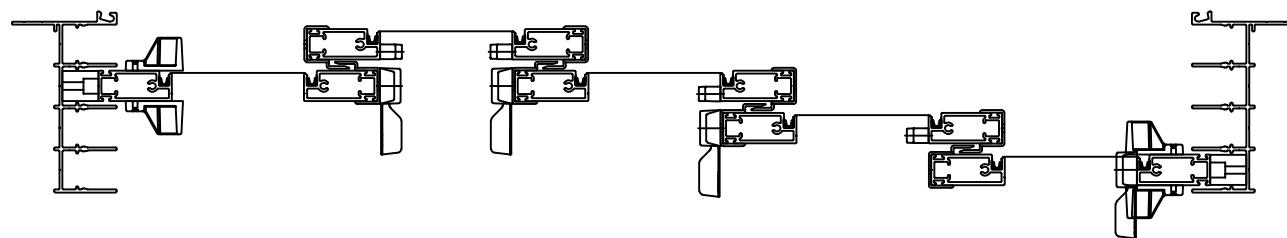
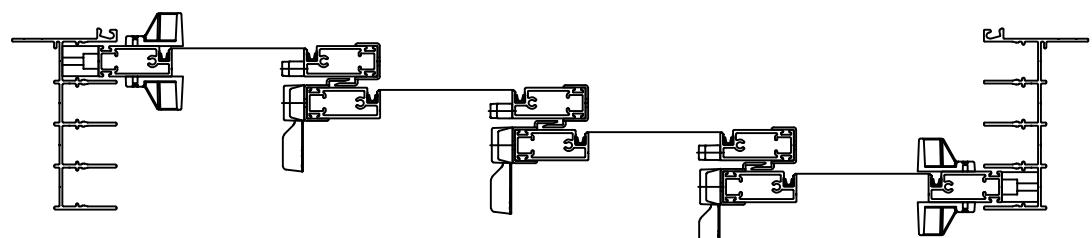


MTD 4-TRACK LAYOUTS

4 Panel Staggered



MTD 4-TRACK LAYOUTS



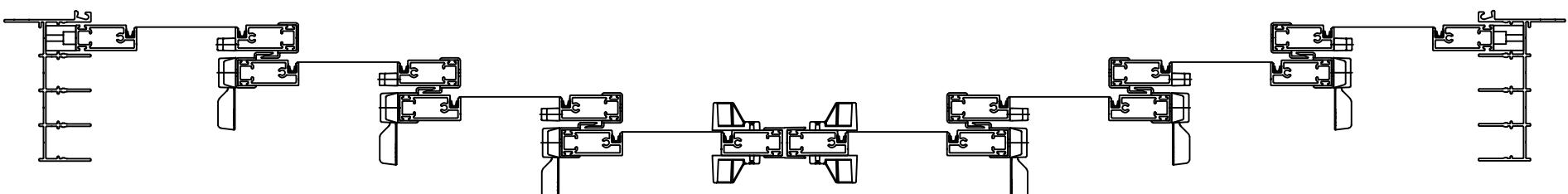
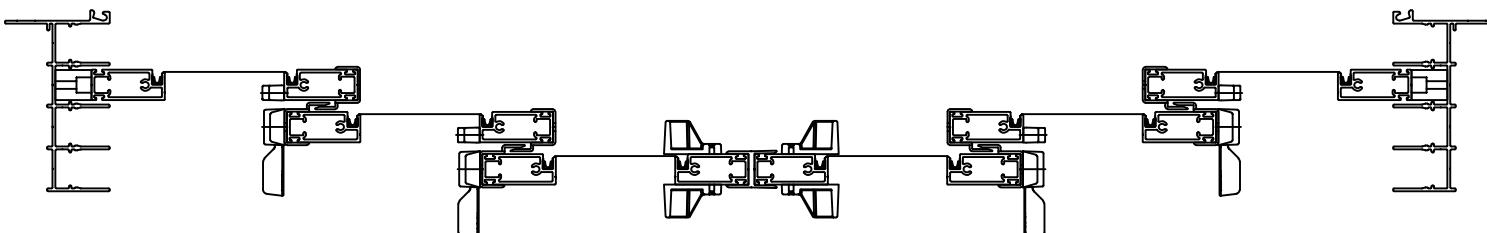
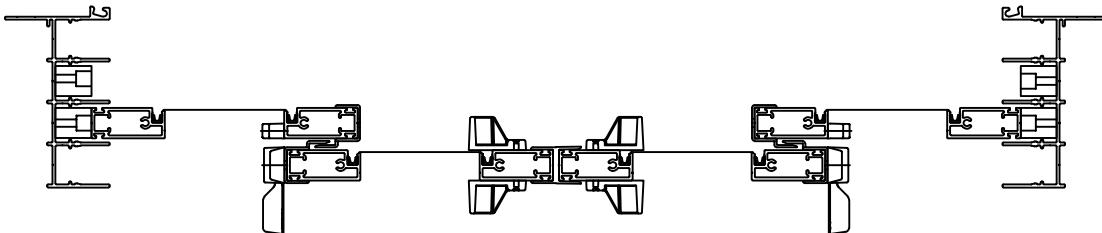
	MIN	MAX
4	101"	197"
5	125"	245"
6	150"	294"
7	174"	342"
8	199"	391"



MTD 4-TRACK LAYOUTS

	MIN	MAX
4	103"	199"
6	152"	296"
8	201"	393"

Four panel pyramid options



Sash position is not interchangeable

