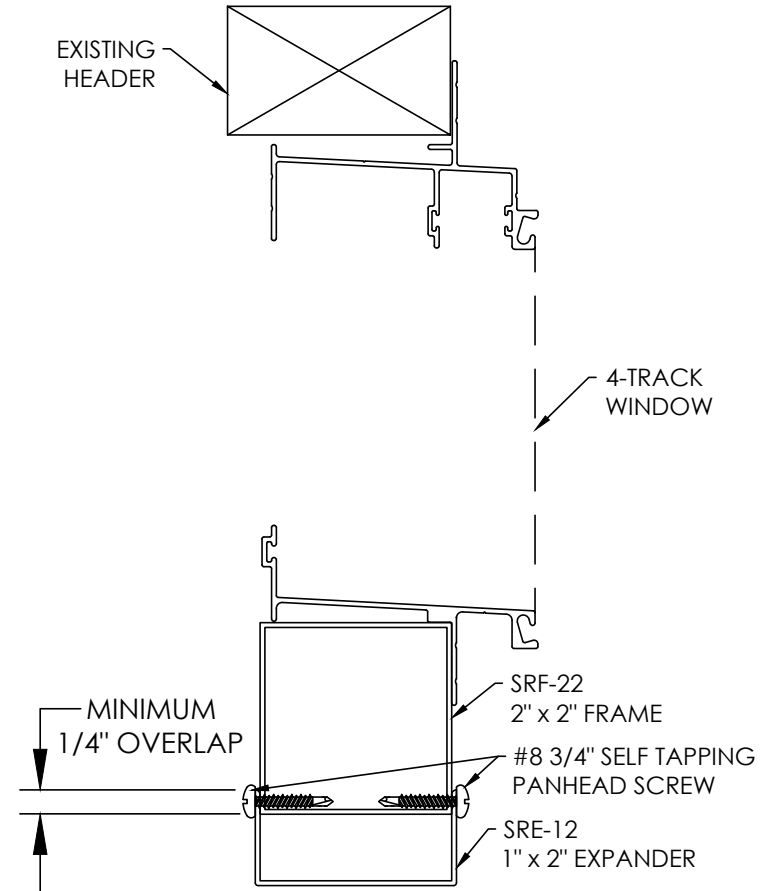
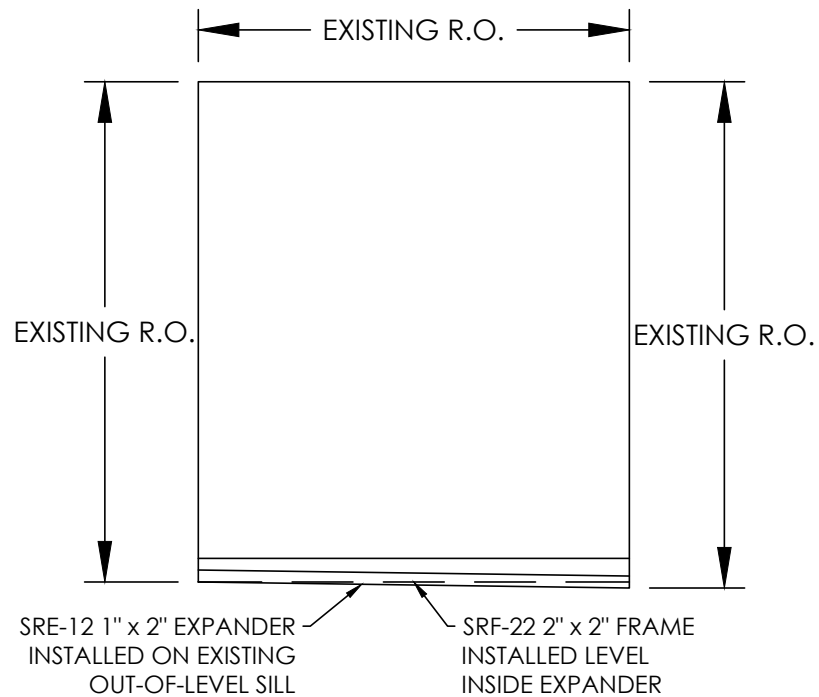




PORCH
CONVERSIONS

ARCHITECTURAL PACK

SILL LEVELING

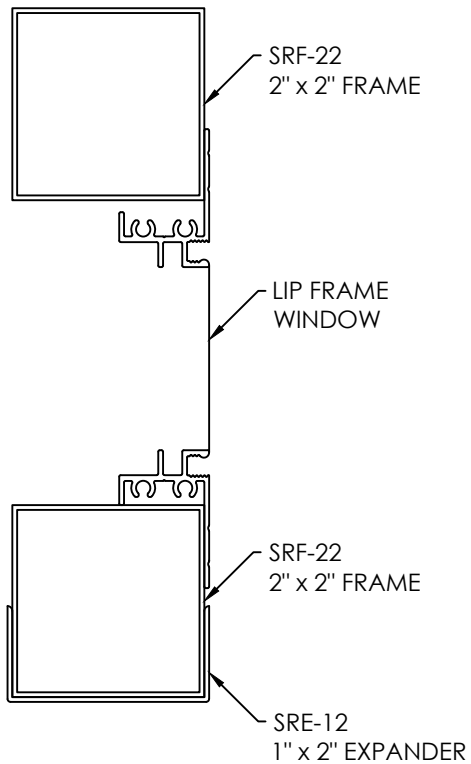


NOTE: THIS METHOD / MATERIAL COMBINATION CAN BE USED TO LEVEL HEADERS OR TO PLUMB POSTS AS NEEDED IN ANY VERTICAL OR HORIZONTAL ORIENTATION

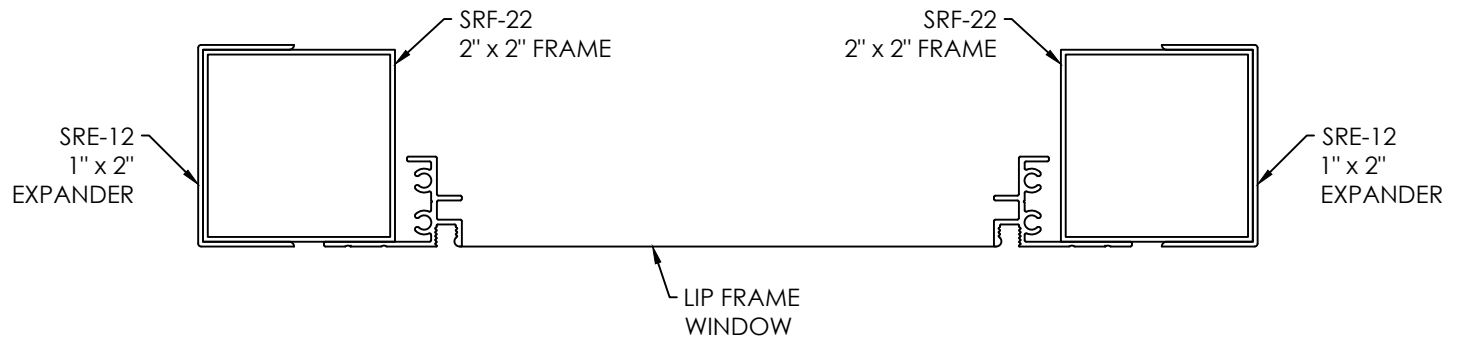


LIP FRAME

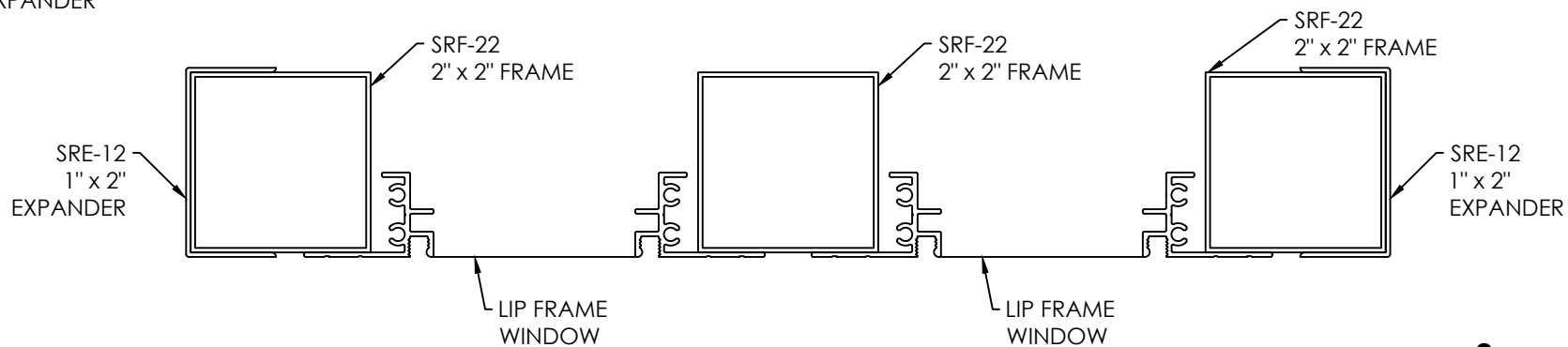
Vertical



Horizontal 1 window

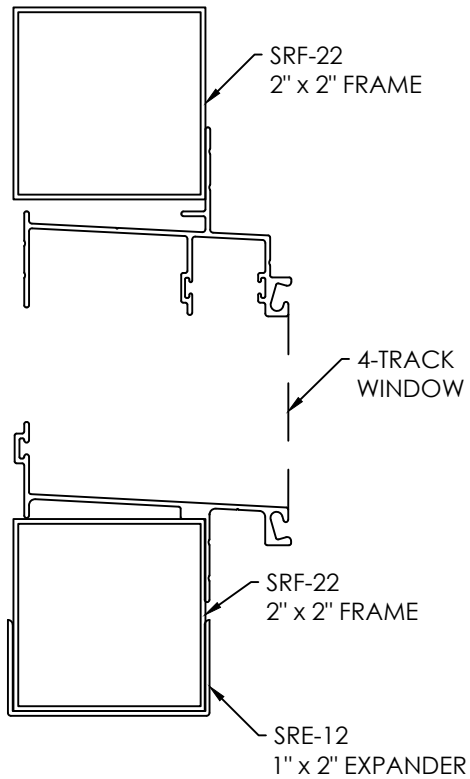


2 or more windows (Twin/Triple Pack)

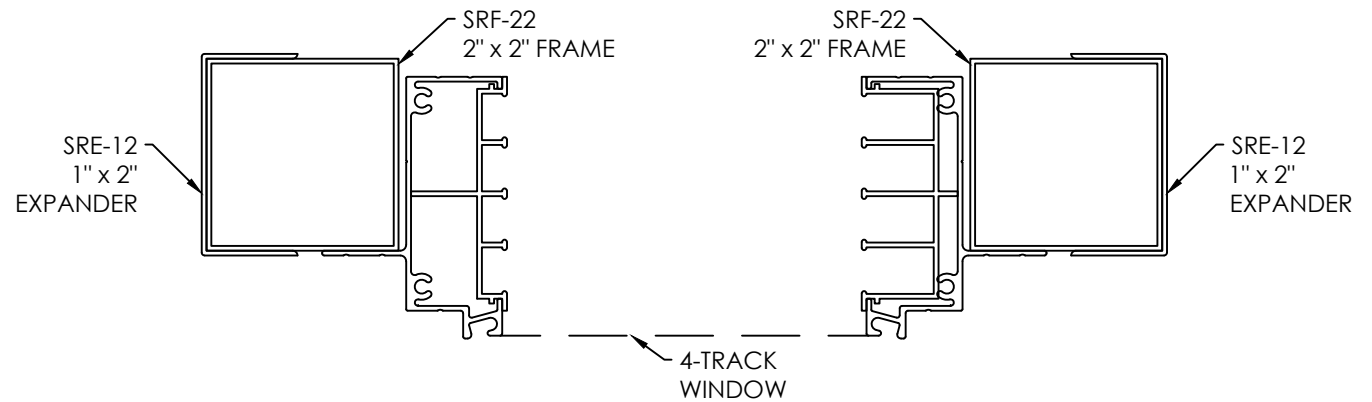


4-TRACK FRAME

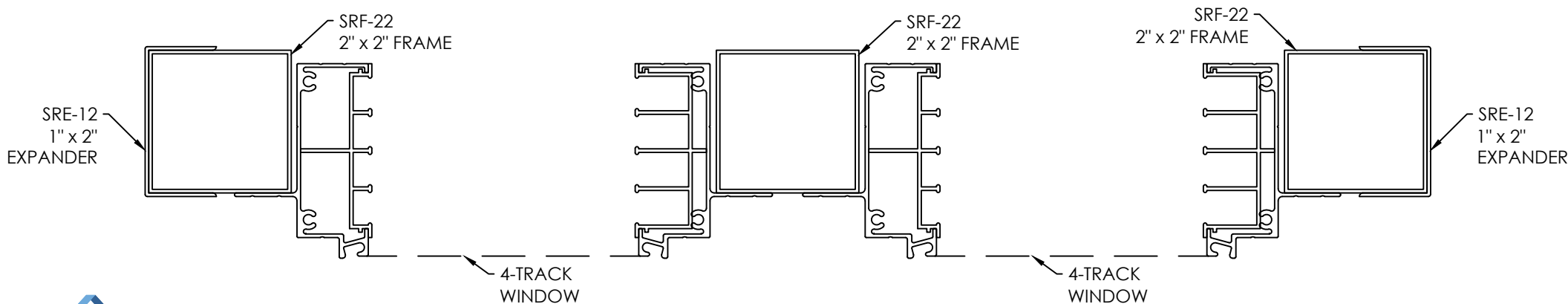
Vertical



Horizontal 1 window

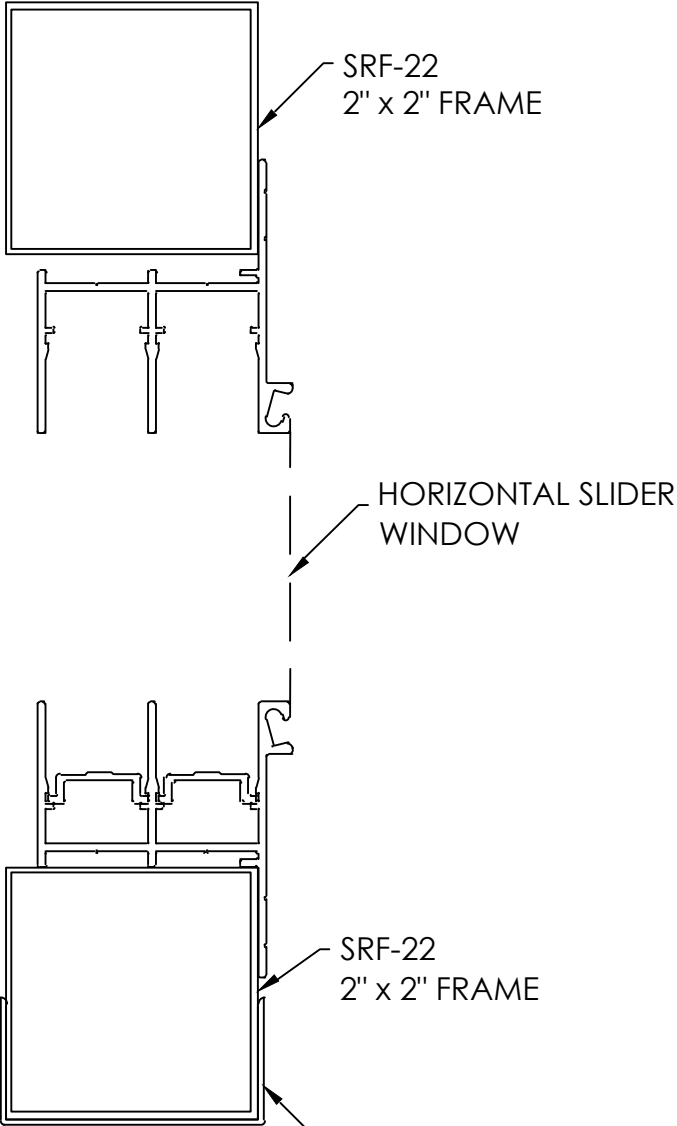


2 or more windows (Twin/Triple Pack)

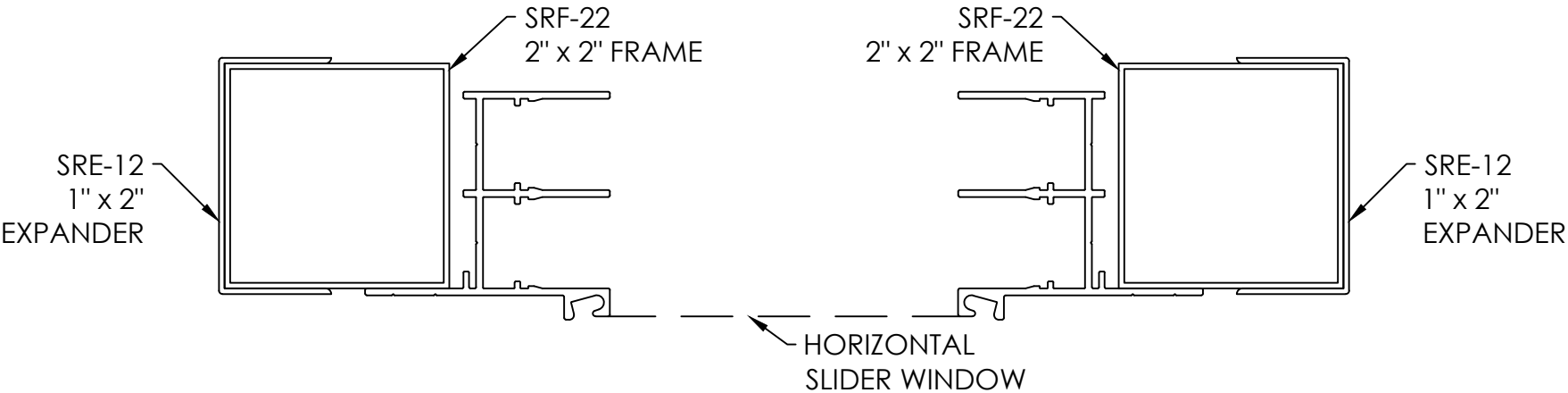


HORIZONTAL SLIDER FRAME

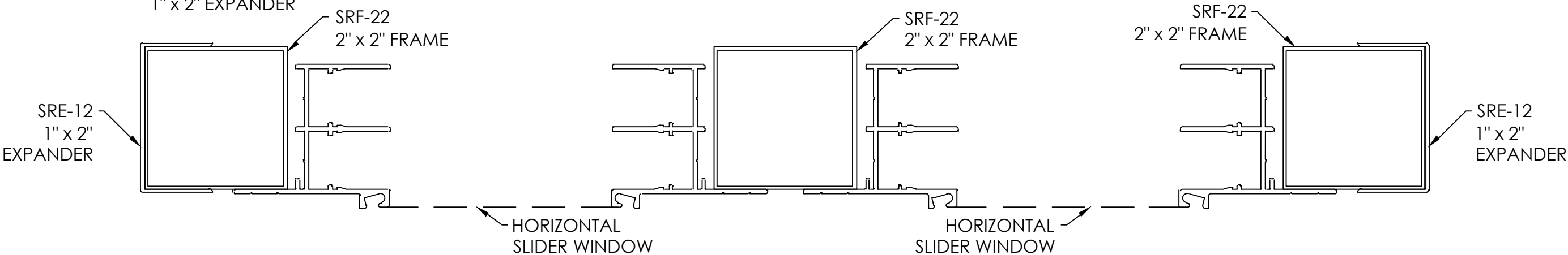
Vertical



Horizontal 1 window



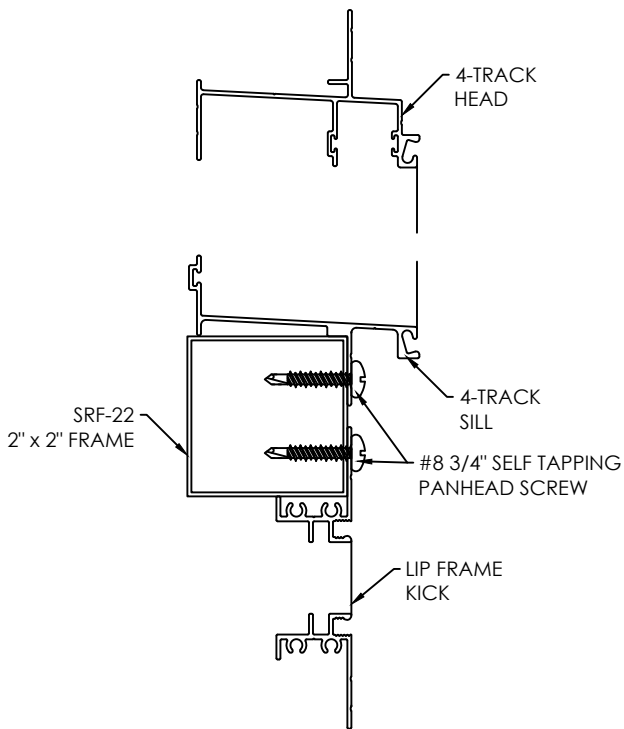
2 or more windows (Twin / Triple Pack)



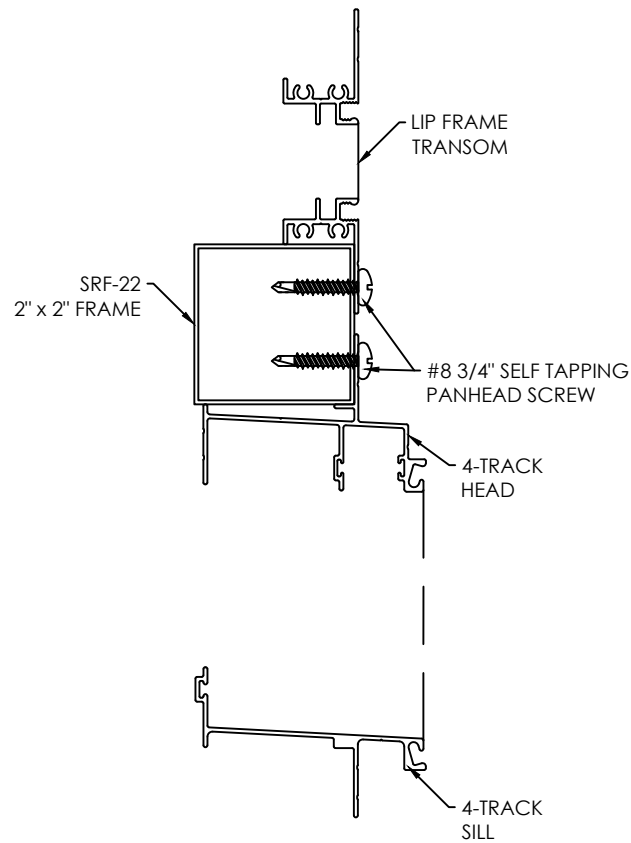
MULLED UNIT ASSEMBLIES

Vertical sections

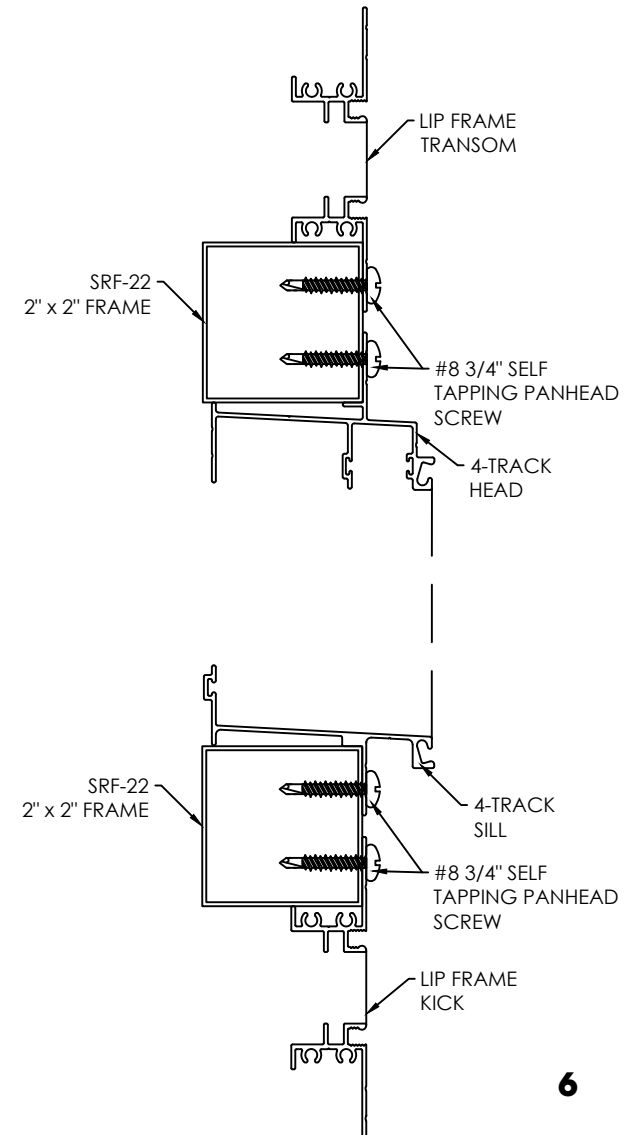
Operable window
w/ muller kick



Operable window
w/ muller transom



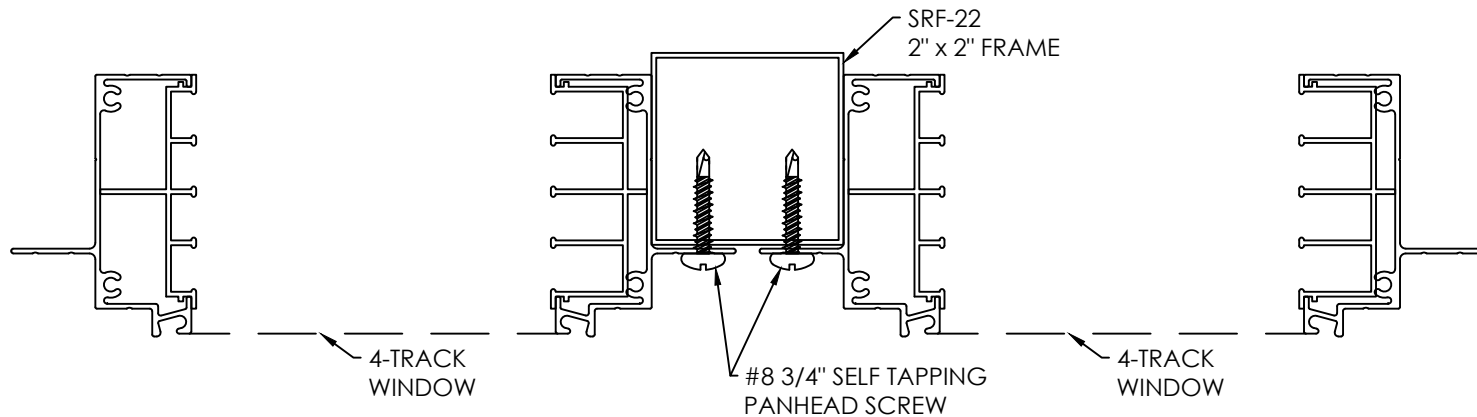
Operable window w/ muller kick
and muller transom



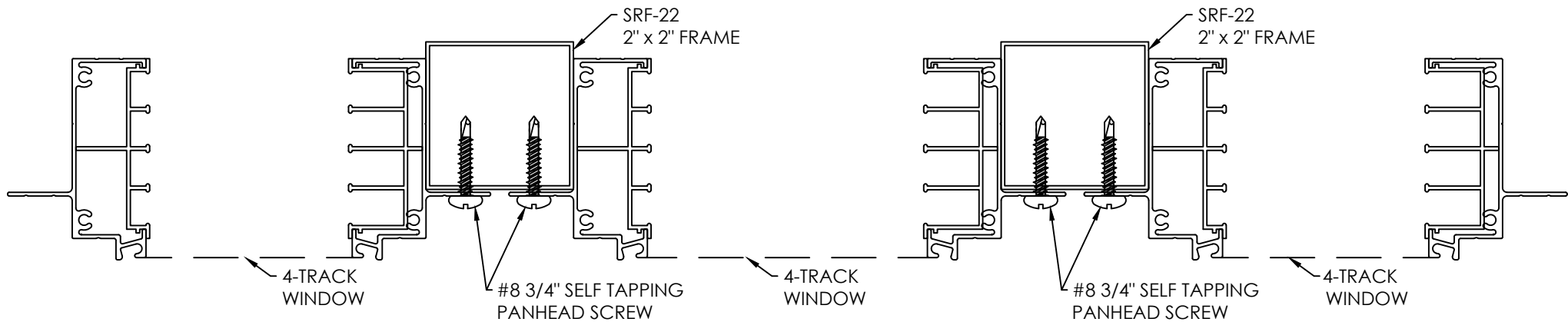
MULLED UNIT ASSEMBLIES

Horizontal sections

Twin Pack

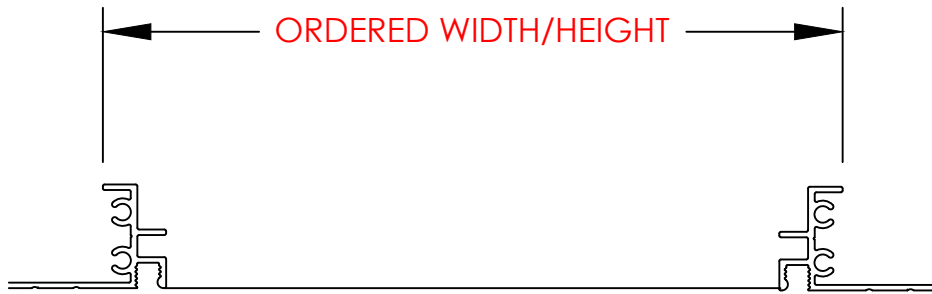


Triple Pack



LIP FRAME DETAILS

Window section



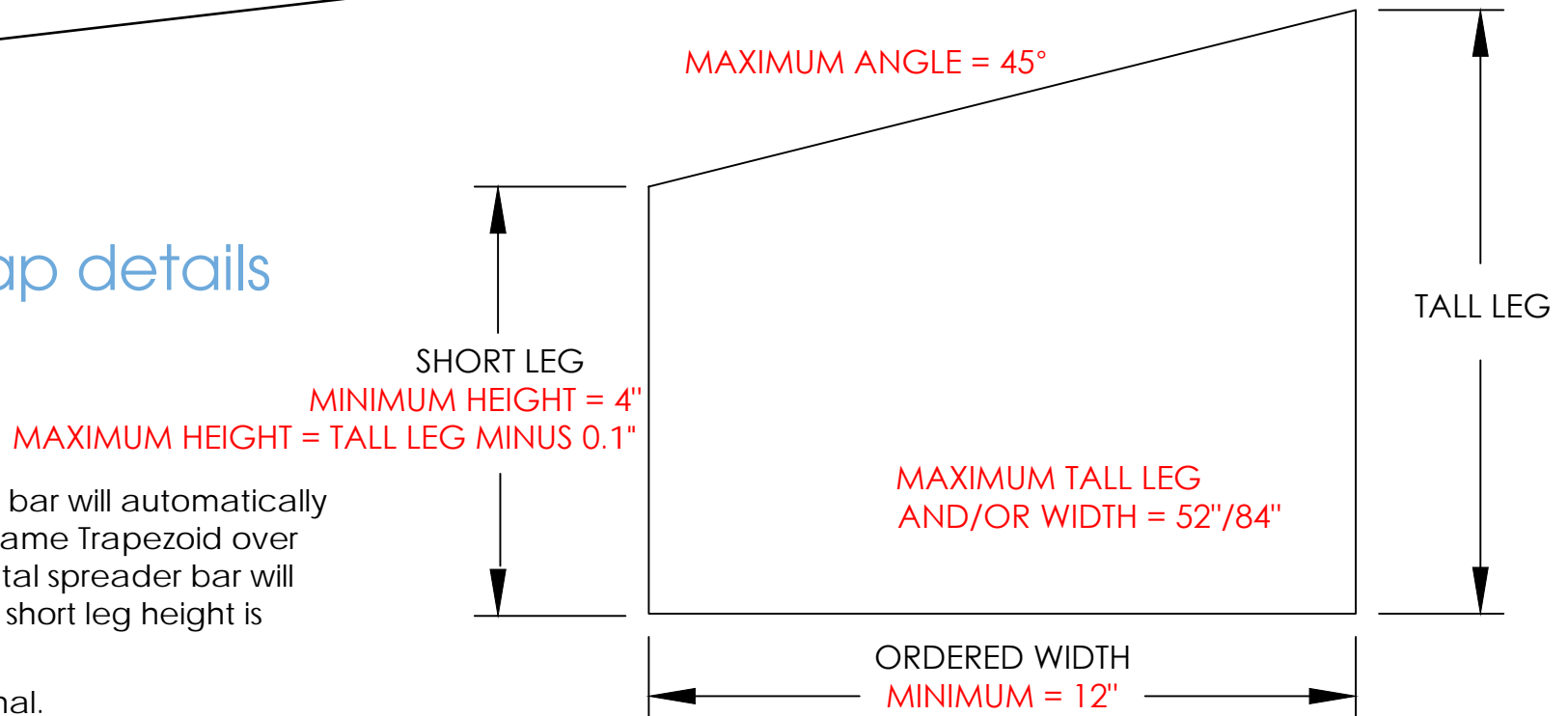
FLEXIGLAZE VINYL OR
FIBERGLASS SCREEN:

MINIMUM = 4" W x 4" H

MAXIMUM = 52" W x 96" H

NOTE: A spreader bar will automatically
be added for a Lip Frame unit over 42"
in width. Under 42" is optional.

Trap details



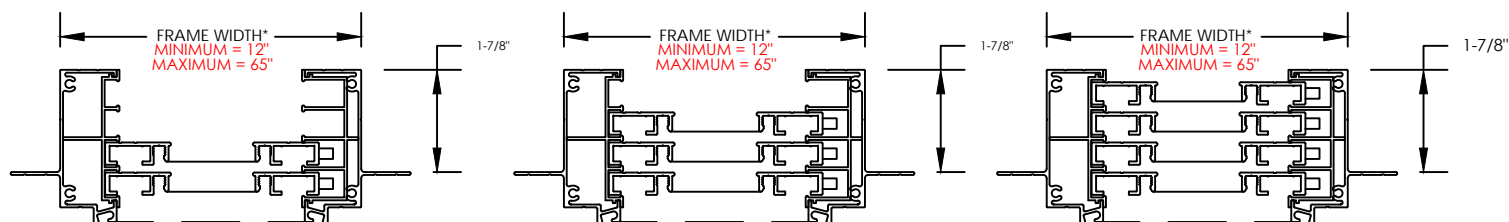
* A vertical spreader bar will automatically
be added to a Lip Frame Trapezoid over
30" wide or a horizontal spreader bar will
be added when the short leg height is
over 34".

Under either is optional.

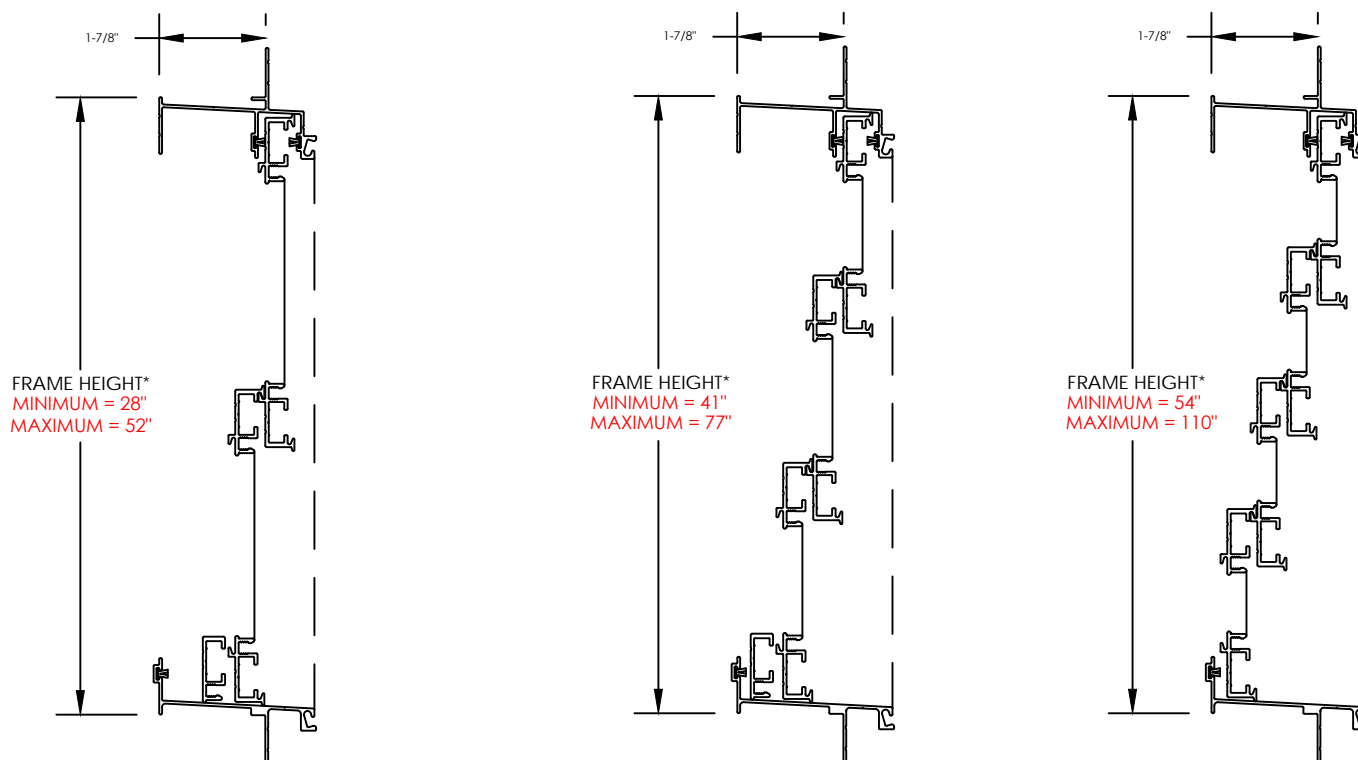


2/3/4-Track Window Sections

Horizontal sections

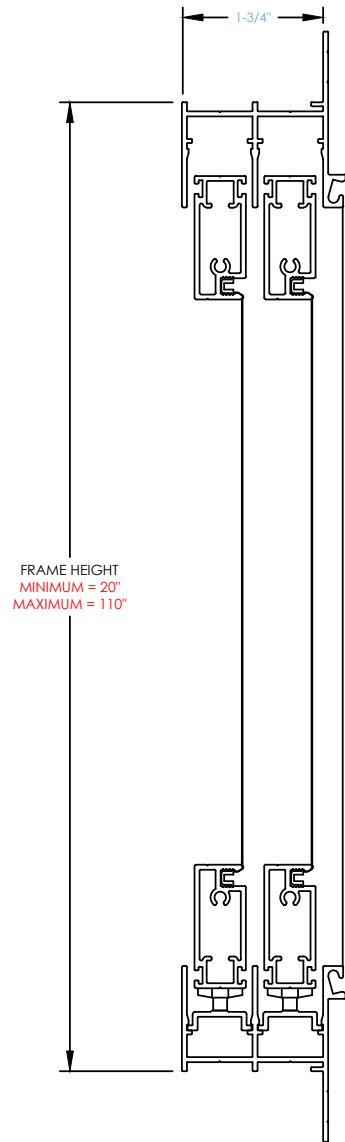


Vertical sections

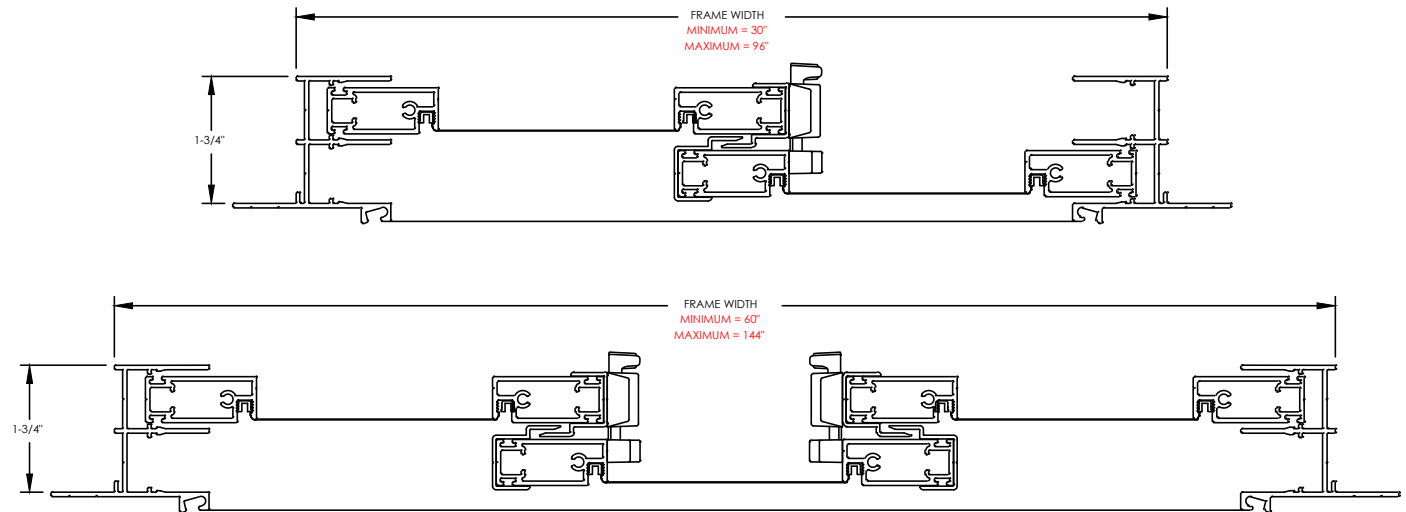


Horizontal Slider Window Sections

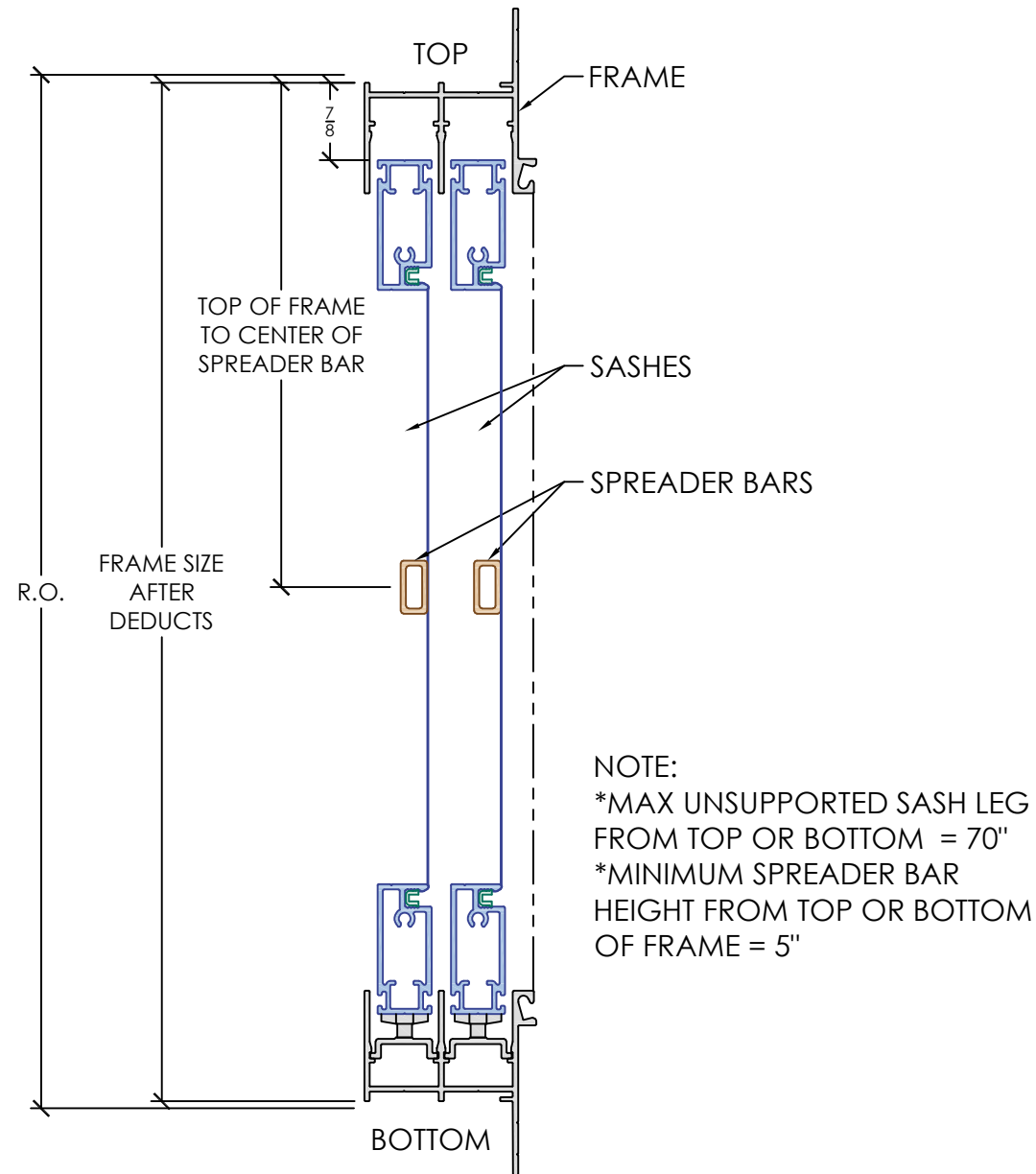
Vertical Section



Horizontal Sections



Horizontal Slider Custom Height Spreader Bars



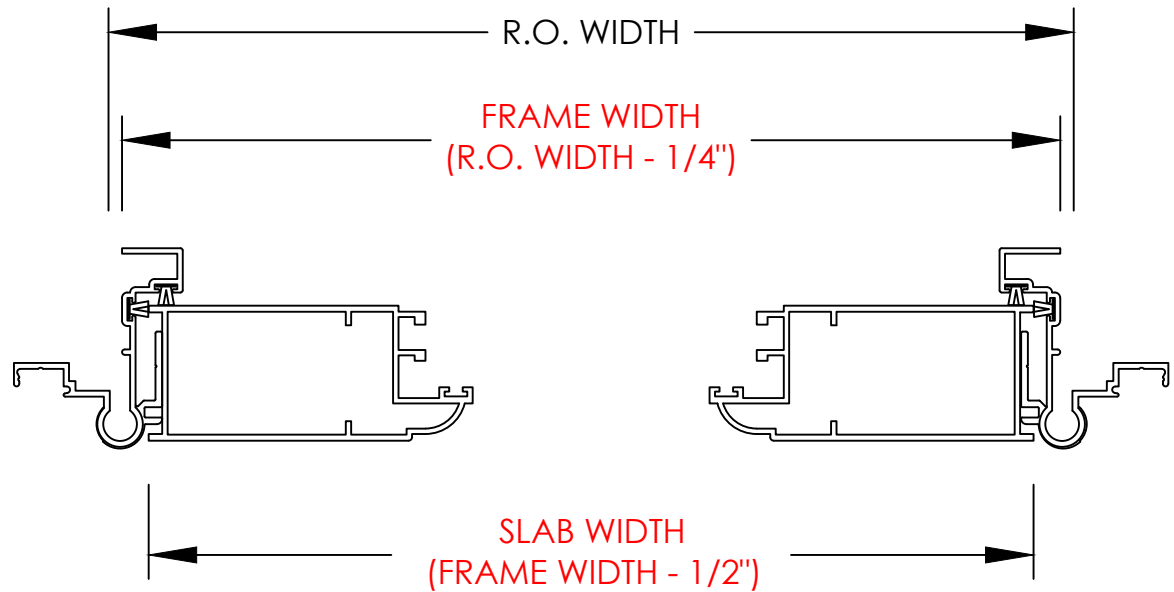
Single Door Sections

ORDERED FRAME SIZE

MINIMUM = 30" W x 72" H

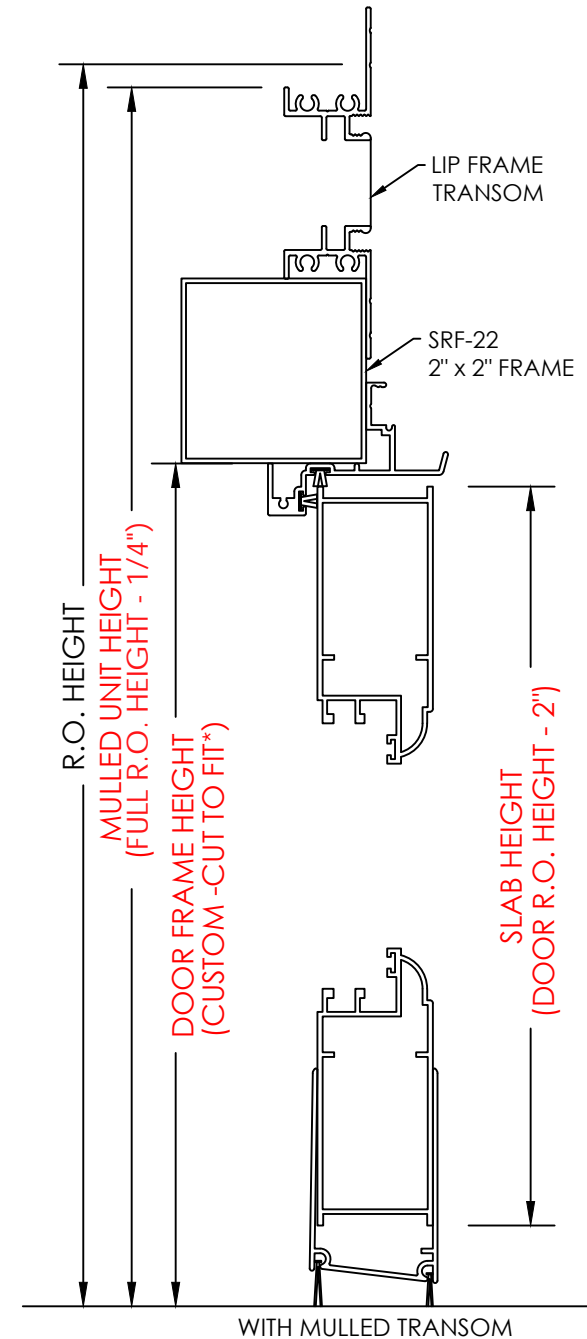
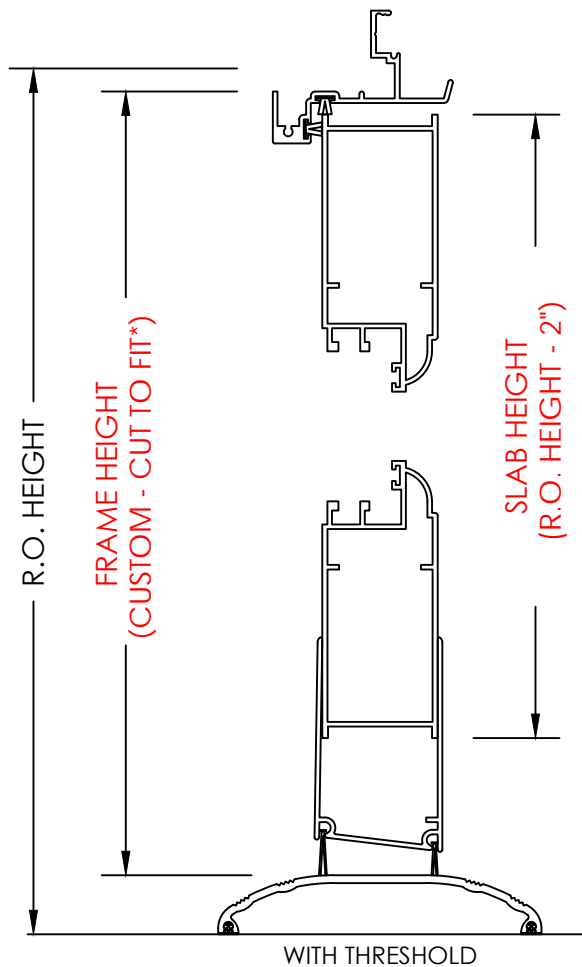
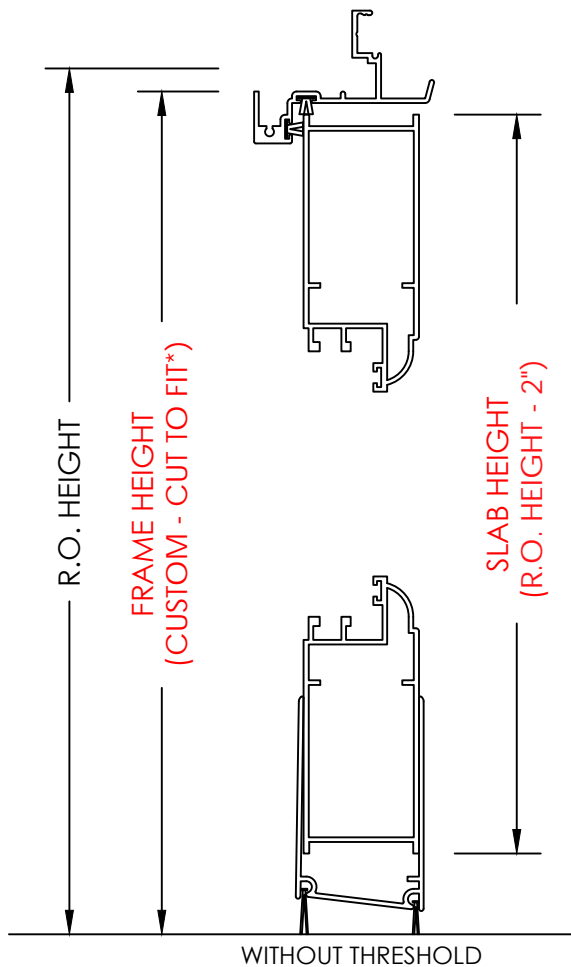
MAXIMUM = 42" W x 96" H

Horizontal



Single Door Sections

Vertical



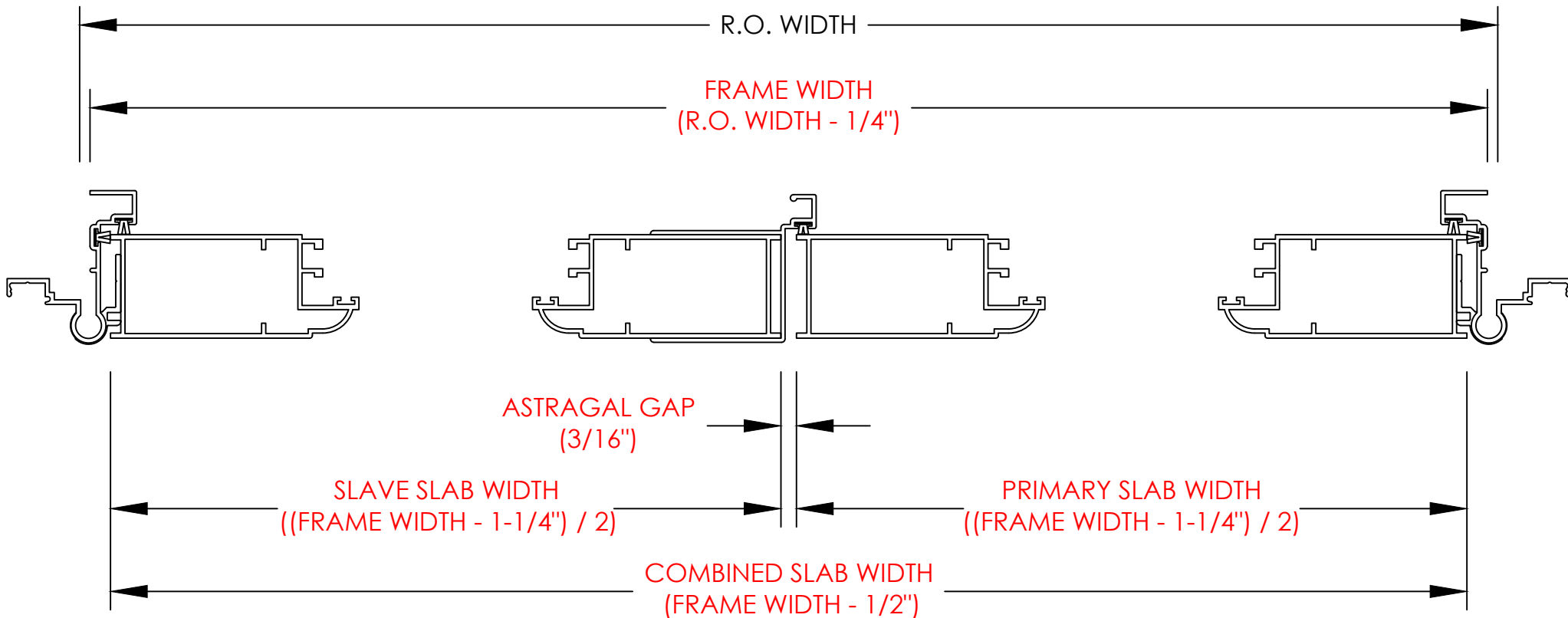
French Door Sections

ORDERED FRAME SIZE

MINIMUM = 60" W x 72" H

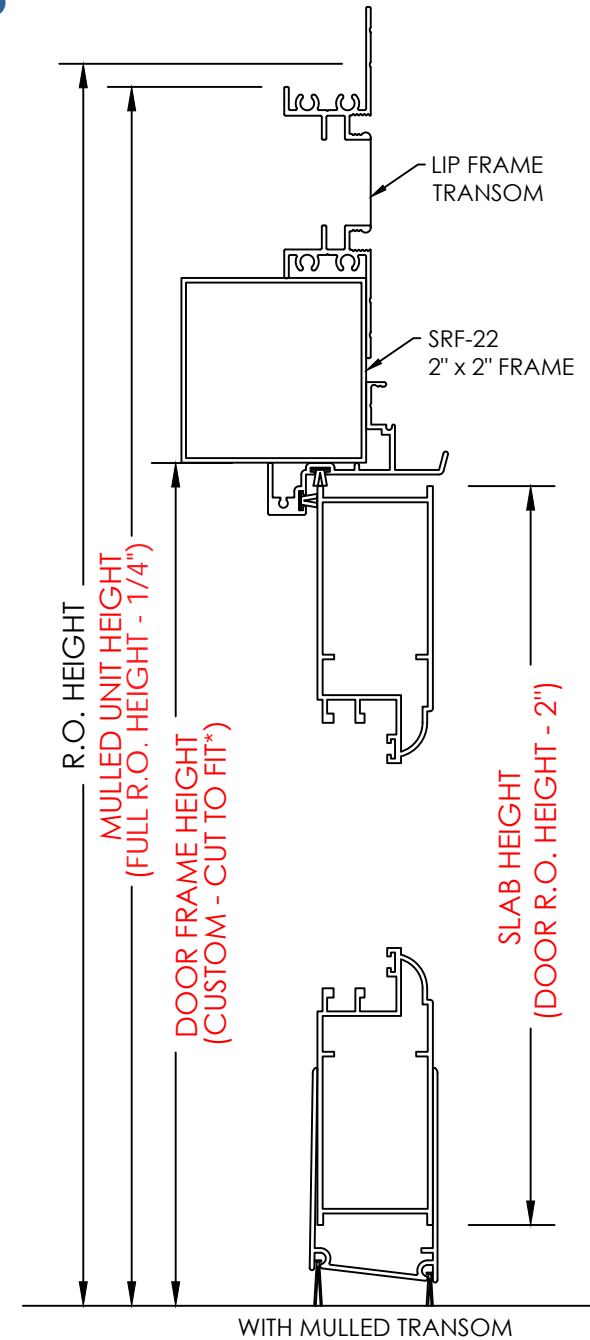
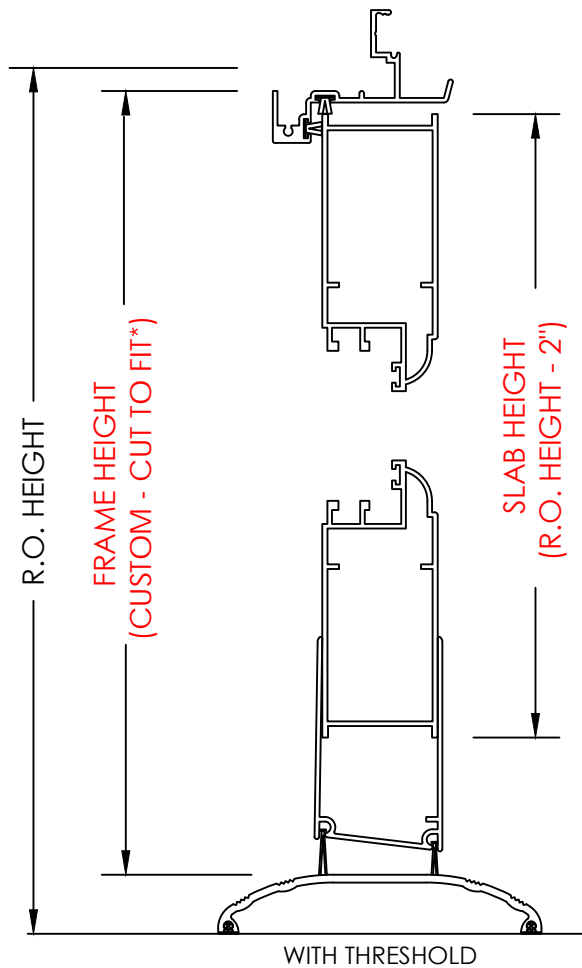
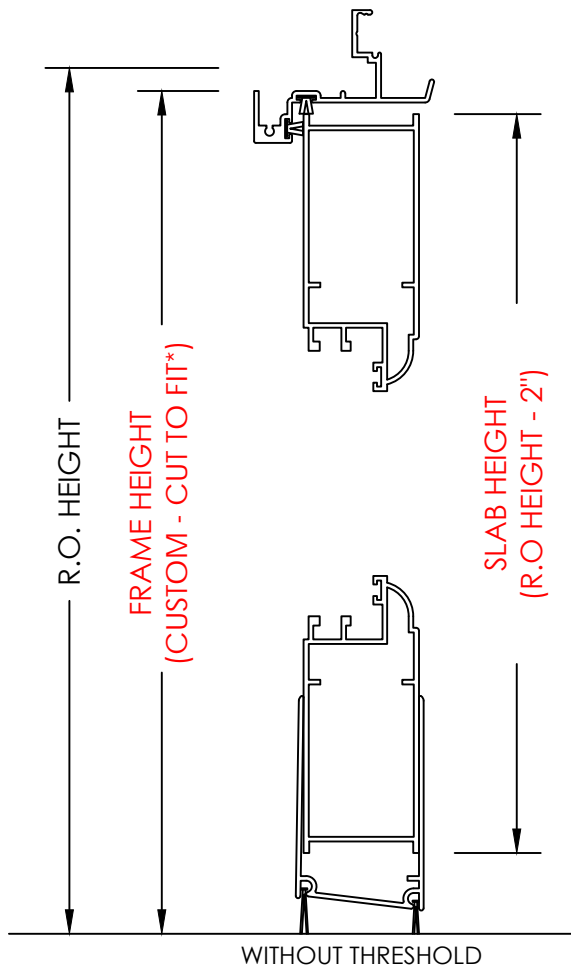
MAXIMUM = 84" W x 96" H

Horizontal

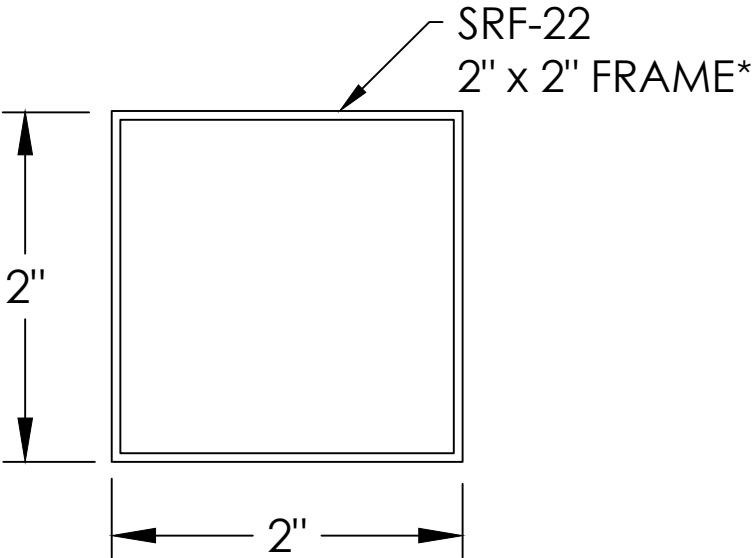
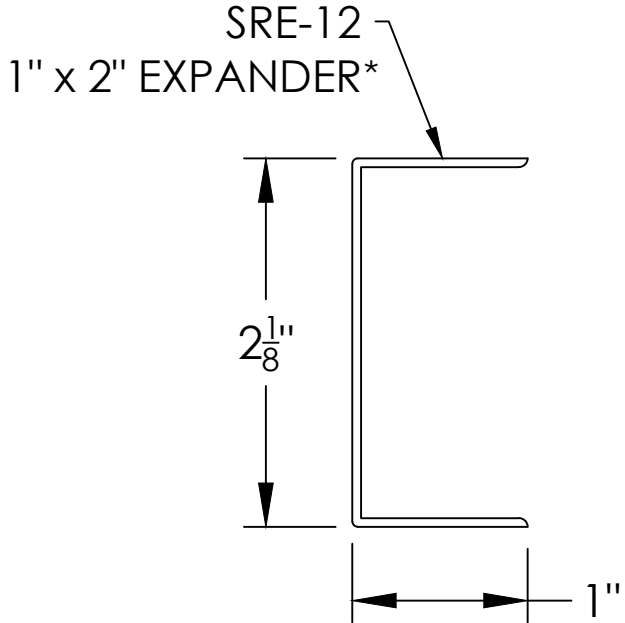


French Door Sections

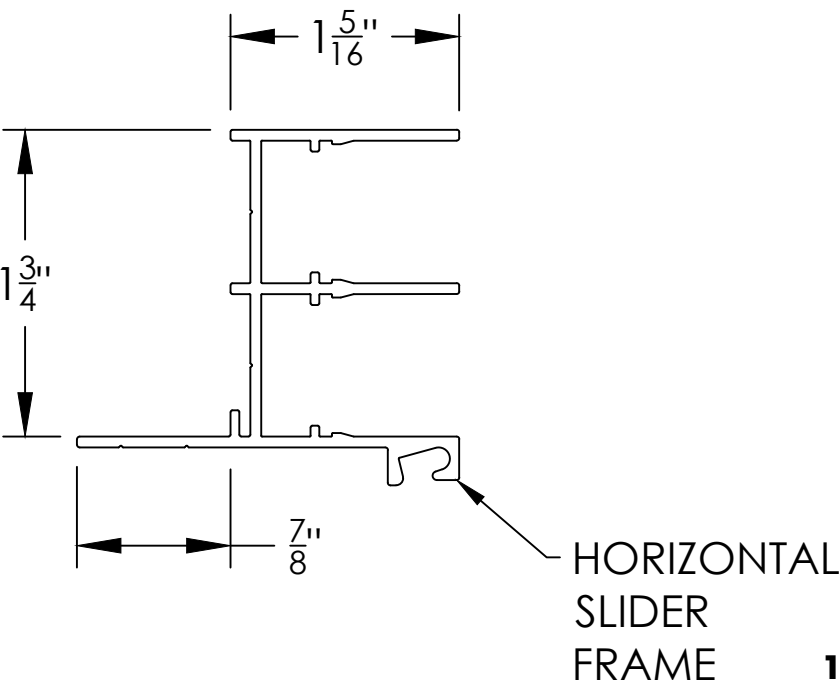
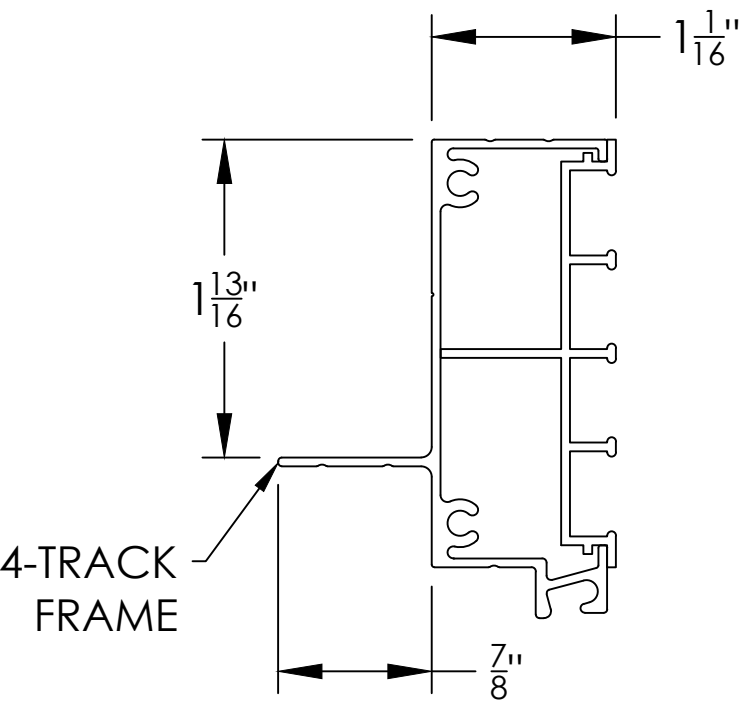
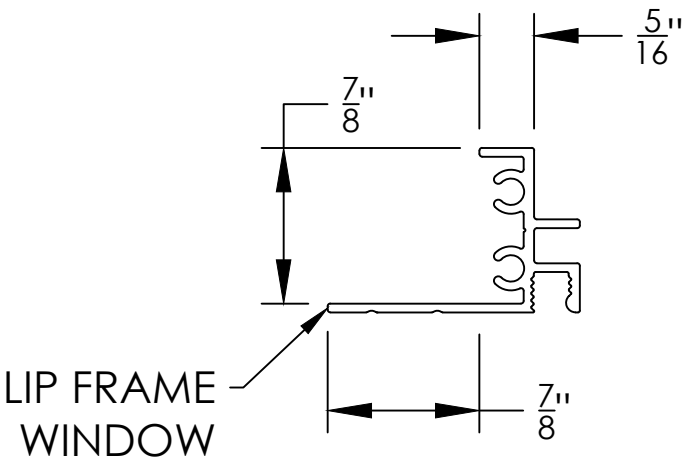
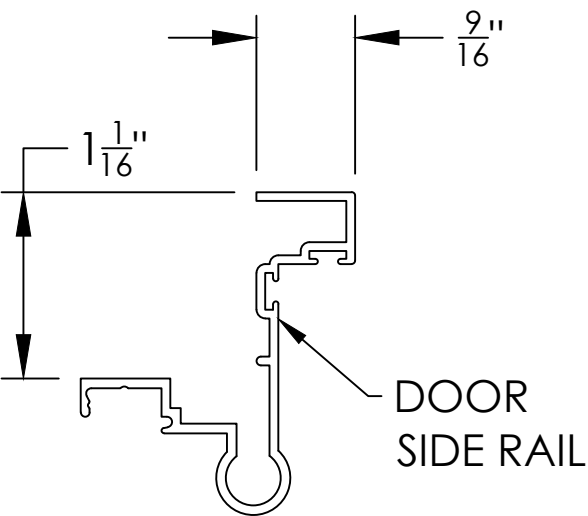
Vertical



Profile Details

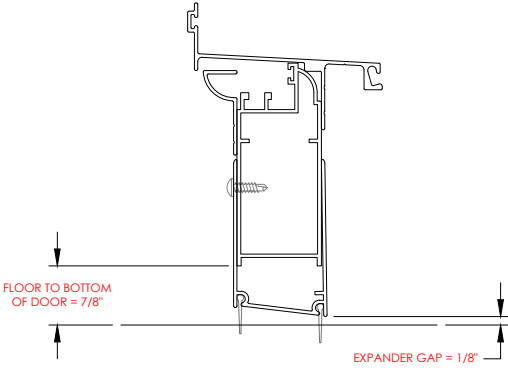
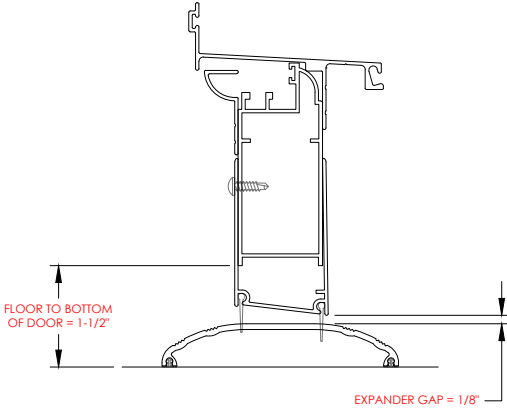
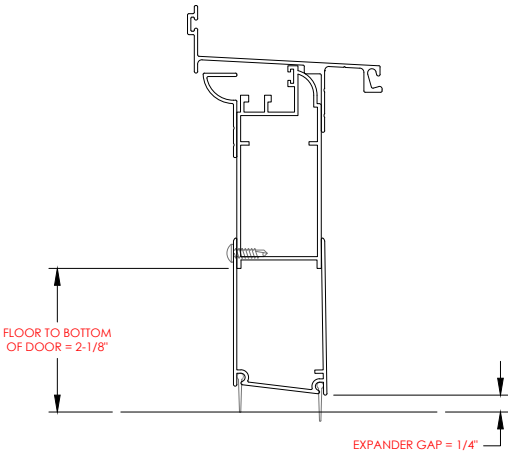
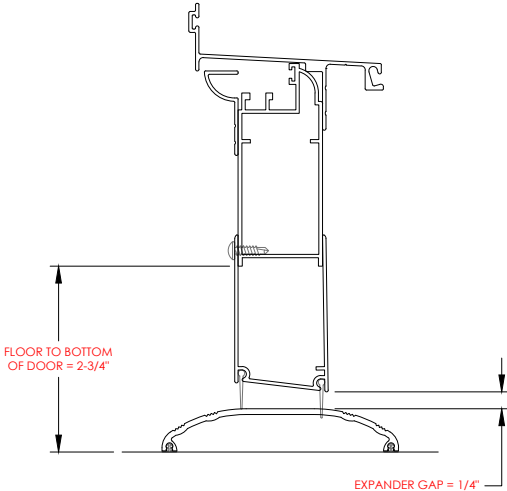


*1"x2" EXPANDER & 2"x2" FRAME ARE NOT STRUCTURAL!



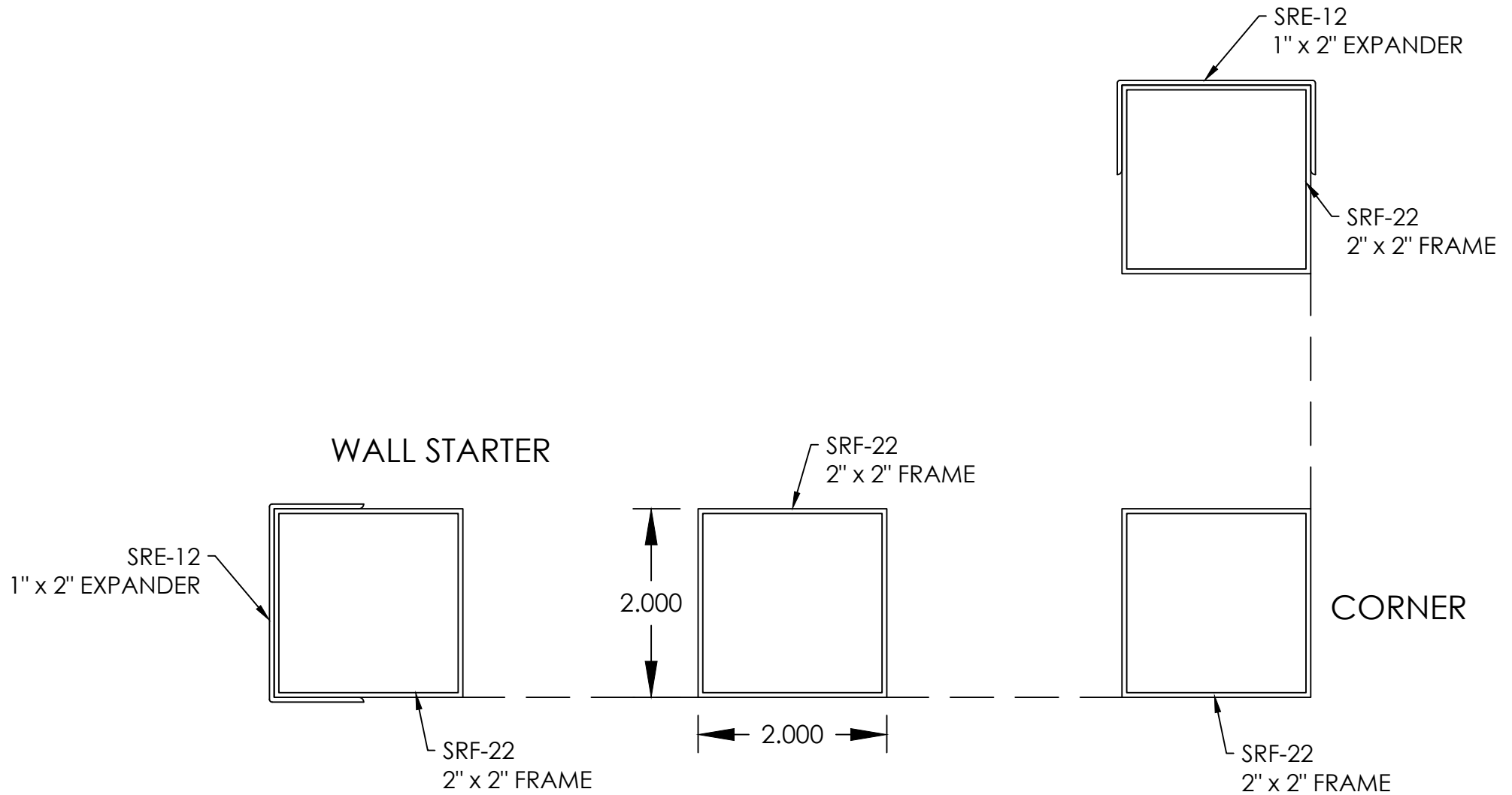
Standard 80" Door

Rough Opening Height Range

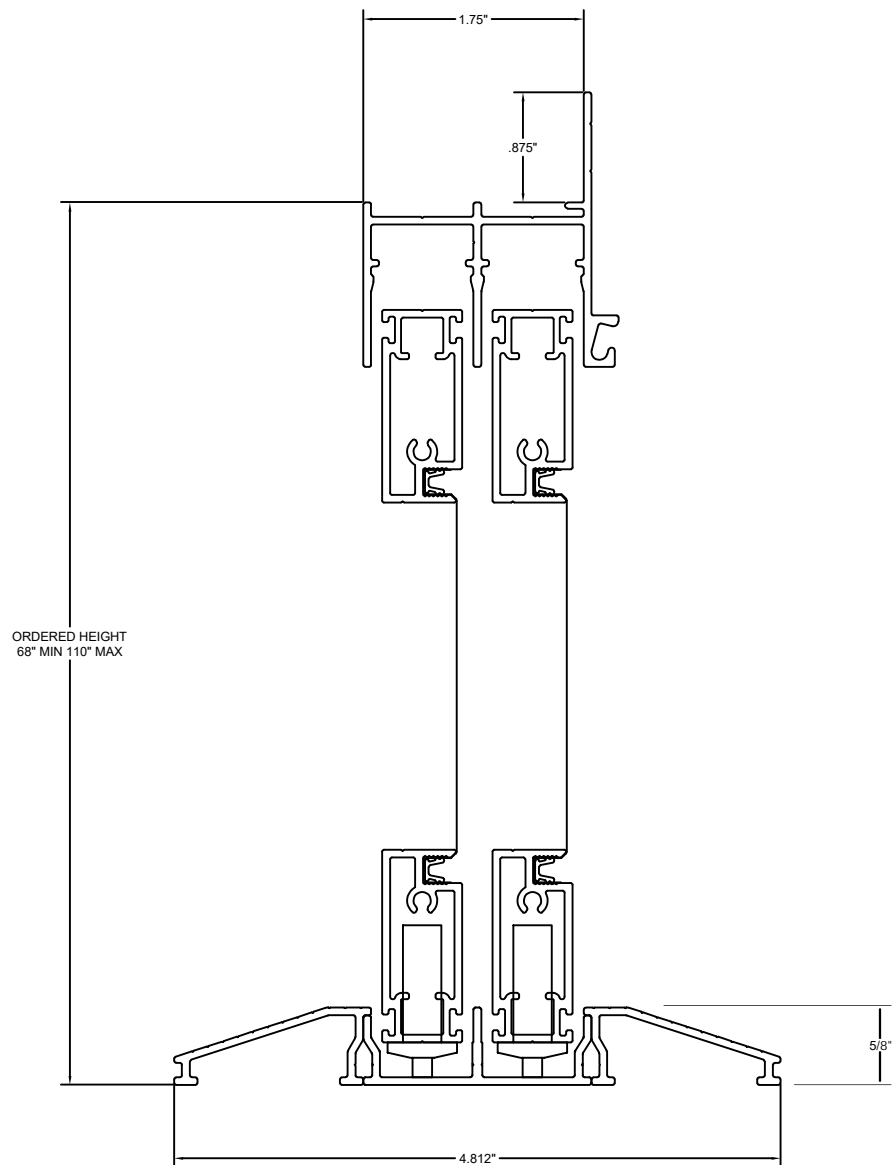
| | WITHOUT THRESHOLD | WITH THRESHOLD |
|--------------|---|---|
| MINIMUM R.O. |  <p>FLOOR TO BOTTOM OF DOOR = 7/8"</p> <p>EXPANDER GAP = 1/8"</p> <p>79 1/8" HIGH R.O.</p> |  <p>FLOOR TO BOTTOM OF DOOR = 1-1/2"</p> <p>EXPANDER GAP = 1/8"</p> <p>79 3/4" HIGH R.O.</p> |
| MAXIMUM R.O. |  <p>FLOOR TO BOTTOM OF DOOR = 2-1/8"</p> <p>EXPANDER GAP = 1/4"</p> <p>80 3/8" HIGH R.O.</p> |  <p>FLOOR TO BOTTOM OF DOOR = 2-3/4"</p> <p>EXPANDER GAP = 1/4"</p> <p>81" HIGH R.O.</p> |



WALL LAYOUTS



MTD* 2-TRACK LAYOUTS

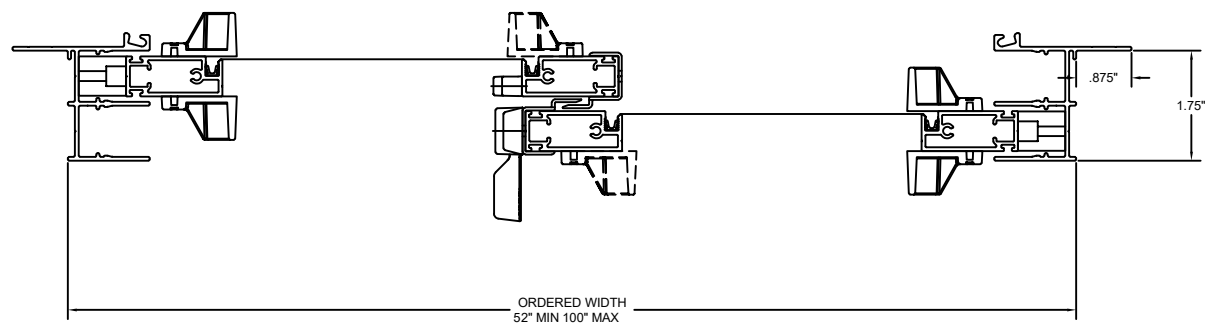


*MULTI TRACK DOOR
ALL MTD FRAMES SENT AS KD (KNOCK DOWN)
WE HAVE A BUILD TOLERANCE OF +/- 1/8" ON ALL PRODUCTS.

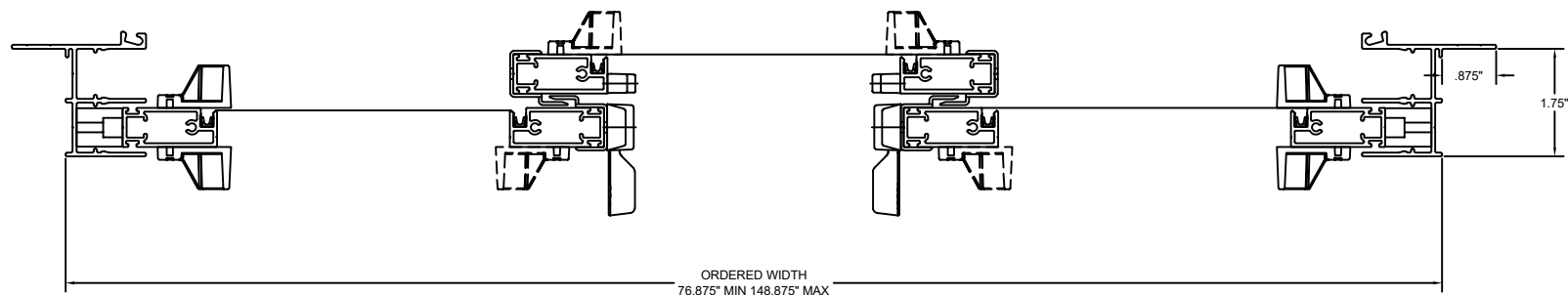


MTD 2-TRACK LAYOUTS

2 Panel

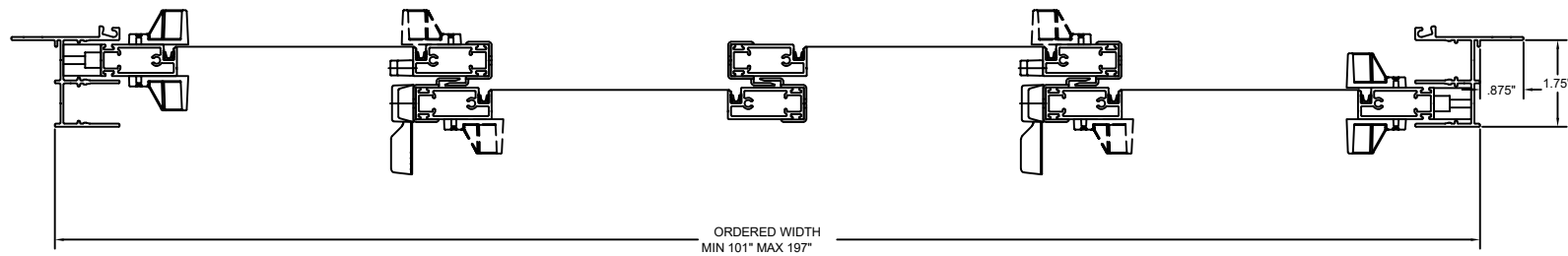


3 Panel

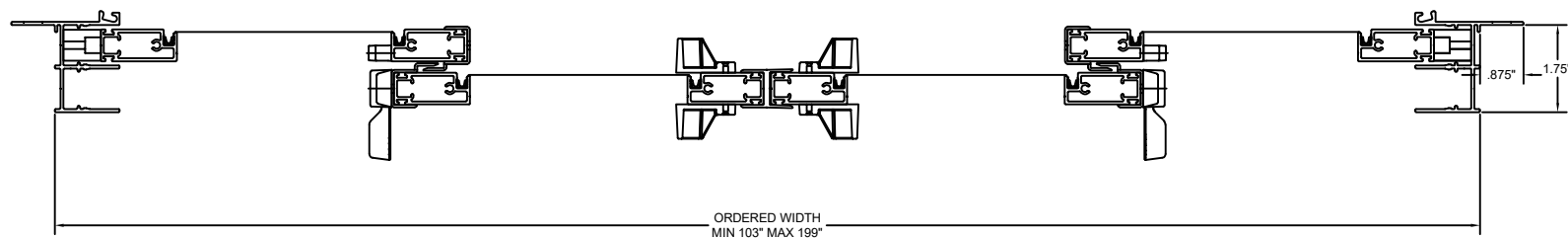


MTD 2-TRACK LAYOUTS

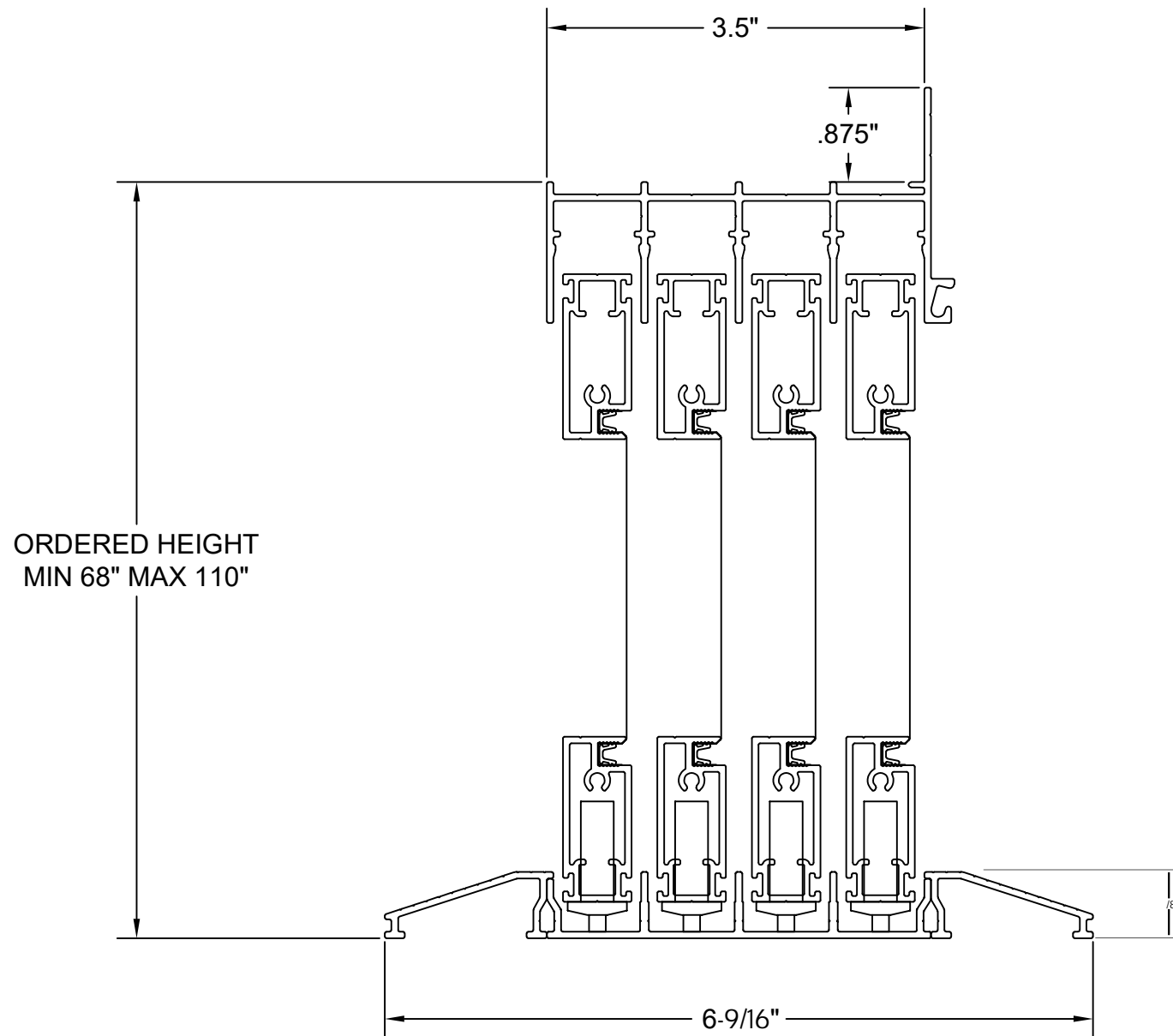
4 Panel Staggered



4 Panel Pyramid

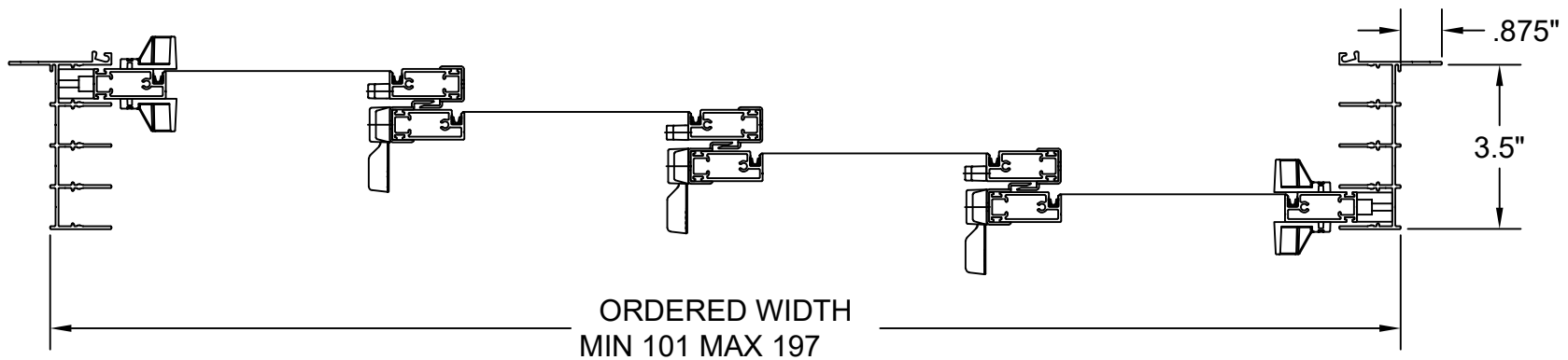


MTD 4-TRACK LAYOUTS

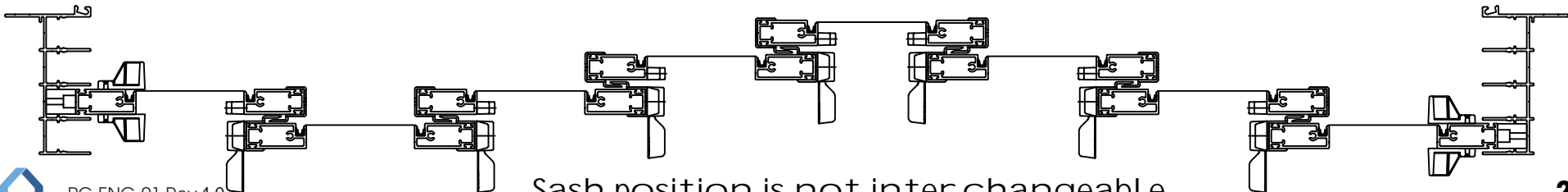
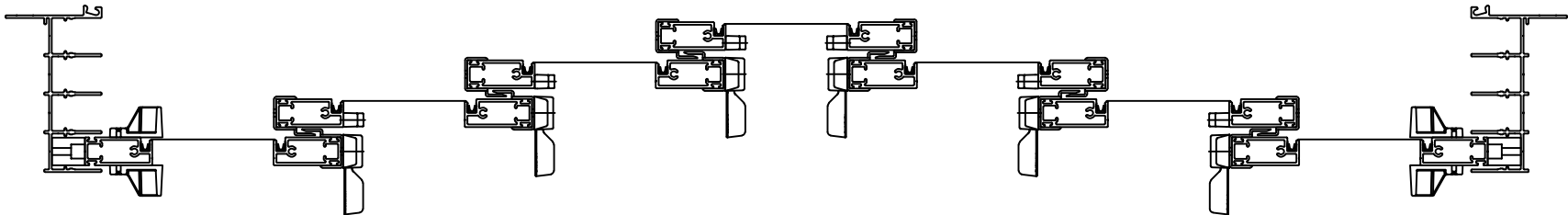
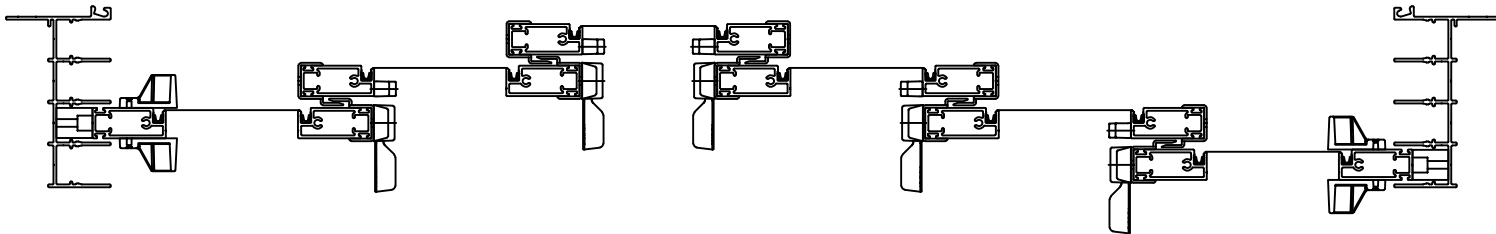
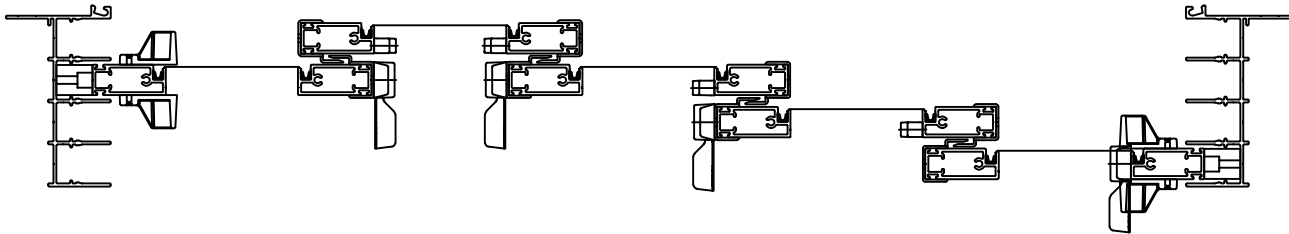
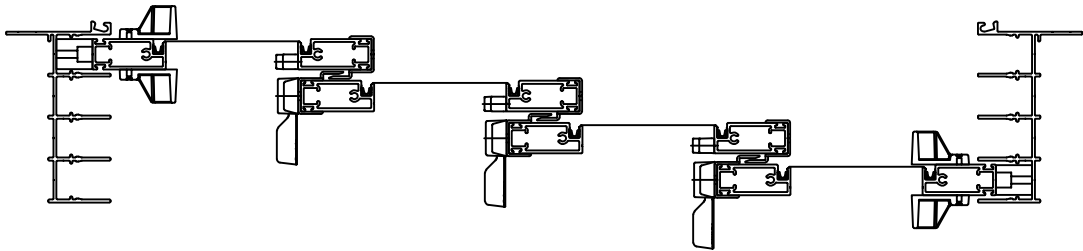


MTD 4-TRACK LAYOUTS

4 Panel Staggered



MTD 4-TRACK LAYOUTS



| | MIN | MAX |
|---|------|------|
| 4 | 101" | 197" |
| 5 | 125" | 245" |
| 6 | 150" | 294" |
| 7 | 174" | 342" |
| 8 | 199" | 391" |

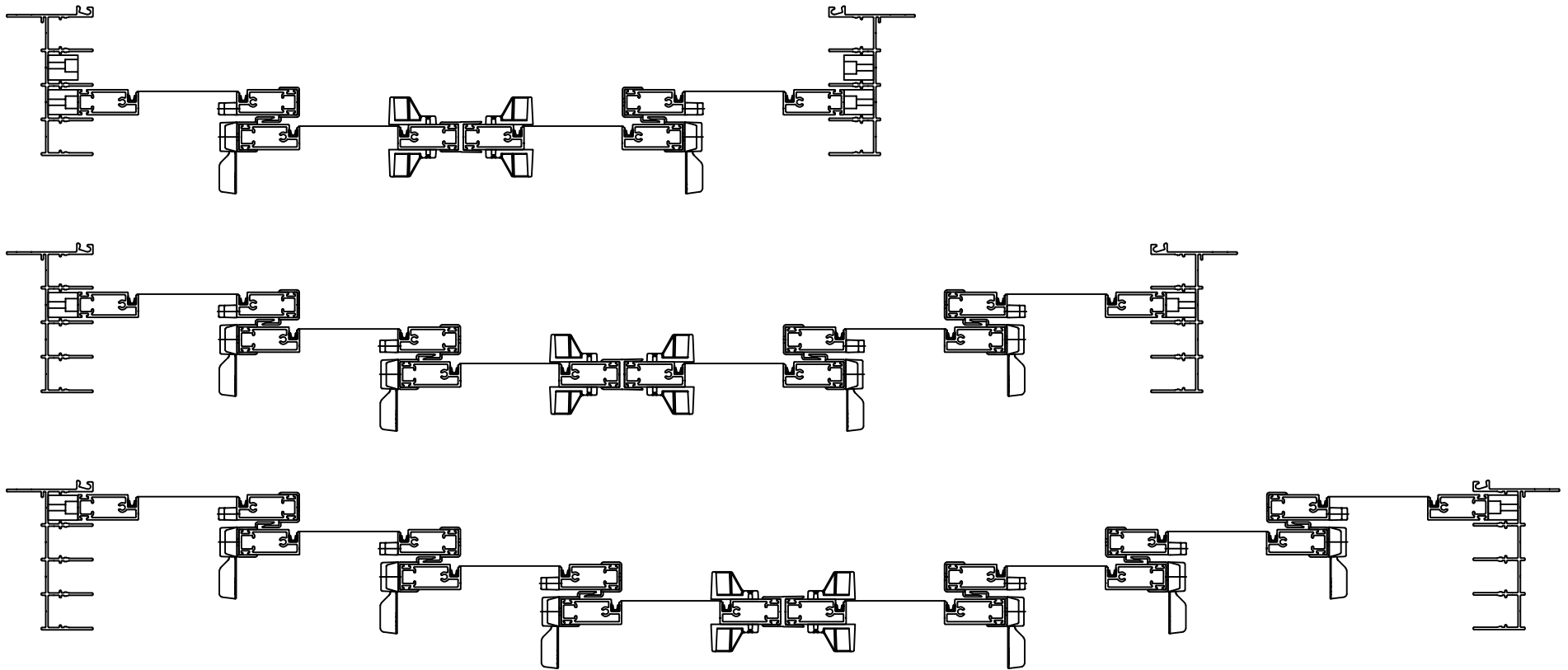
Sash position is not interchangeable



MTD 4-TRACK LAYOUTS

| | MIN | MAX |
|---|------|------|
| 4 | 103" | 199" |
| 6 | 152" | 296" |
| 8 | 201" | 393" |

Four panel pyramid options



Sash position is not interchangeable