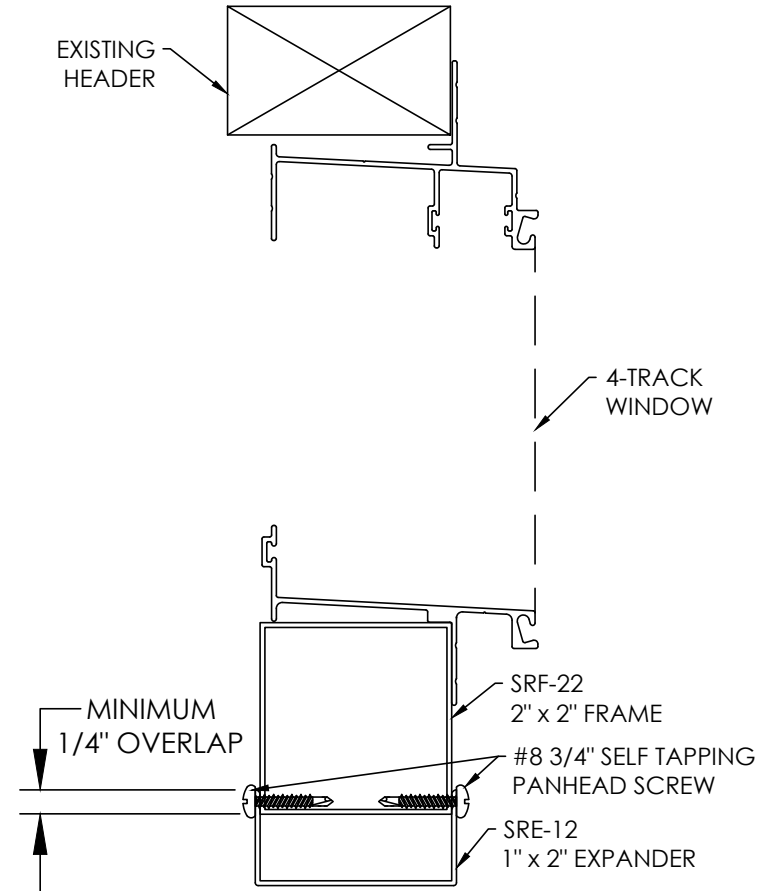
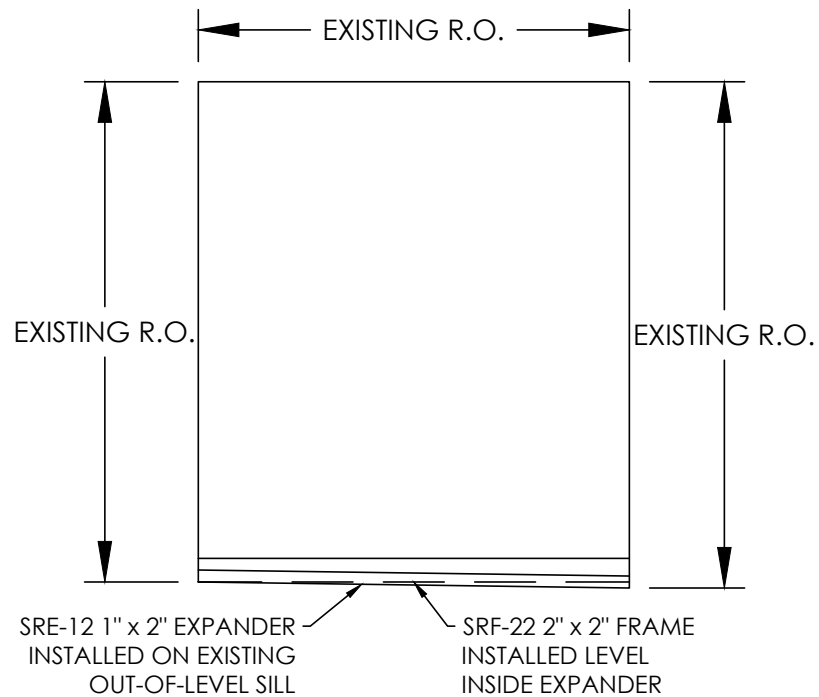




PORCH
CONVERSIONS

ARCHITECTURAL PACK

SILL LEVELING w/ PRC

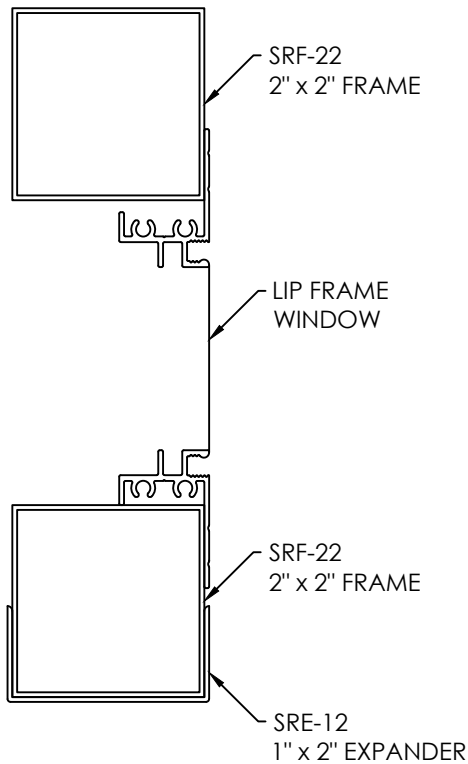


NOTE: THIS METHOD / MATERIAL COMBINATION CAN BE USED TO LEVEL HEADERS
OR TO PLUMB POSTS AS NEEDED IN ANY VERTICAL OR HORIZONTAL ORIENTATION

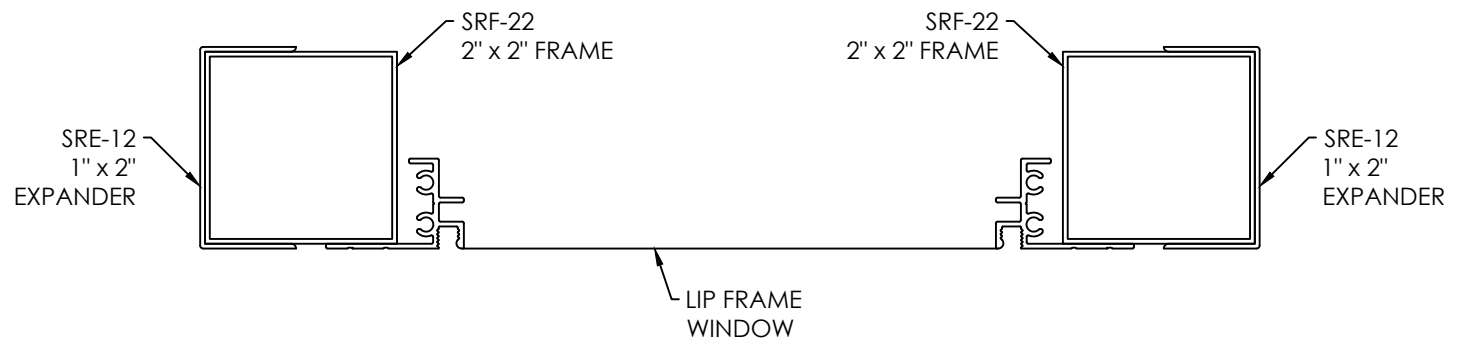


PRC w/ LIP FRAME

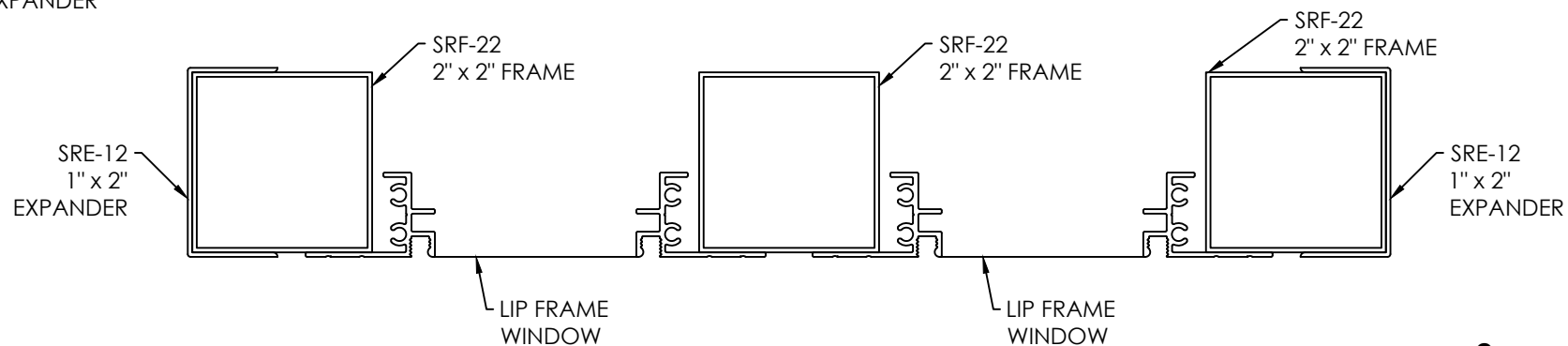
Vertical



Horizontal 1 window

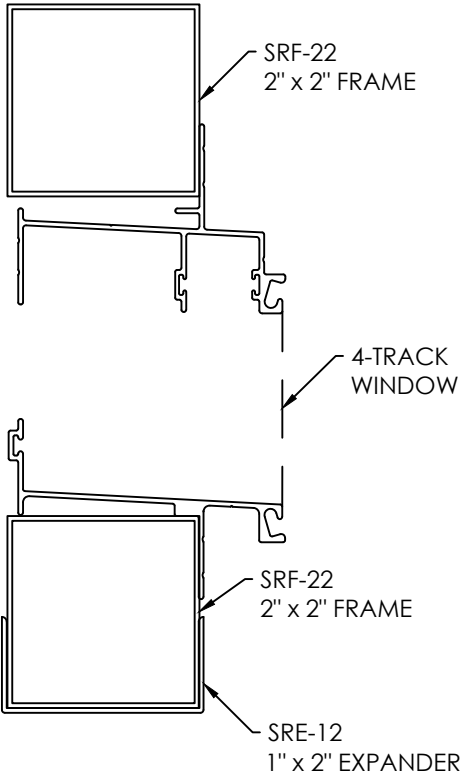


2 or more windows (Twin/Triple Pack)

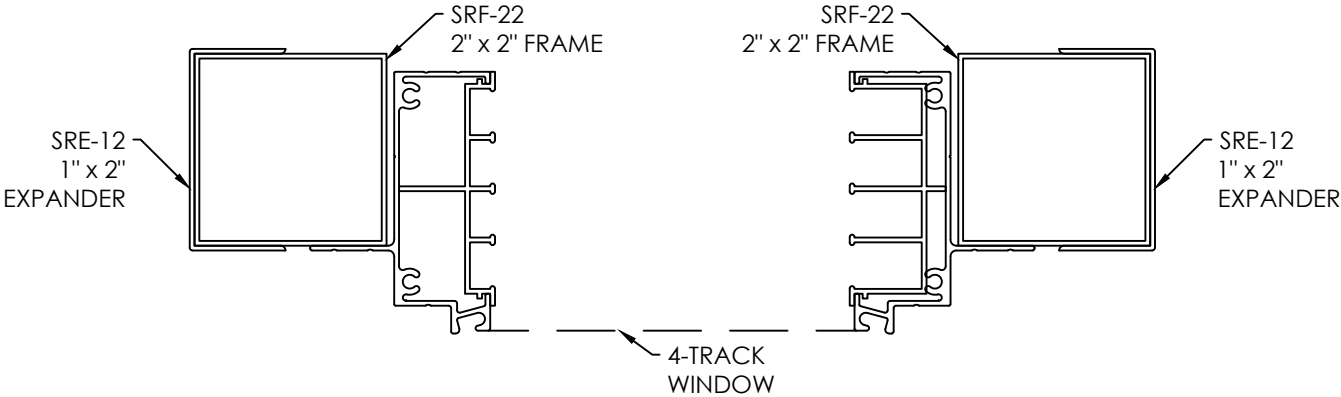


PRC w/ 4-TRACK FRAME

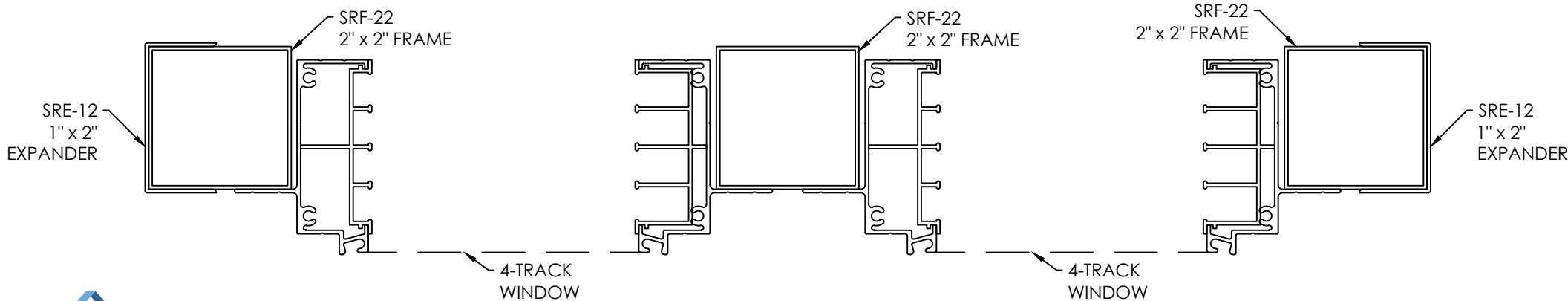
Vertical



Horizontal 1 window

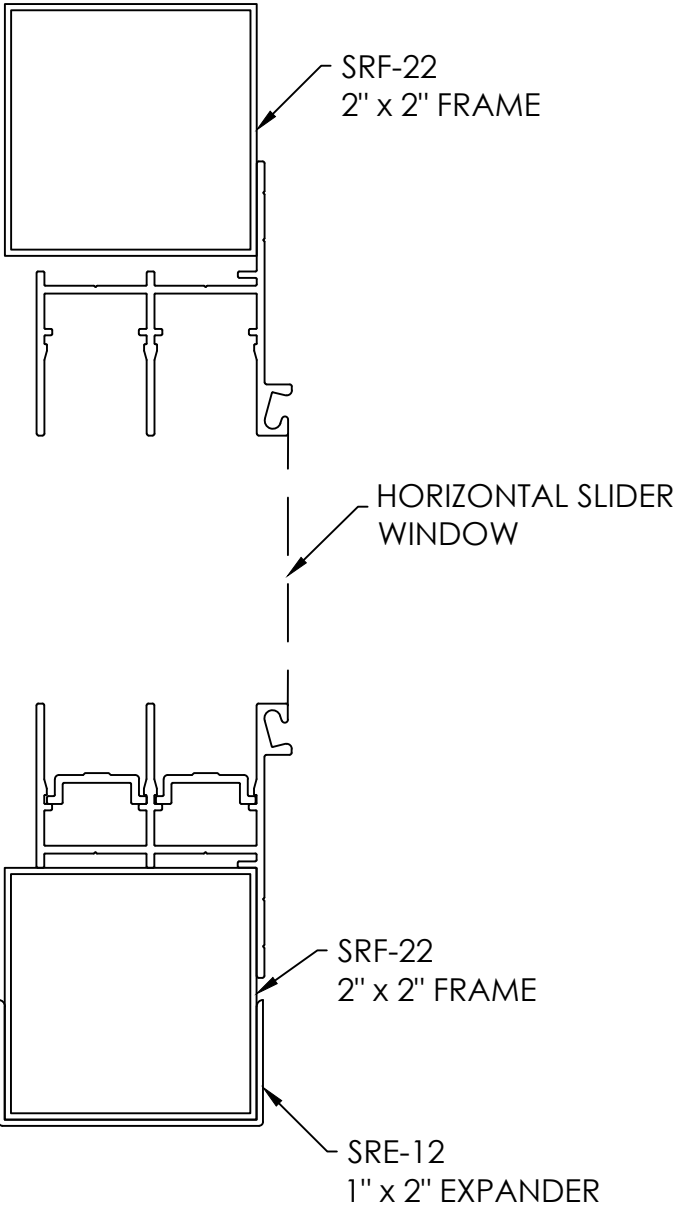


2 or more windows (Twin/Triple Pack)

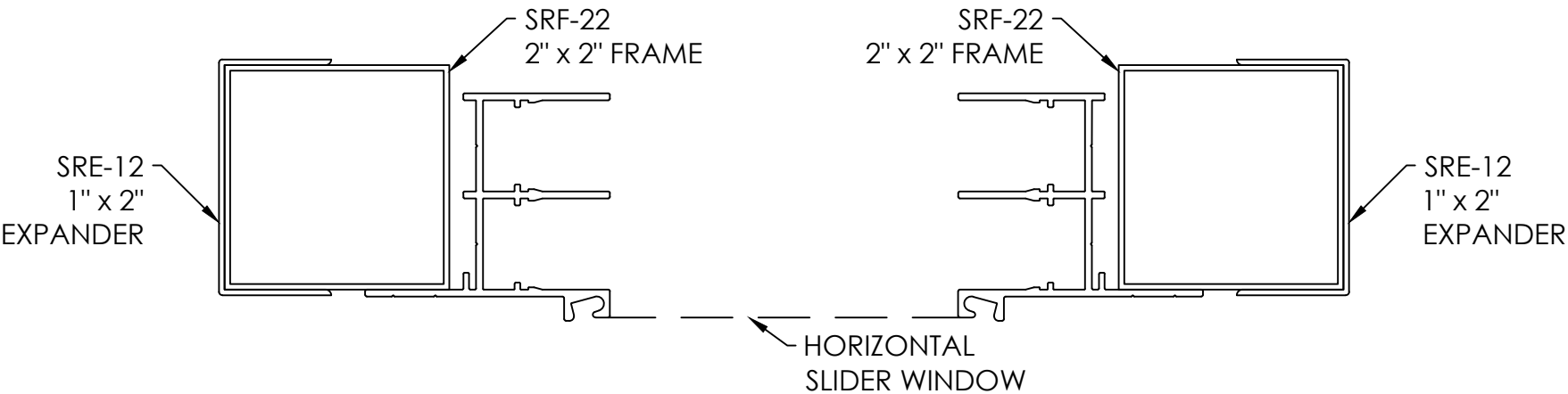


PRC w/ HORIZONTAL SLIDER FRAME

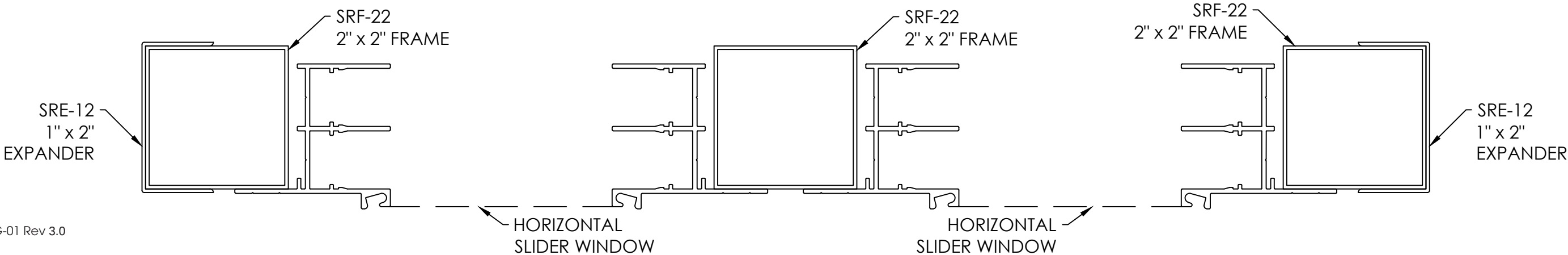
Vertical



Horizontal
1 window



2 or more windows (Twin / Triple Pack)

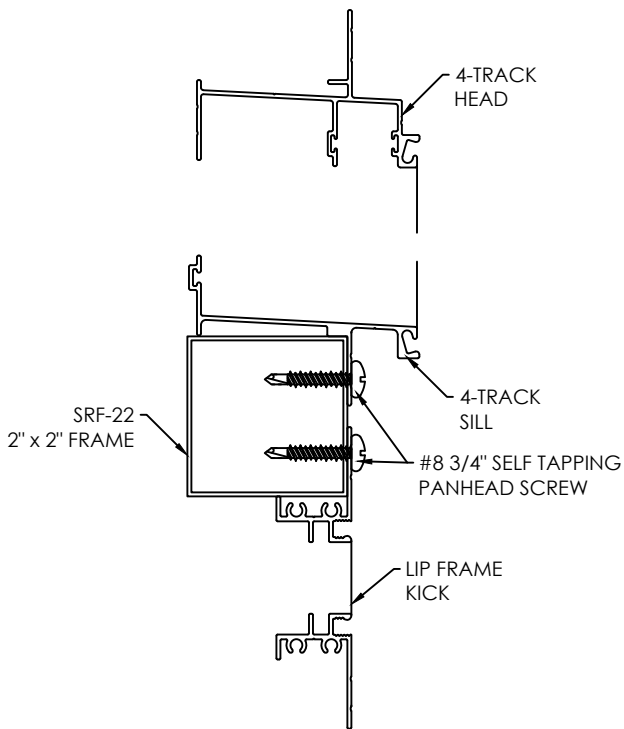


WE HAVE A BUILD TOLERANCE OF +/- 1/8" ON ALL WINDOWS.

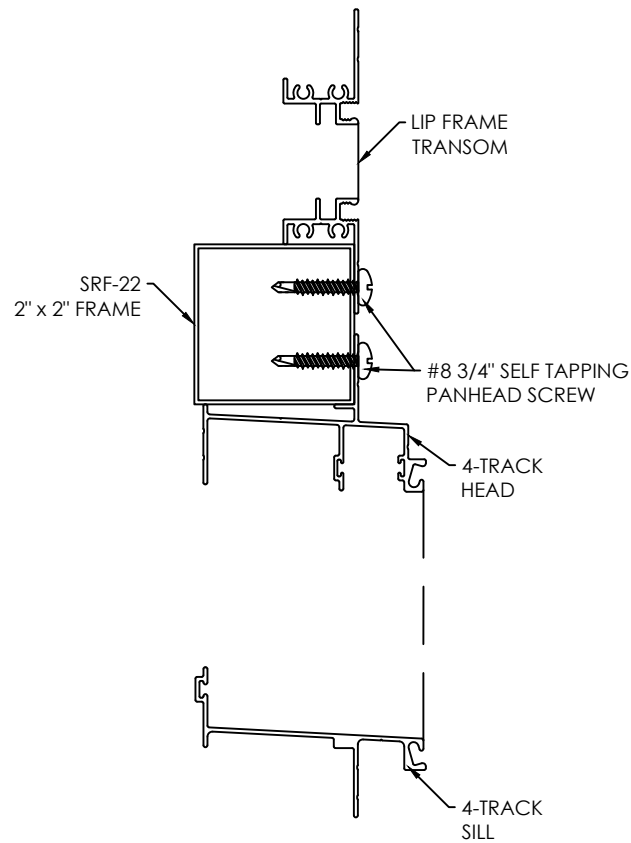
MULLED UNIT ASSEMBLIES

Vertical sections

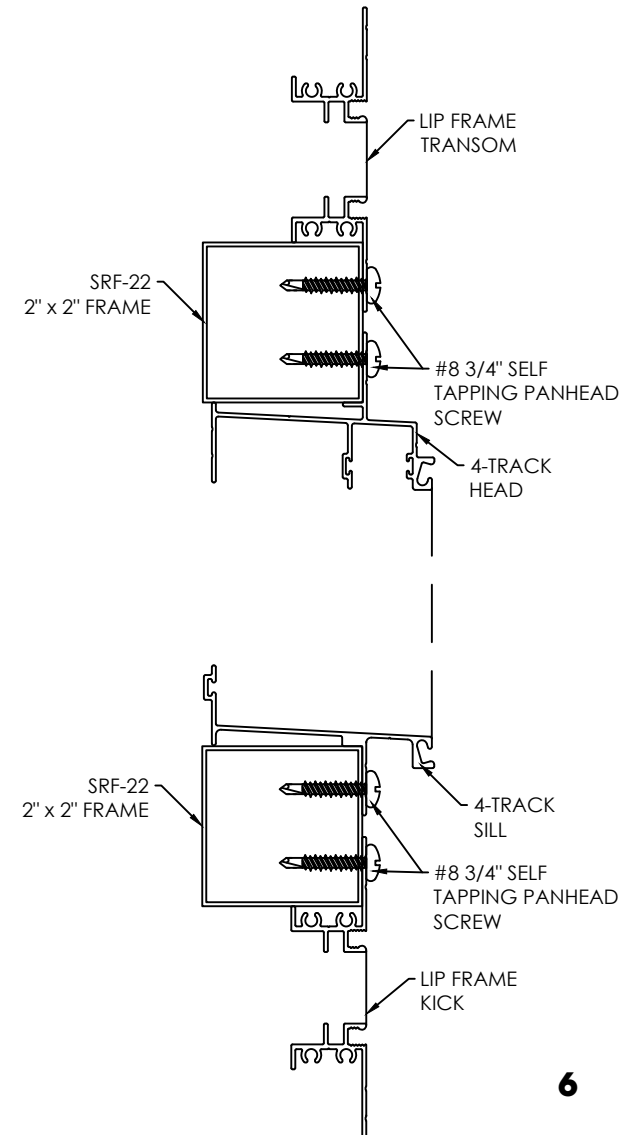
Operable window
w/ muller kick



Operable window
w/ muller transom



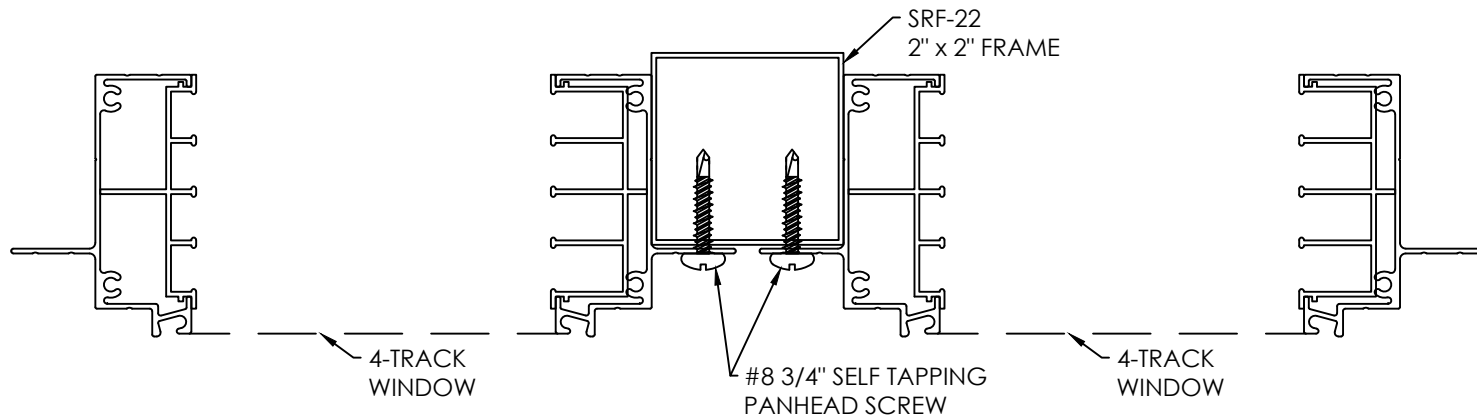
Operable window w/ muller kick
and muller transom



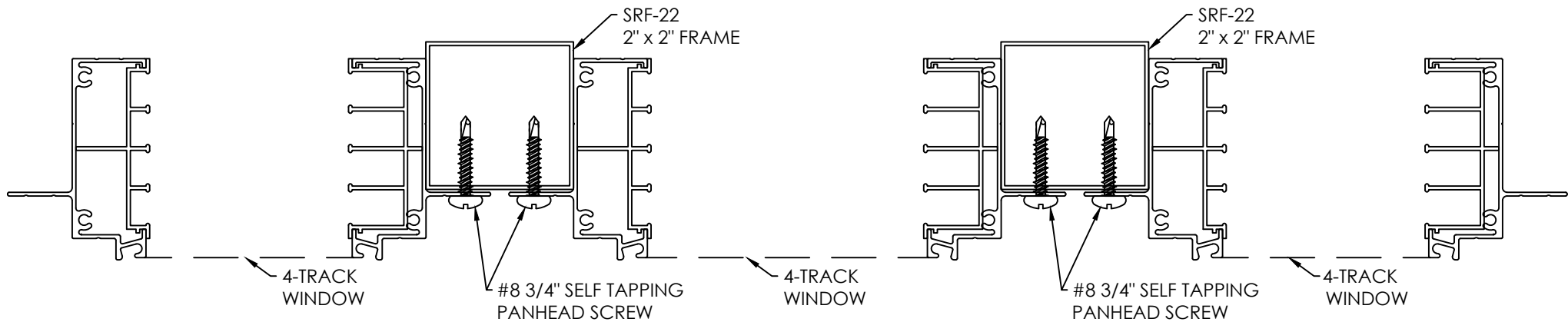
MULLED UNIT ASSEMBLIES

Horizontal sections

Twin Pack

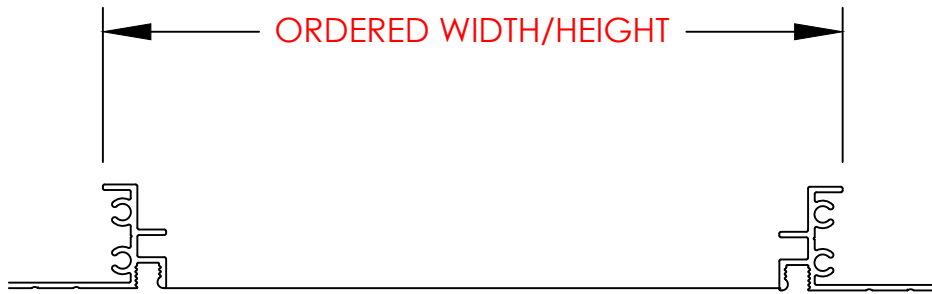


Triple Pack



LIP FRAME DETAILS

Window section



FLEXIGLAZE VINYL OR
FIBERGLASS SCREEN:

MINIMUM = 4" W x 4" H

MAXIMUM = 52" W x 96" H

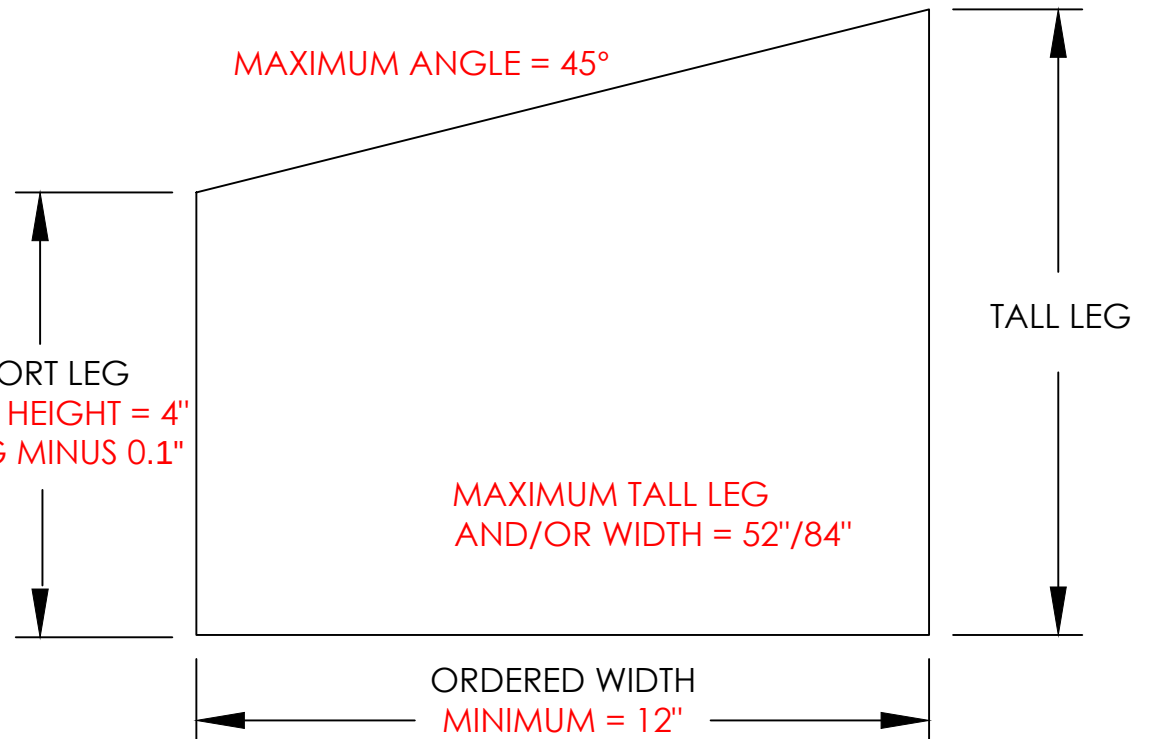
NOTE: A spreader bar will automatically
be added for a Lip Frame unit over 42"
in width. Under 42" is optional.

Trap details

SHORT LEG
MINIMUM HEIGHT = 4"
MAXIMUM HEIGHT = TALL LEG MINUS 0.1"

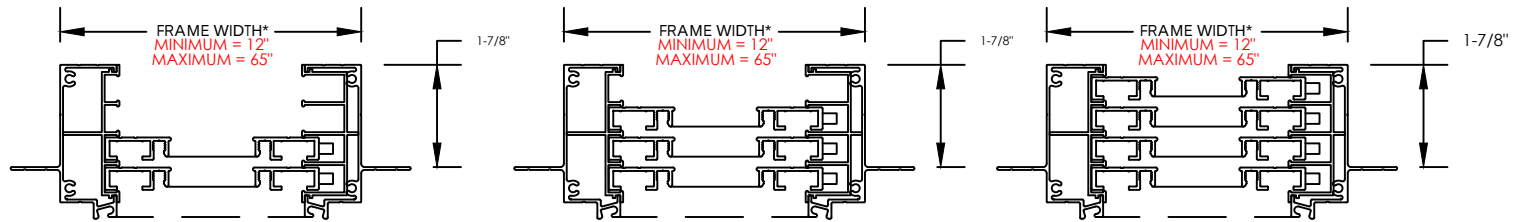
* A vertical spreader bar will automatically
be added to a Lip Frame Trapezoid over
30" wide or a horizontal spreader bar will
be added when the short leg height is
over 34".

Under either is optional.

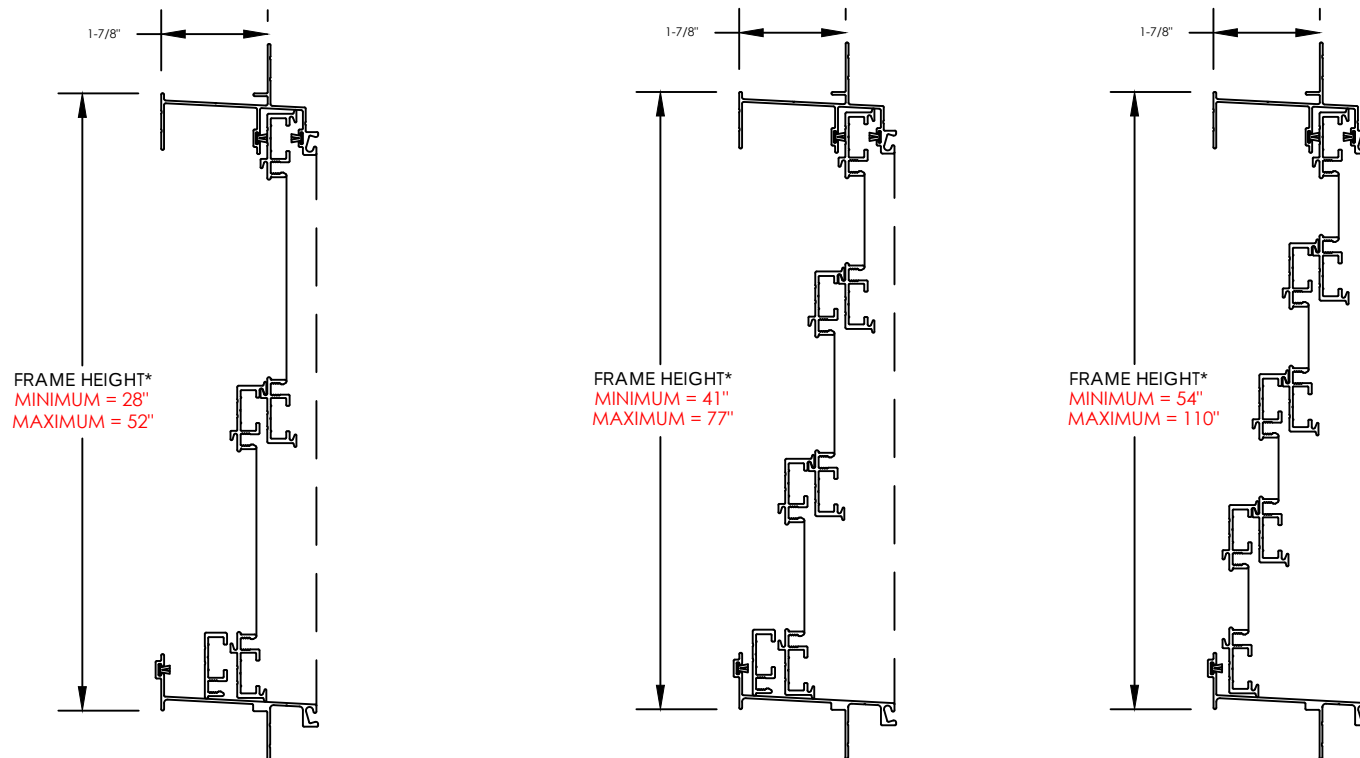


2/3/4-Track Window Sections

Horizontal sections

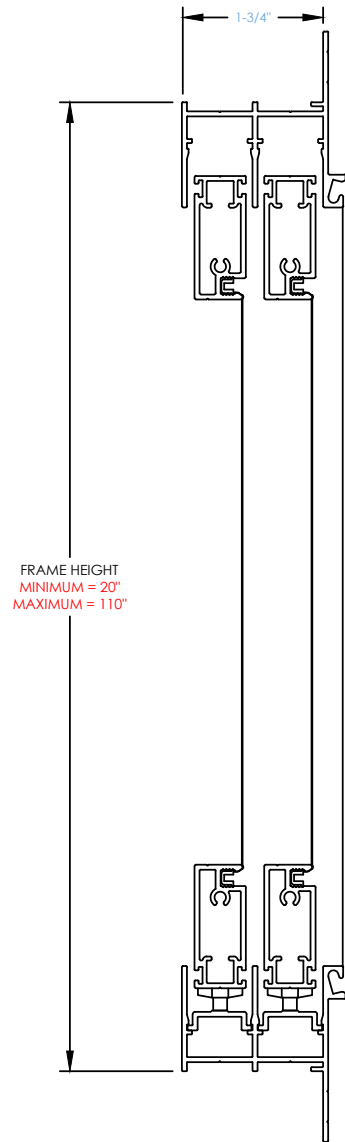


Vertical sections

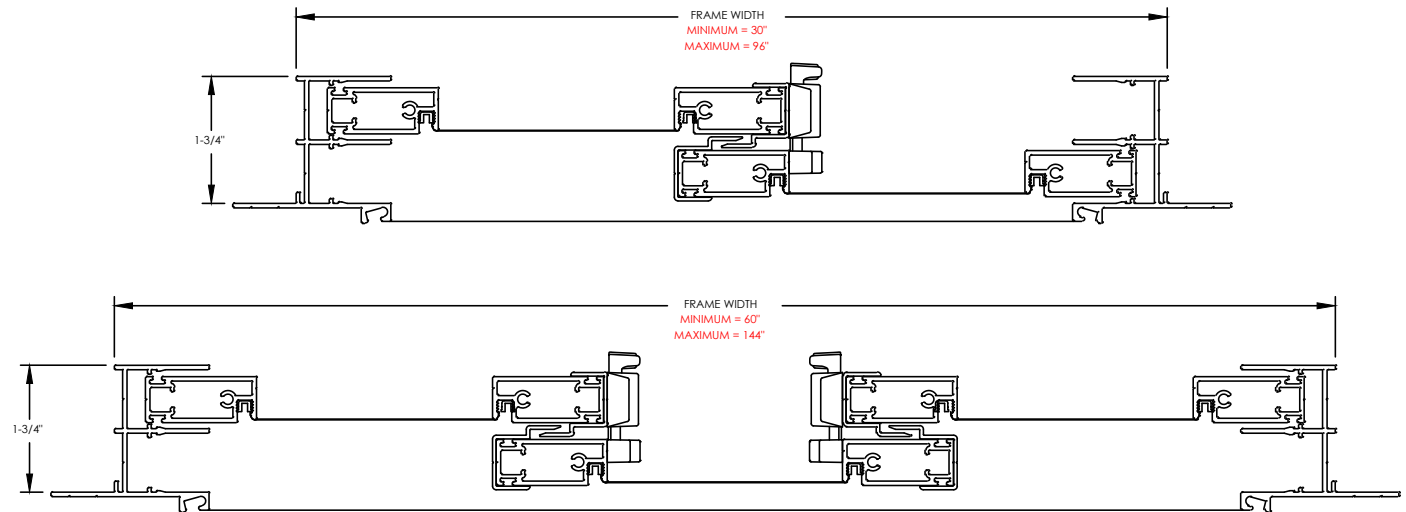


Horizontal Slider Window Sections

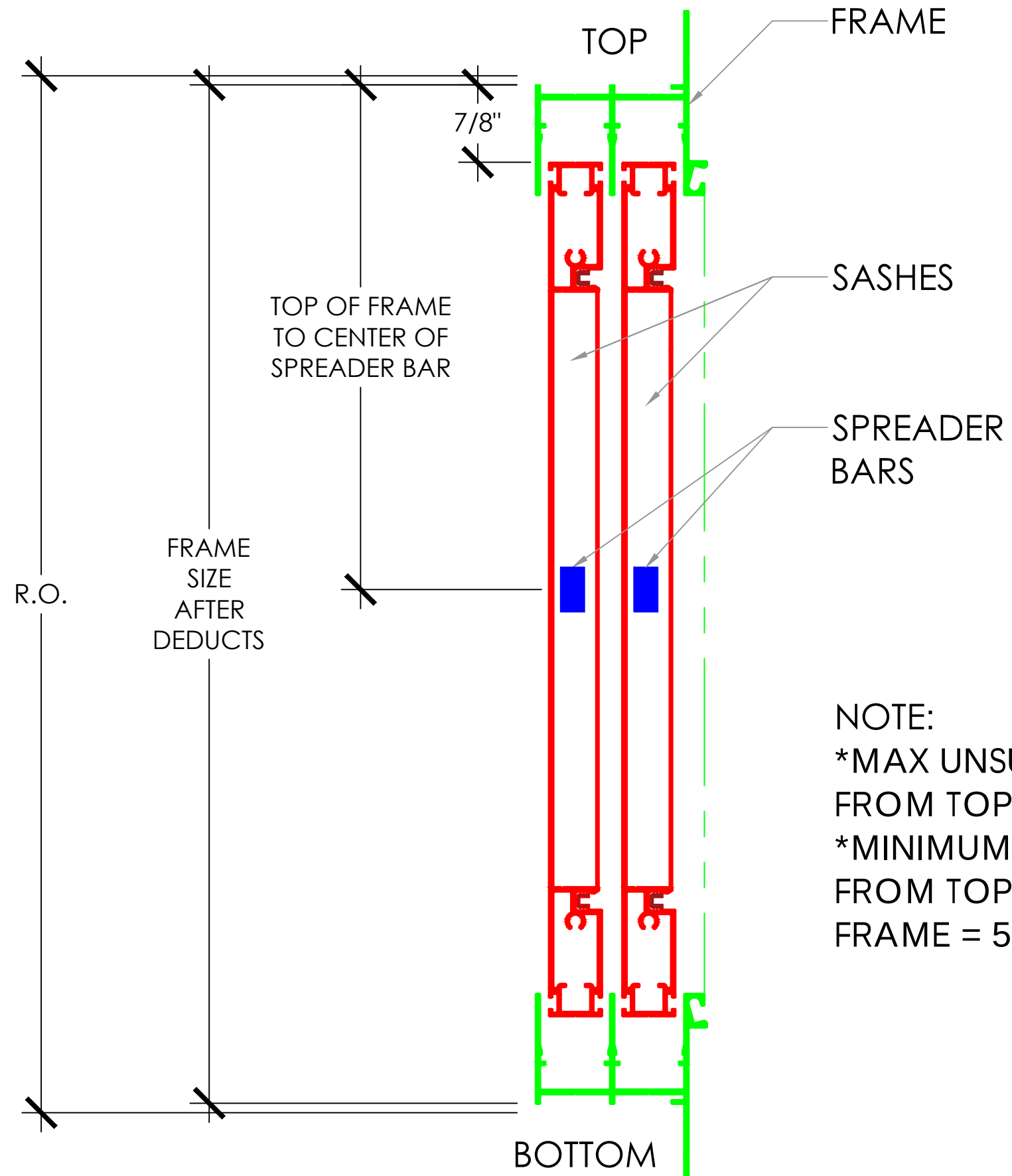
Vertical Section



Horizontal Sections



SIDE SLIDER CUSTOM HEIGHT SPREADER BARS



NOTE:

*MAX UNSUPPORTED SASH LEG FROM TOP OR BOTTOM = 70"

*MINIMUM SPREADER BAR HEIGHT FROM TOP OR BOTTOM OF FRAME = 5"



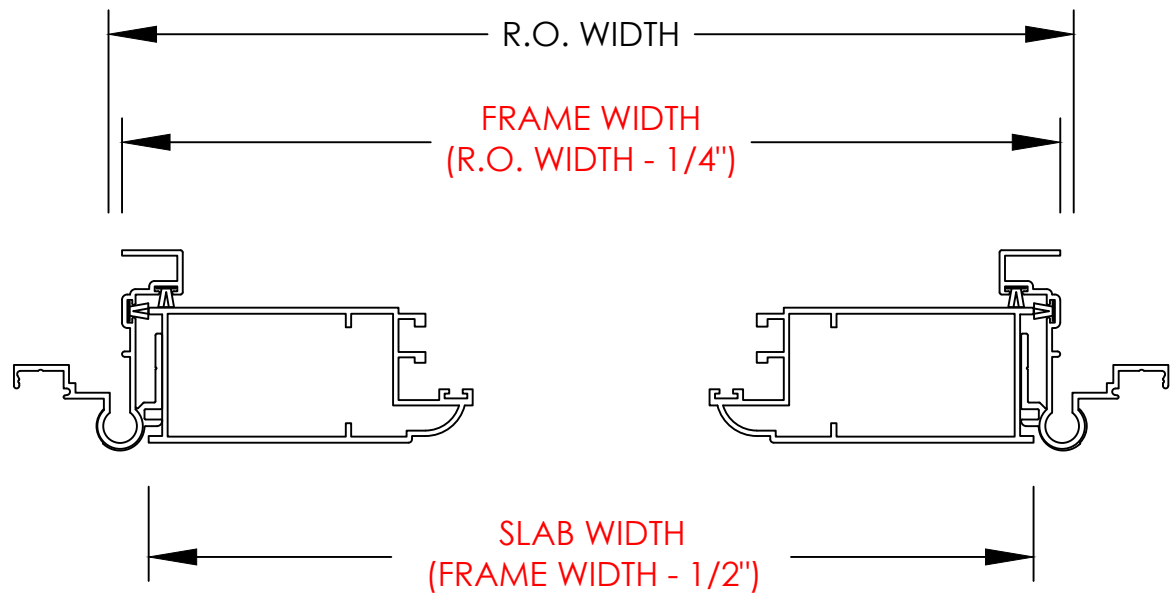
Single Door Sections

ORDERED FRAME SIZE

MINIMUM = 30" W x 72" H

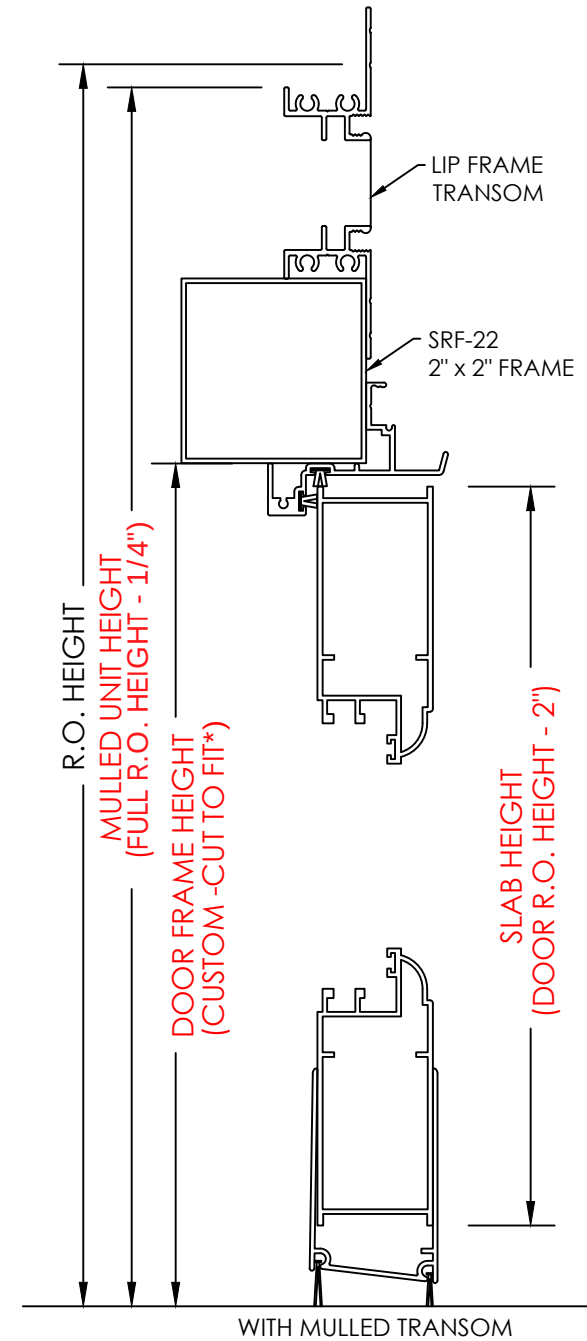
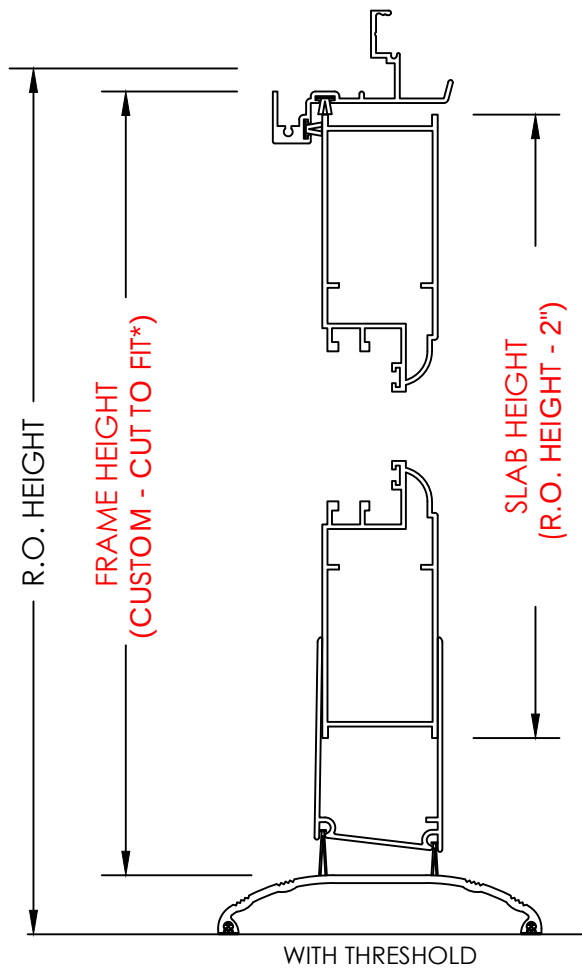
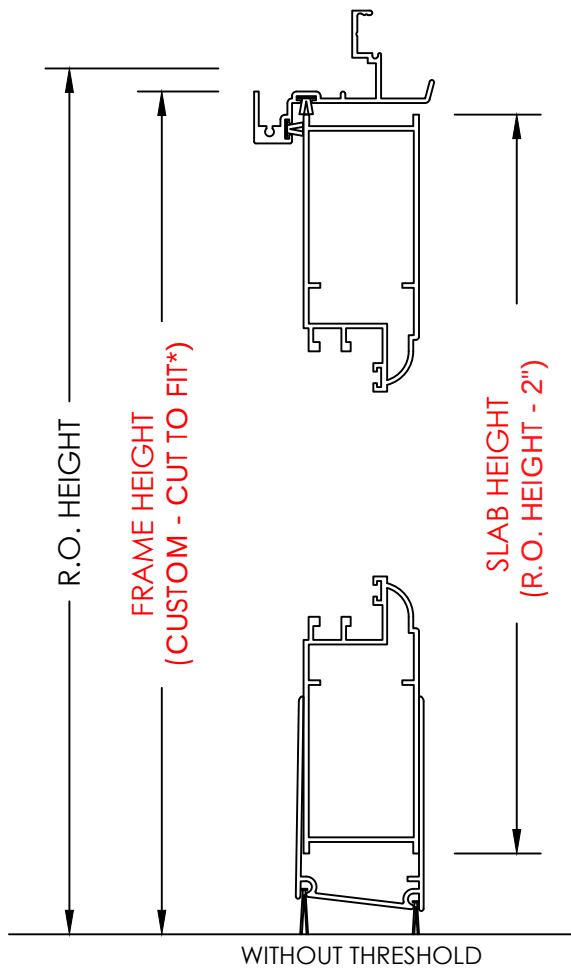
MAXIMUM = 42" W x 96" H

Horizontal



Single Door Sections

Vertical



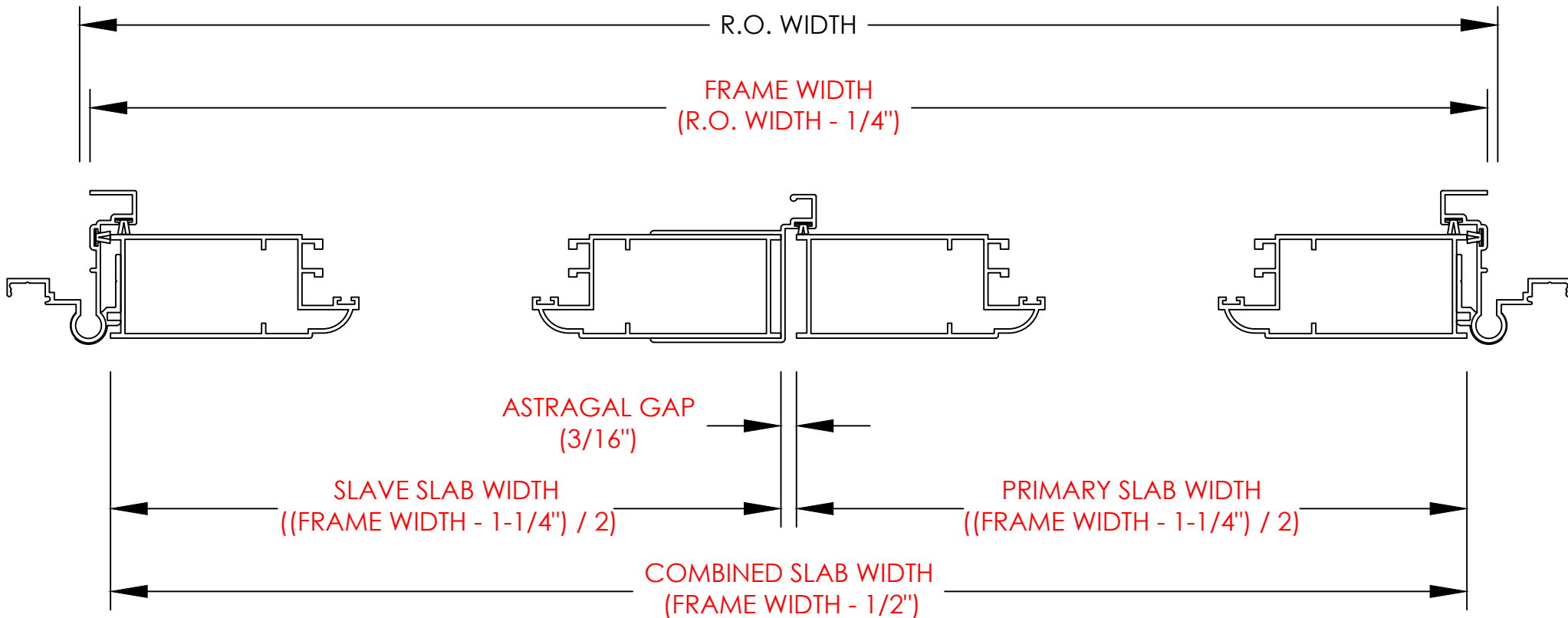
French Door Sections

ORDERED FRAME SIZE

MINIMUM = 60" W x 72" H

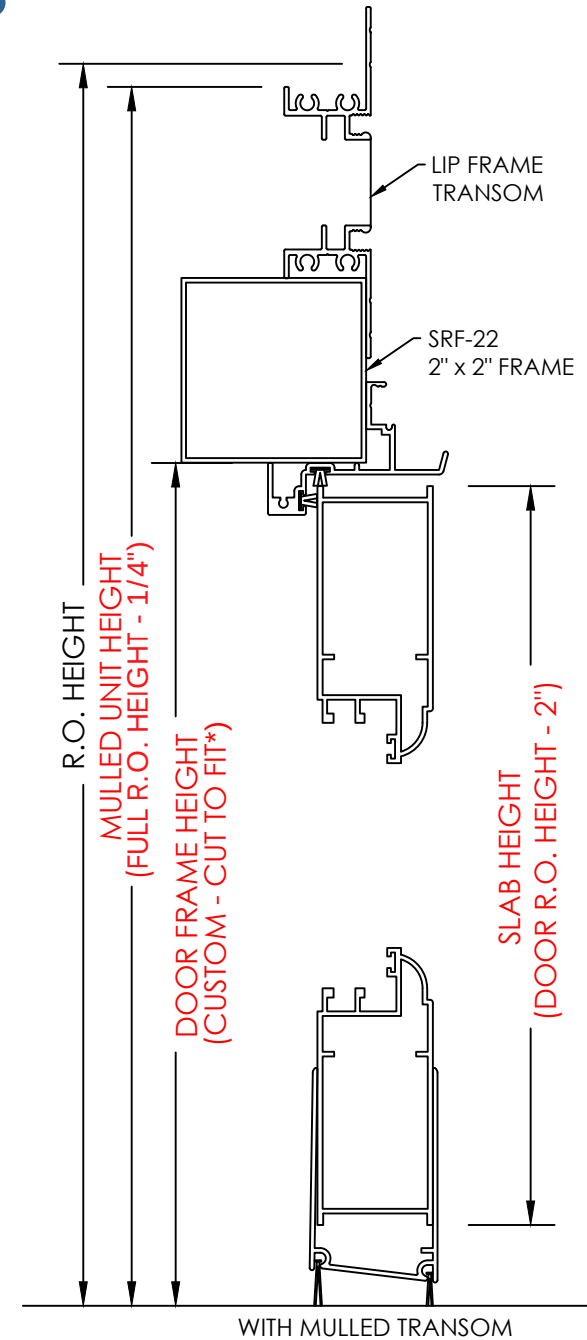
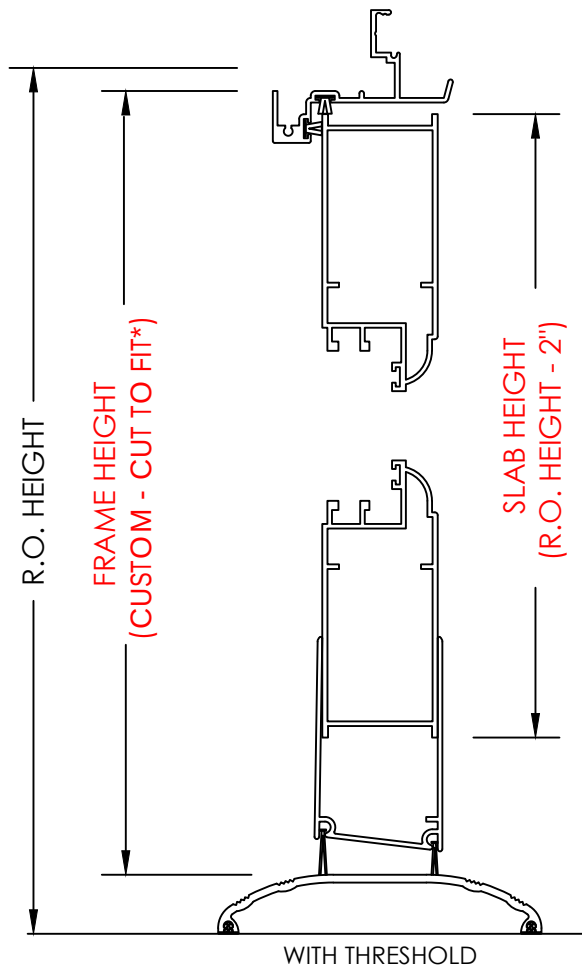
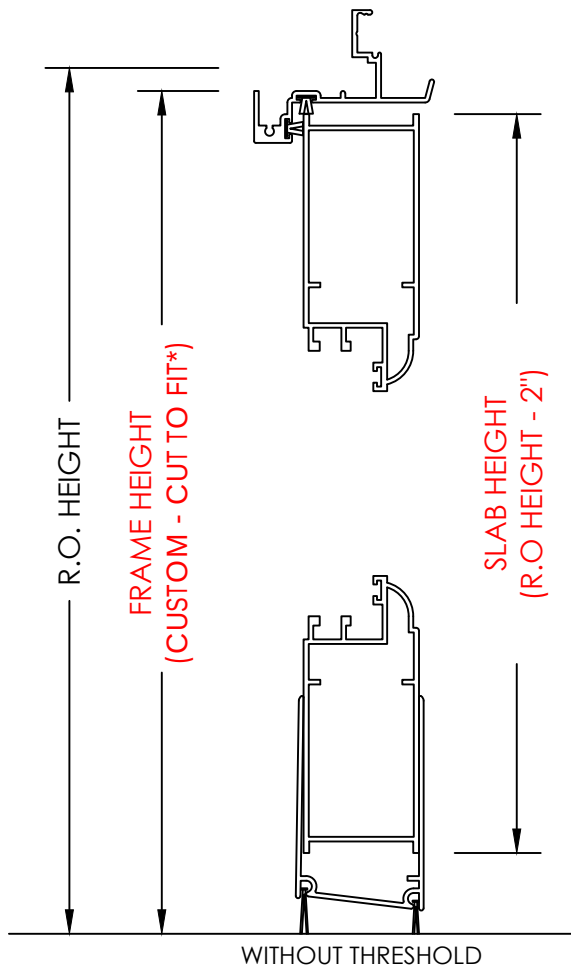
MAXIMUM = 84" W x 96" H

Horizontal

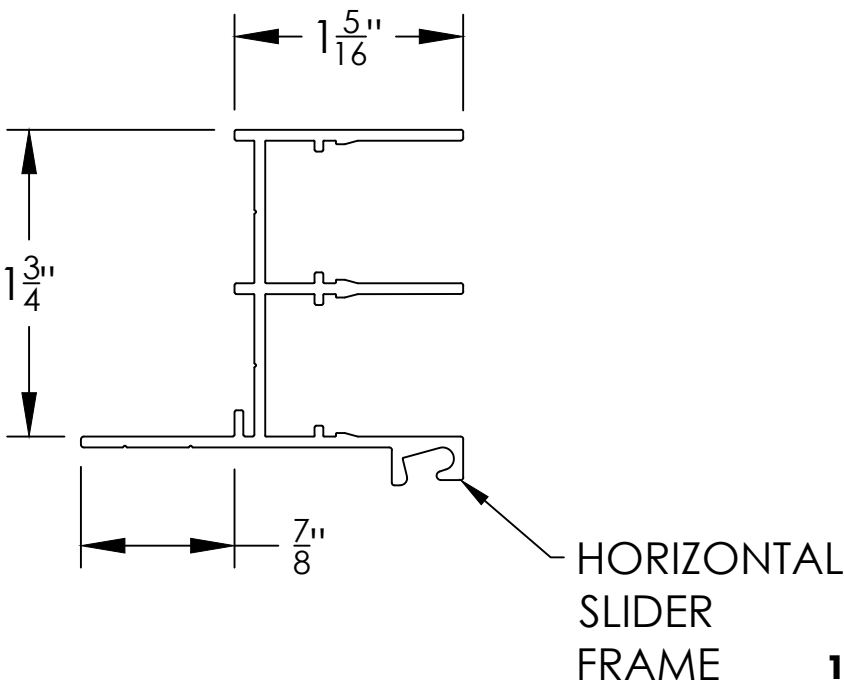
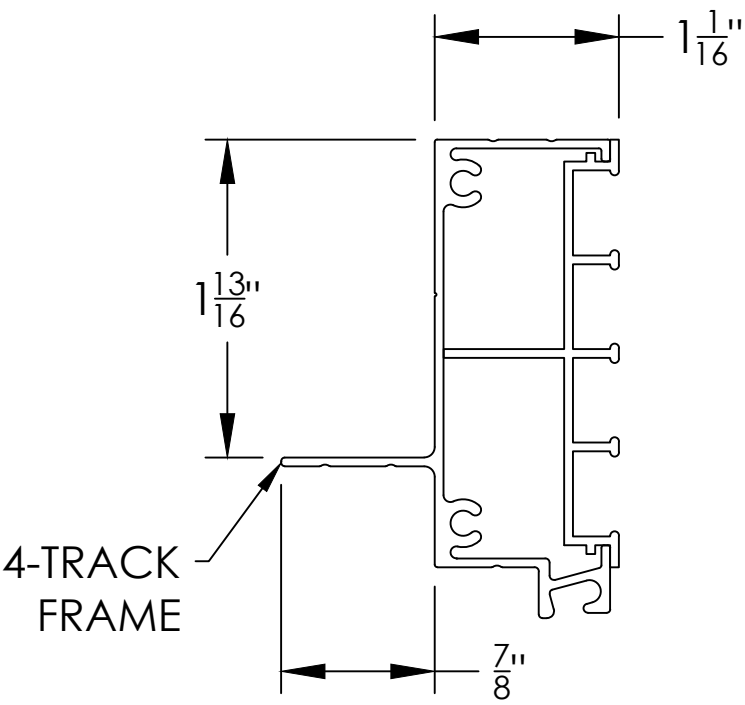
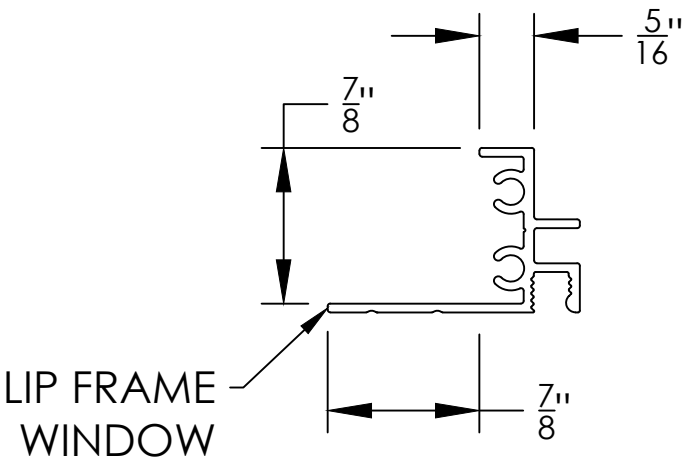
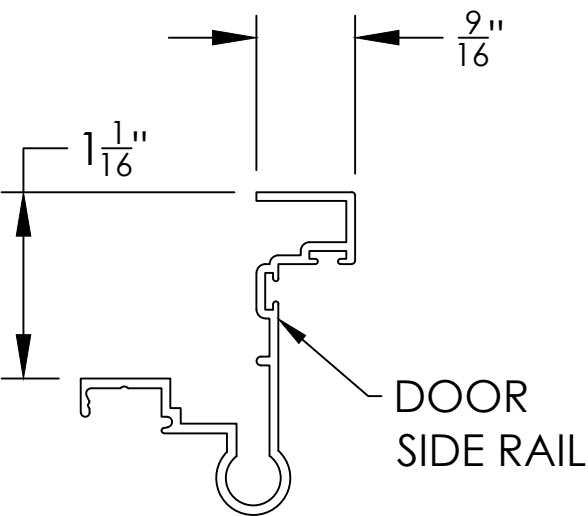
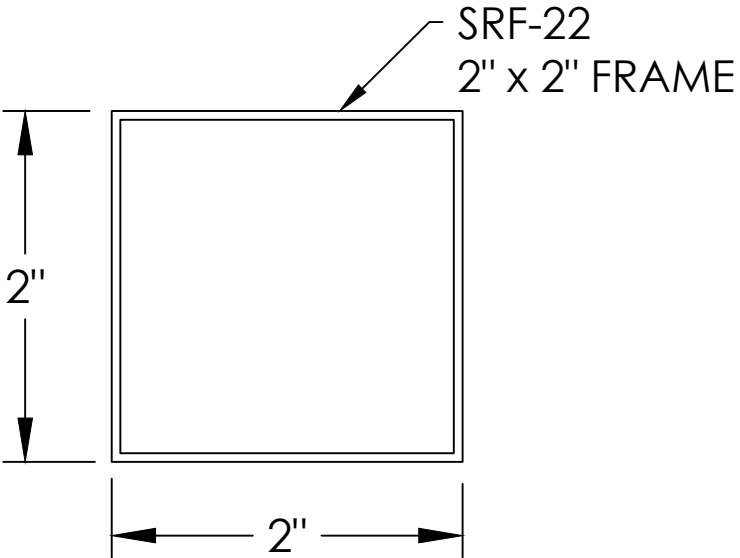
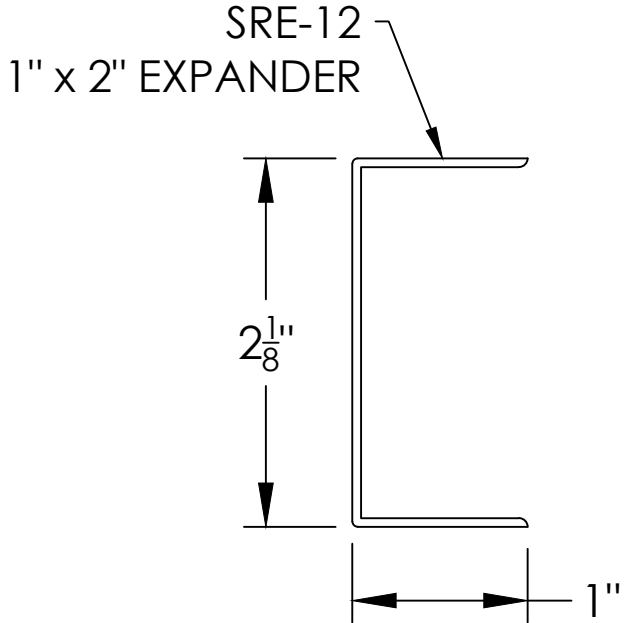


French Door Sections

Vertical

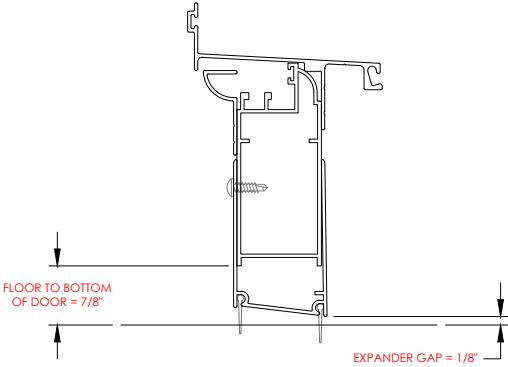
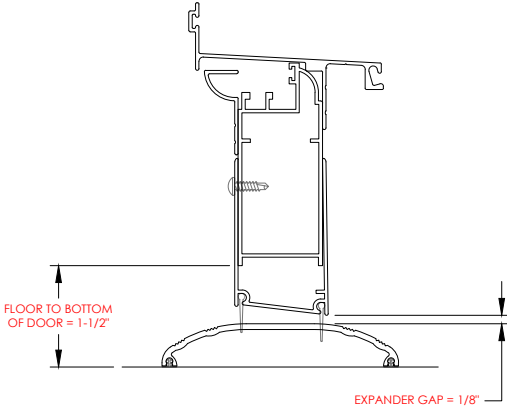
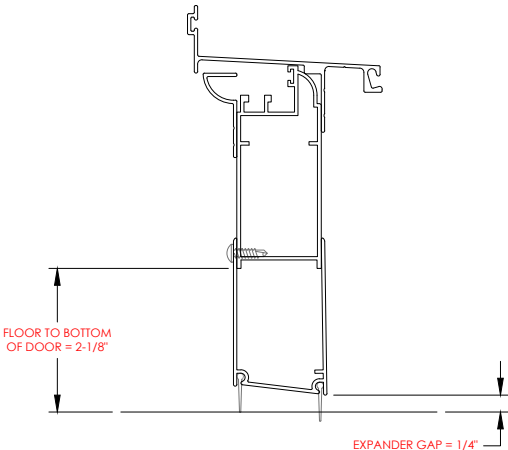
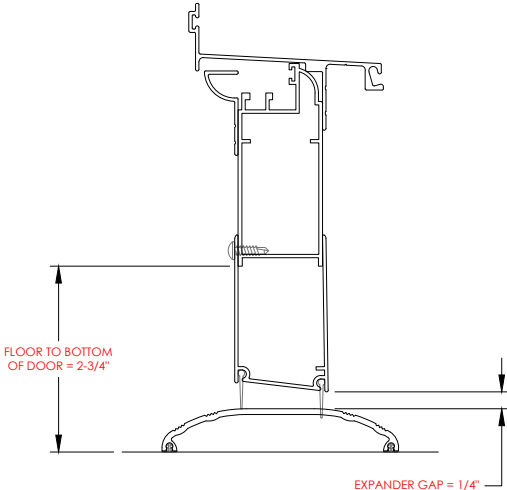


Profile Details



Standard 80" Door

Rough Opening Height Range

	WITHOUT THRESHOLD	WITH THRESHOLD
MINIMUM R.O.	 FLOOR TO BOTTOM OF DOOR = 7/8" EXPANDER GAP = 1/8" 79 1/8" HIGH R.O.	 FLOOR TO BOTTOM OF DOOR = 1-1/2" EXPANDER GAP = 1/8" 79 3/4" HIGH R.O.
MAXIMUM R.O.	 FLOOR TO BOTTOM OF DOOR = 2-1/8" EXPANDER GAP = 1/4" 80 3/8" HIGH R.O.	 FLOOR TO BOTTOM OF DOOR = 2-3/4" EXPANDER GAP = 1/4" 81" HIGH R.O.



PRC WALL LAYOUTS

