

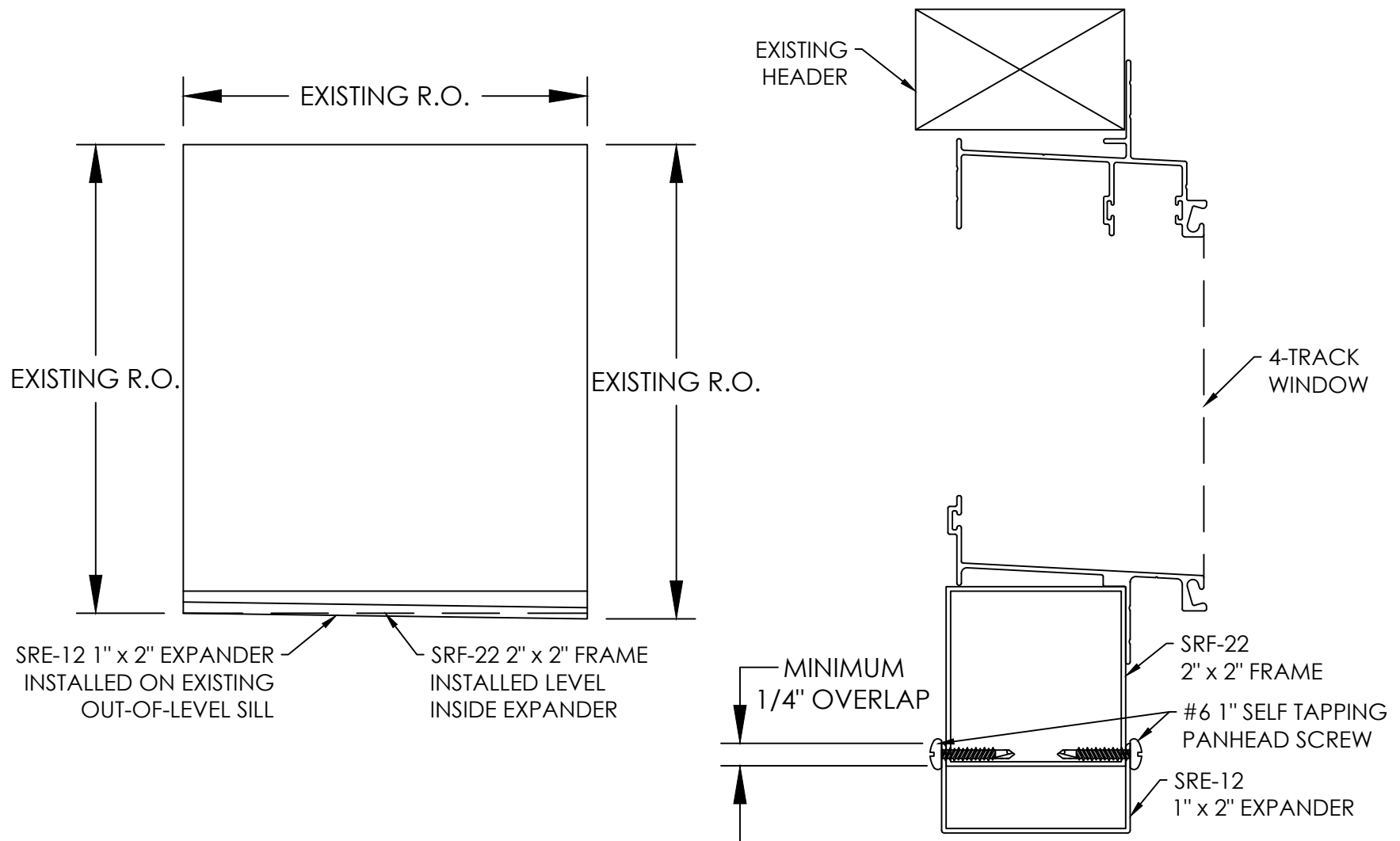


PORCH CONVERSIONS

by **LIVINGSPACE** SUNROOMS®

ARCHITECTURAL PACK

SILL LEVELING w/ PRC

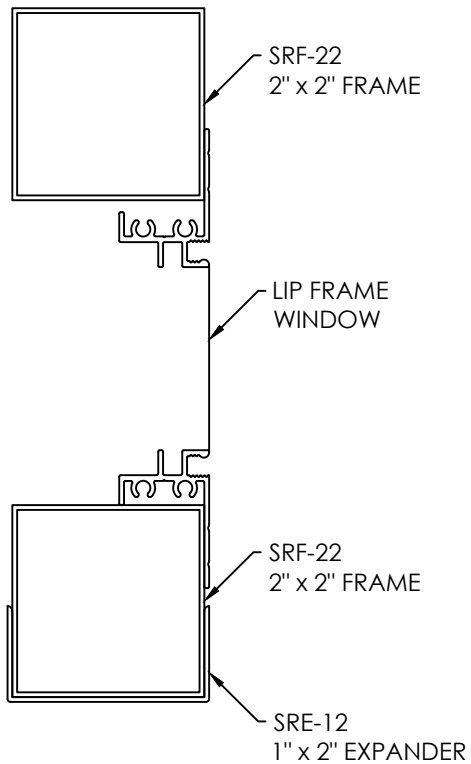


NOTE: THIS METHOD / MATERIAL COMBINATION CAN BE USED TO LEVEL HEADERS
OR TO PLUMB POSTS AS NEEDED IN ANY VERTICAL OR HORIZONTAL ORIENTATION

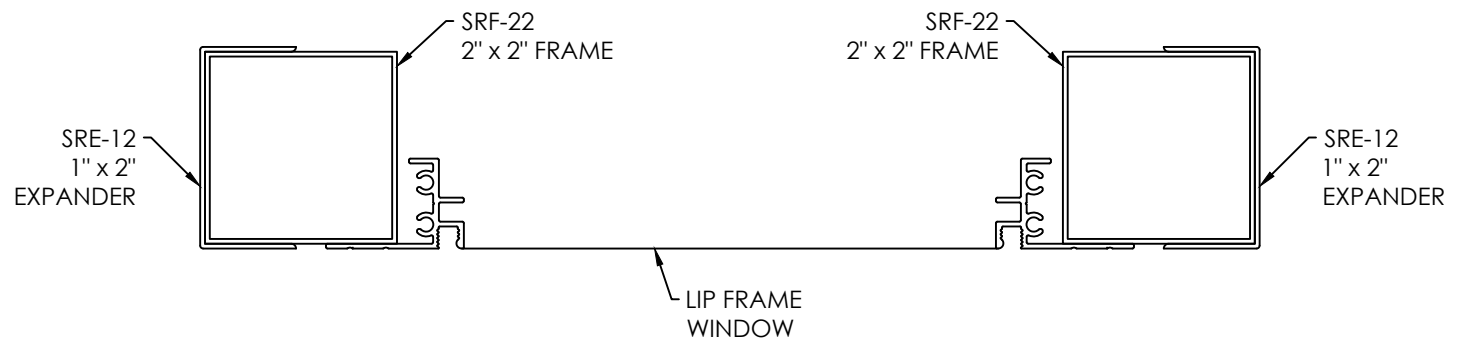


PRC w/ LIP FRAME

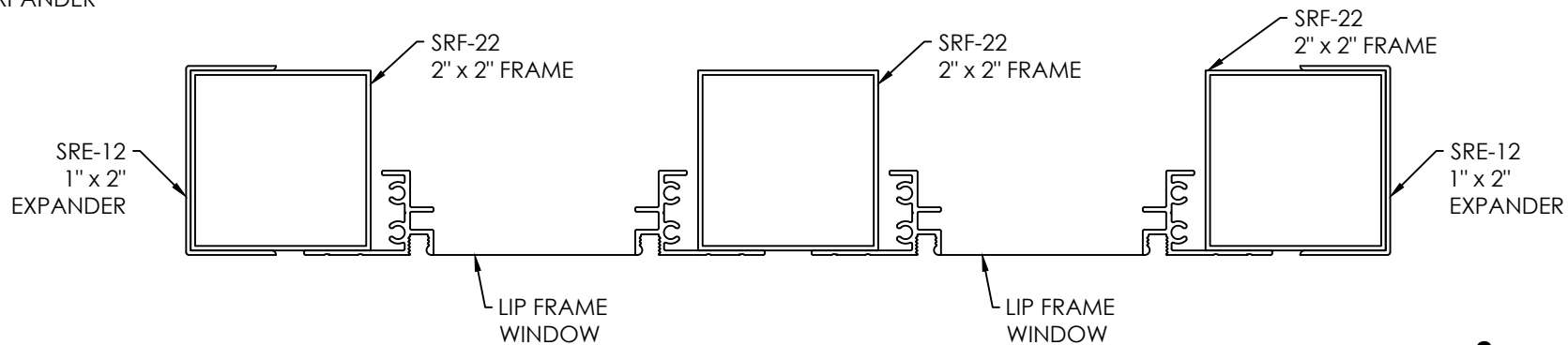
Vertical



Horizontal 1 window

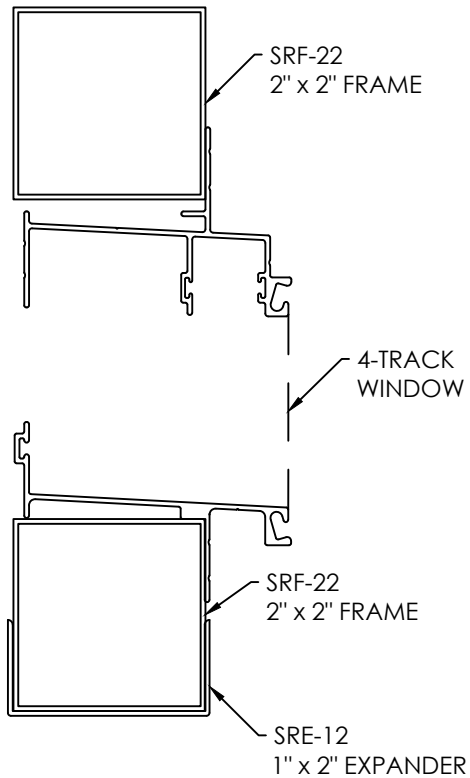


2 or more windows (Twin/Triple Pack)

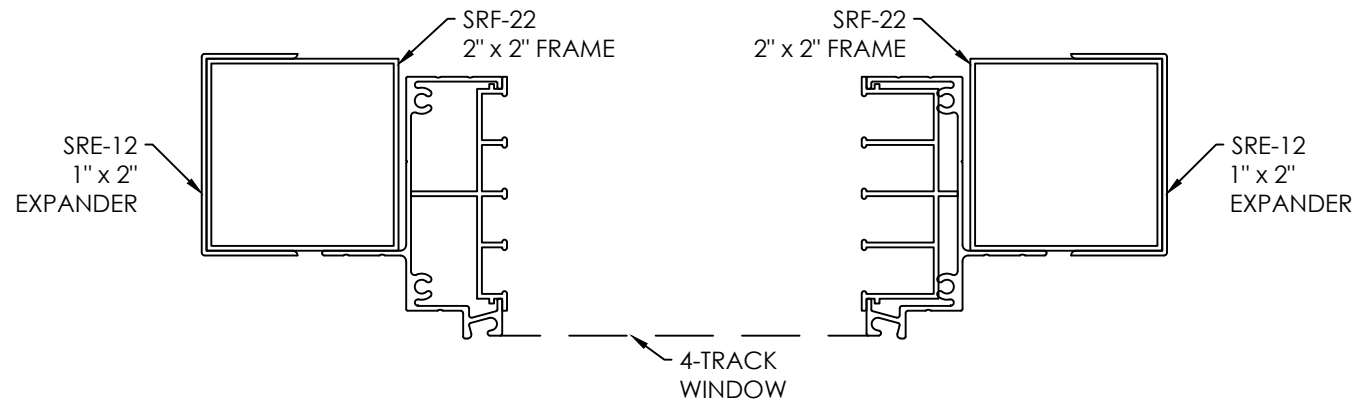


PRC w/ 4-TRACK FRAME

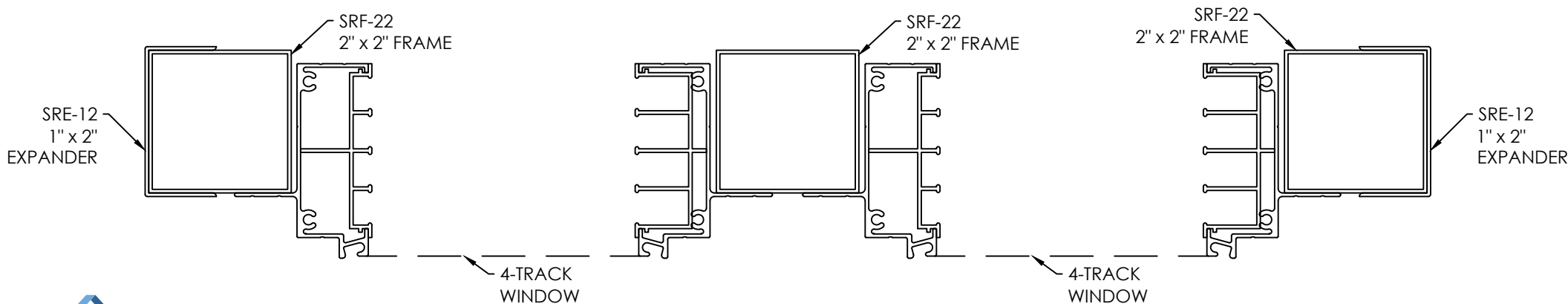
Vertical



Horizontal 1 window



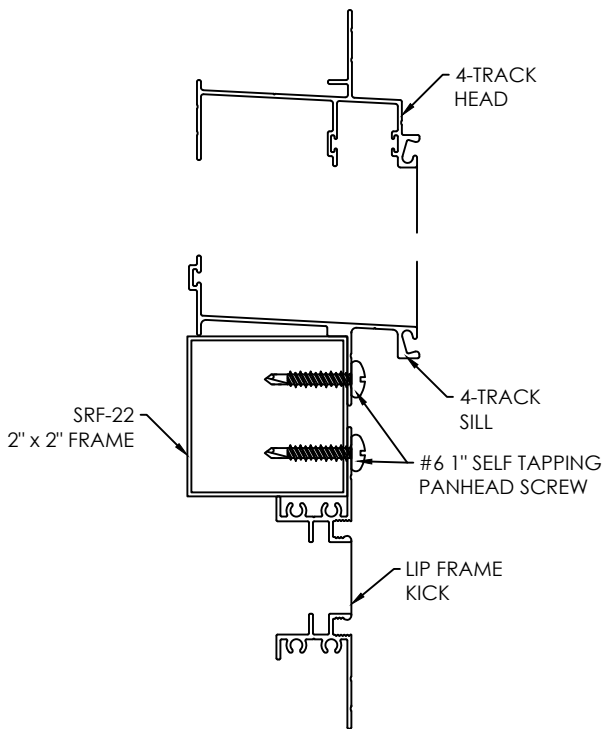
2 or more windows (Twin/Triple Pack)



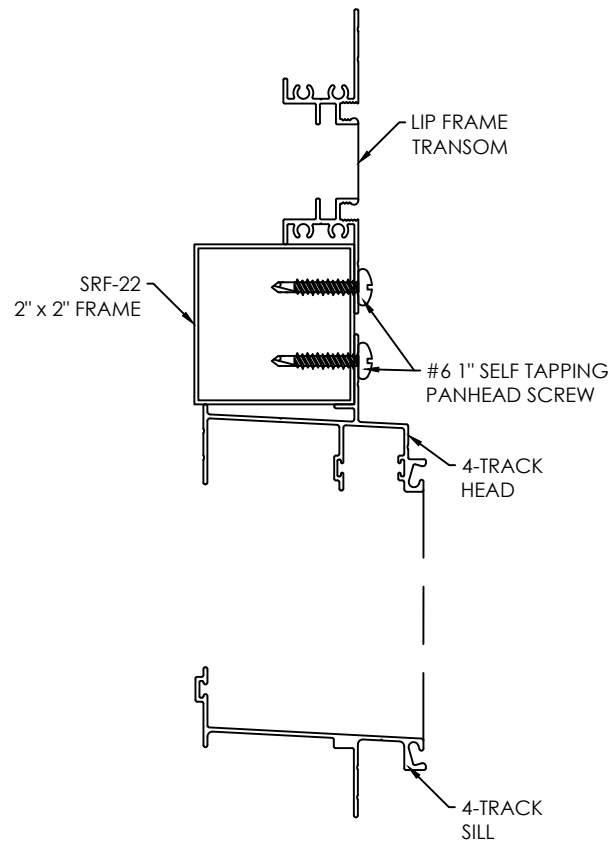
MULLED UNIT ASSEMBLIES

Vertical sections

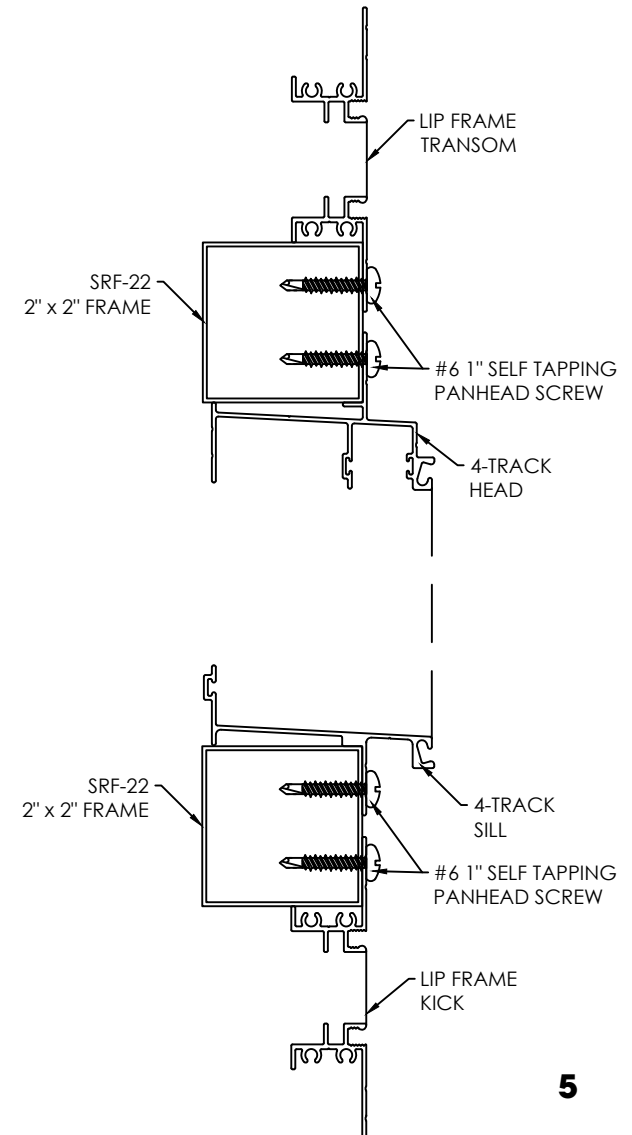
Operable window
w/ muller kick



Operable window
w/ muller transom



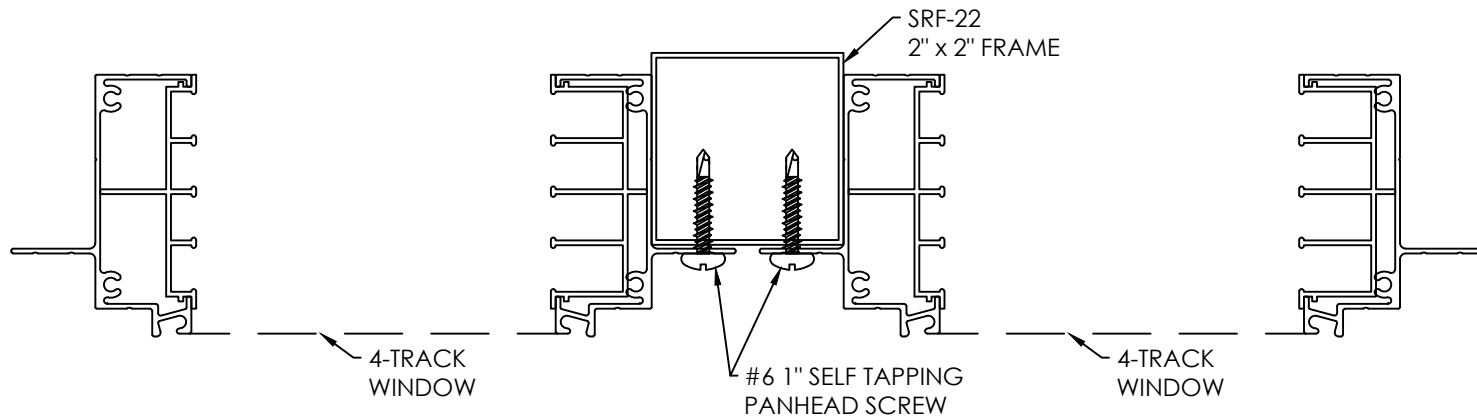
Operable window w/ muller kick
and muller transom



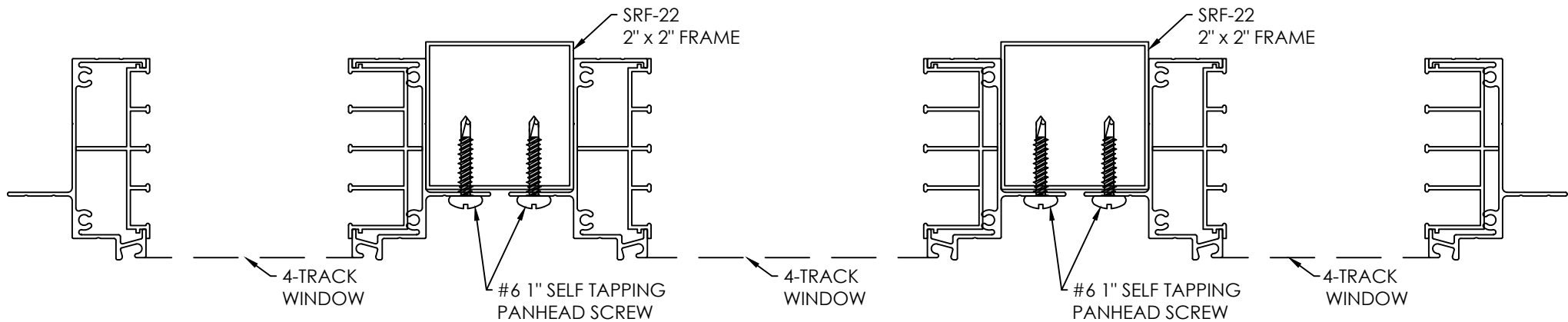
MULLED UNIT ASSEMBLIES

Horizontal sections

Twin Pack

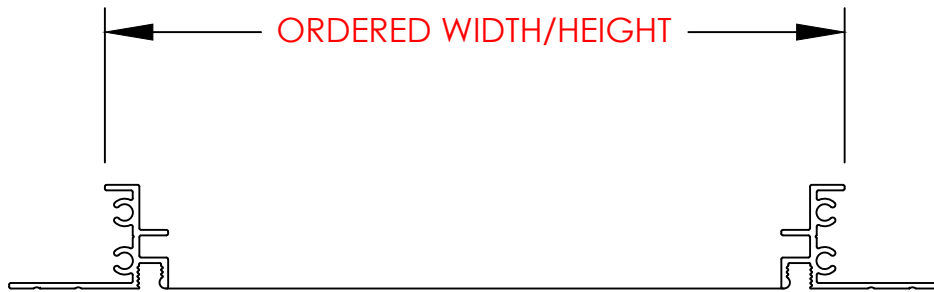


Triple Pack

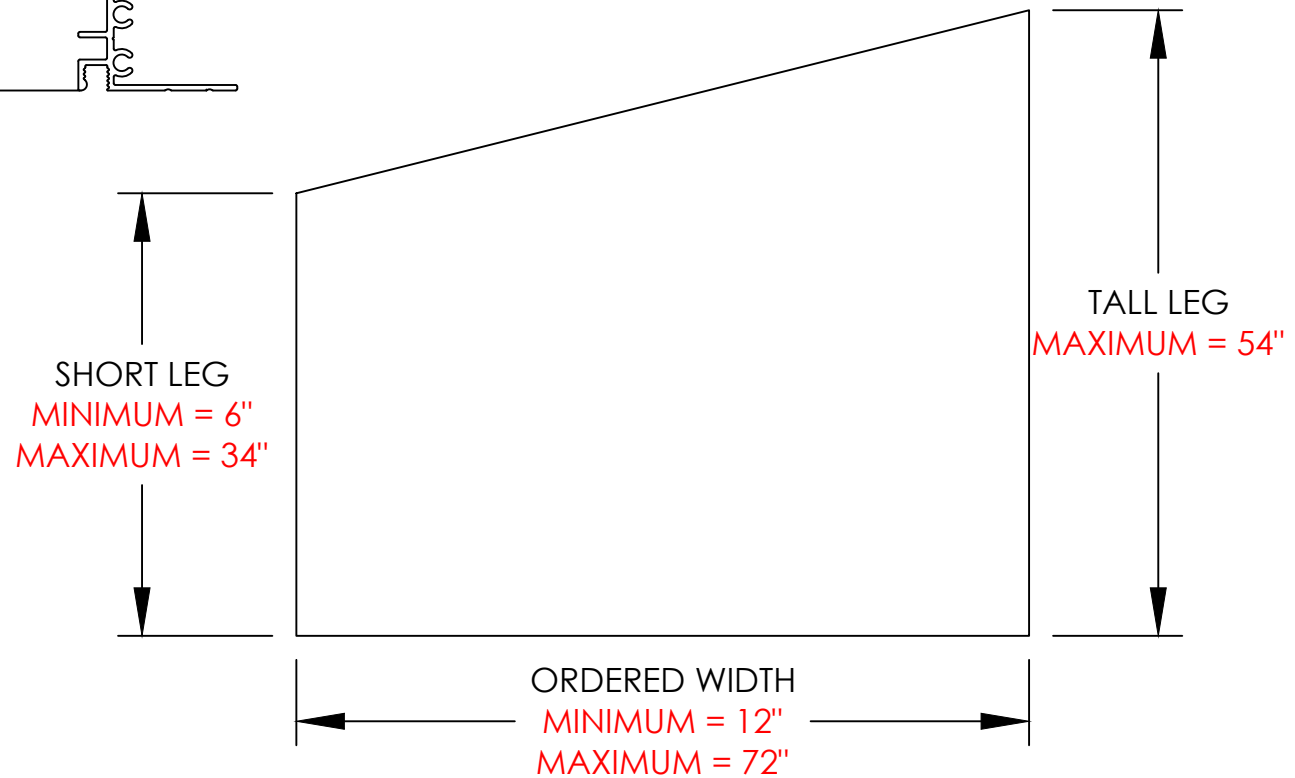


LIP FRAME DETAILS

Window section



Trap details



ORDERED FRAME SIZE*

FLEXIGLASS VINYL:
MINIMUM = 6" W x 6" H
MAXIMUM = 52" W x 96" H

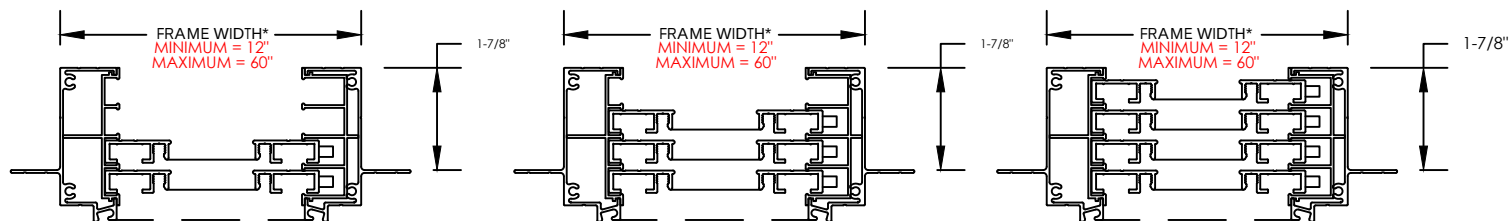
NOTE: SOME ORDERED SIZES
MAY REQUIRE SPREADER BARS

* A spreader bar will automatically be added for a Lip Frame window over 42" in width and a Lip Frame Trapezoid over 30" in width. Under either width is optional.

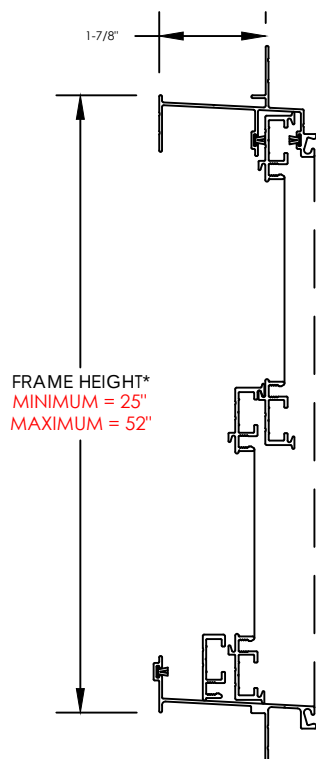


2/3/4-Track Window Sections

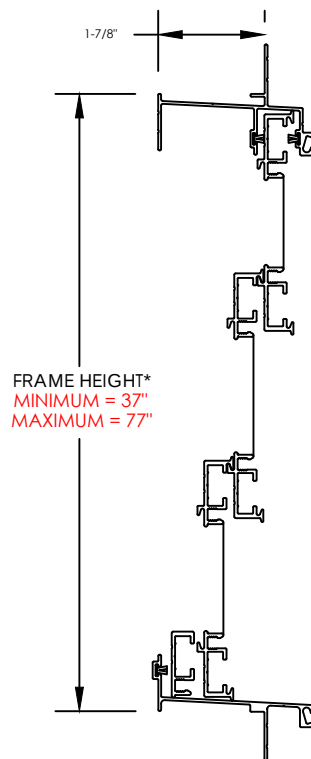
Horizontal sections



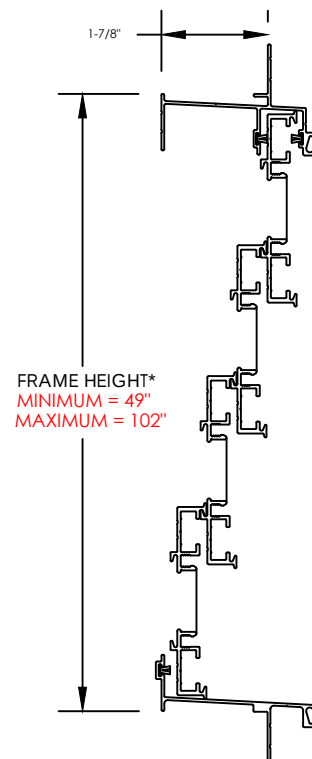
Vertical sections



2-TRACKS 25"-28" HIGH
GET 1 SPRING PER SASH



3-TRACKS 37"-41" HIGH
GET 1 SPRING PER SASH



4-TRACKS 49"-54" HIGH
GET 1 SPRING PER SASH



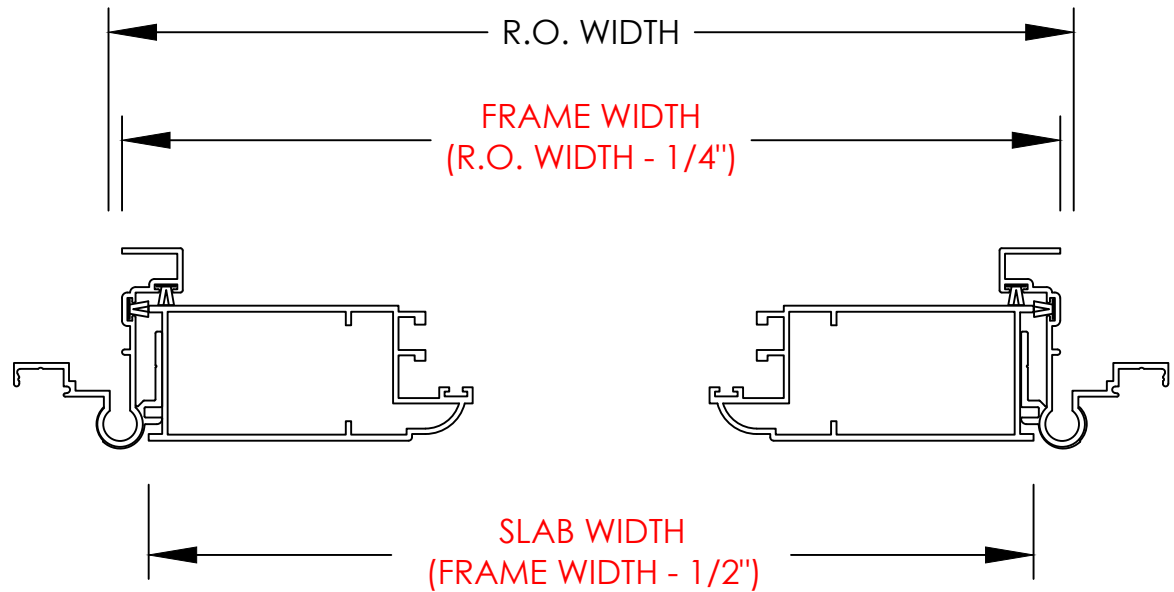
Single Door Sections

ORDERED FRAME SIZE

MINIMUM = 30" W x 72" H

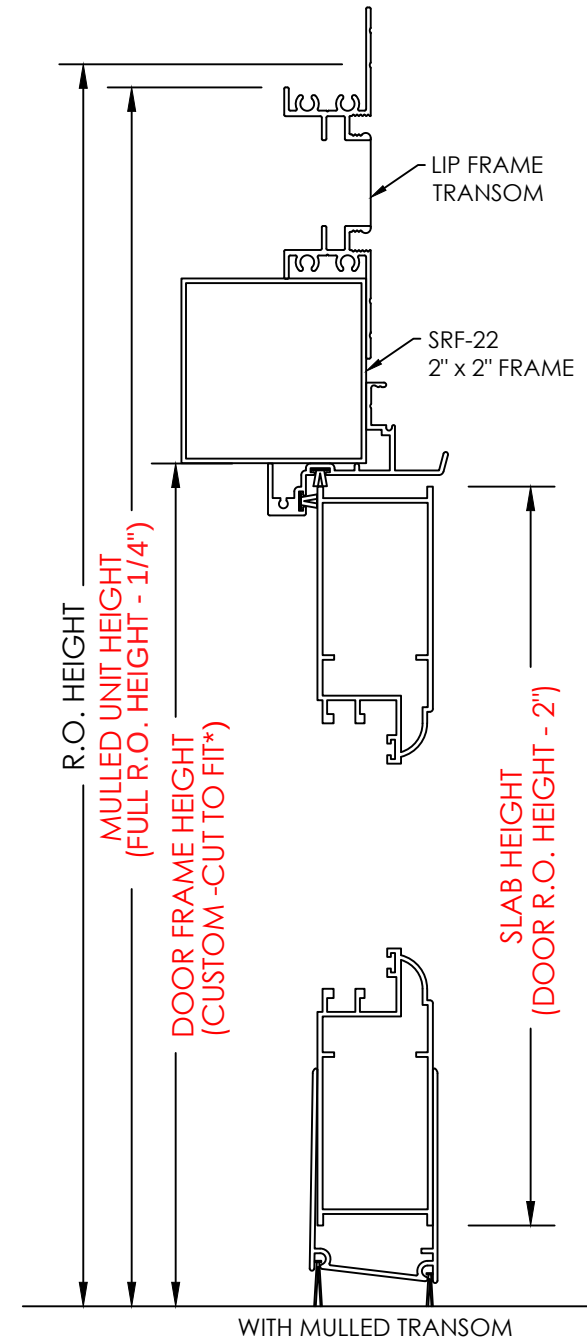
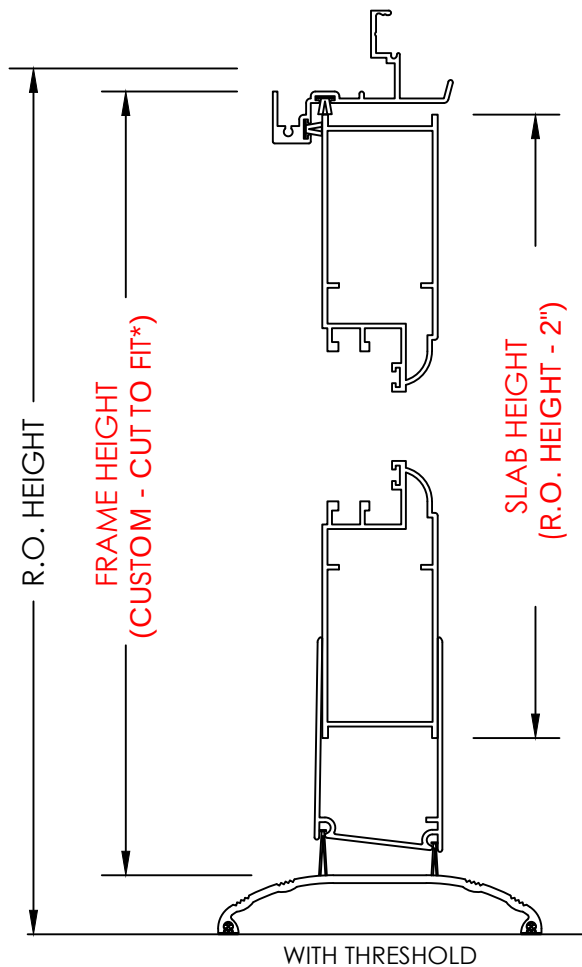
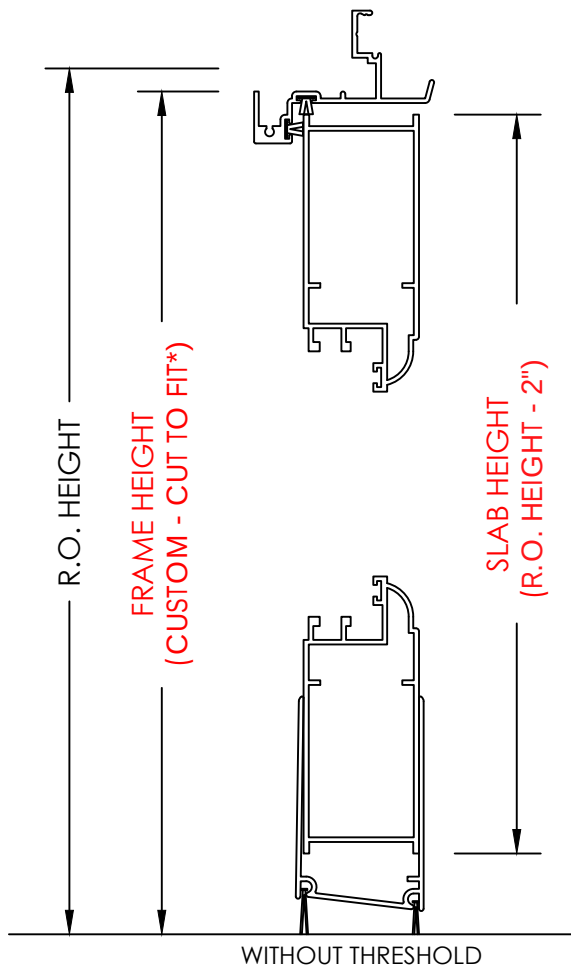
MAXIMUM = 42" W x 96" H

Horizontal



Single Door Sections

Vertical



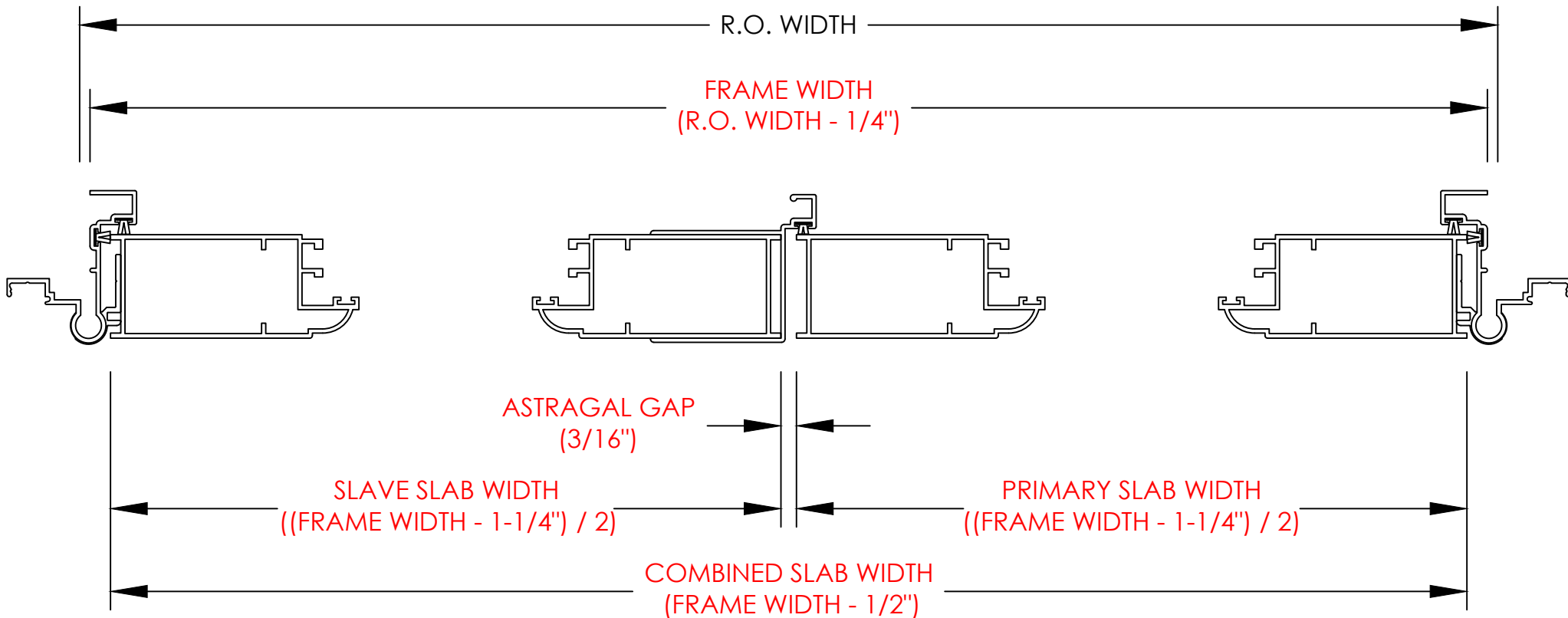
French Door Sections

ORDERED FRAME SIZE

MINIMUM = 60" W x 72" H

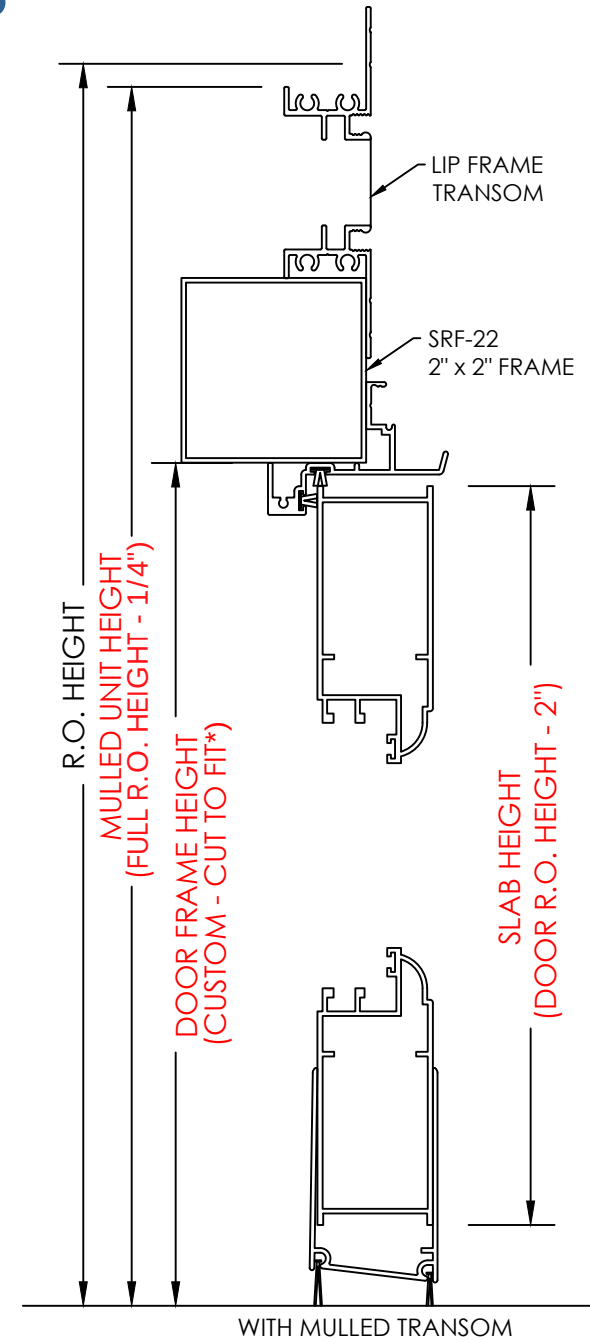
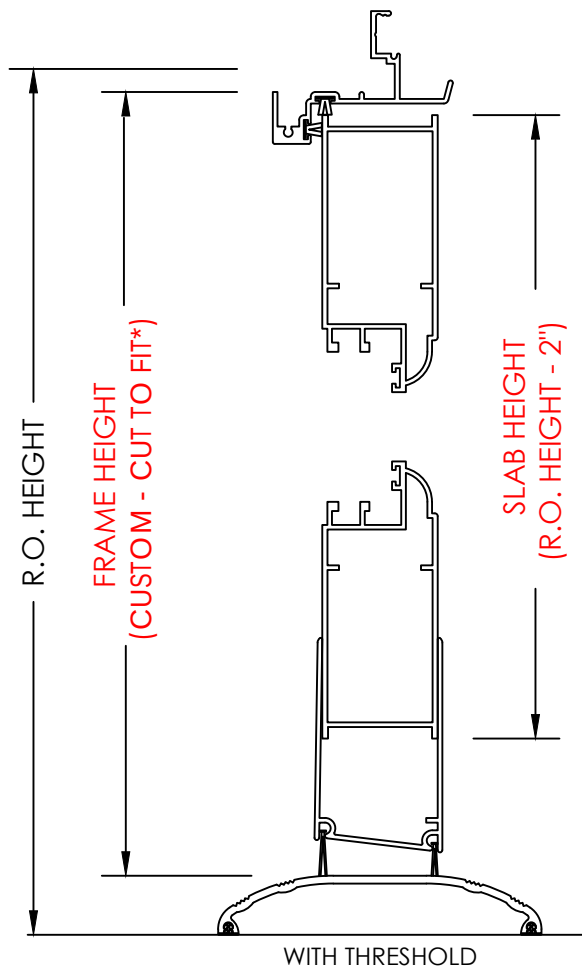
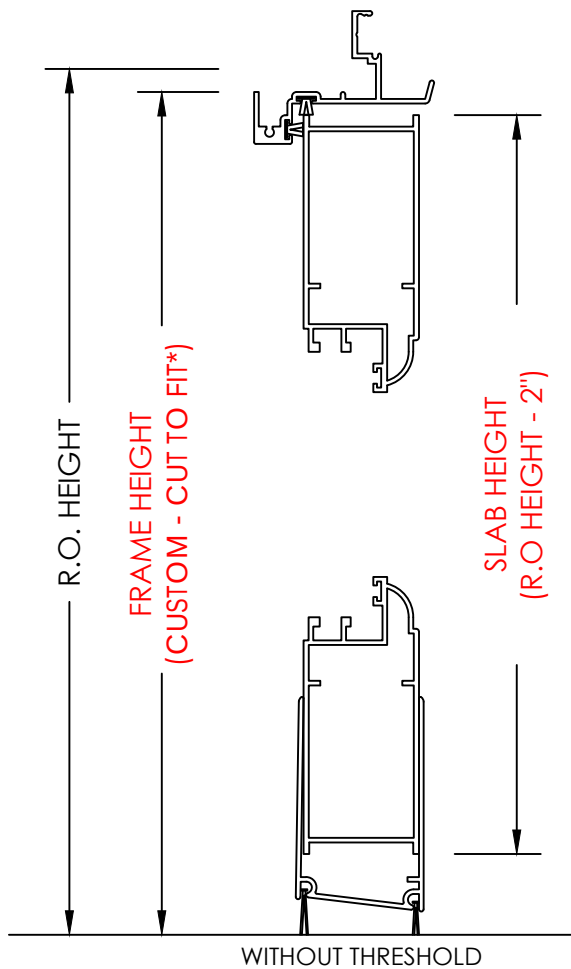
MAXIMUM = 84" W x 96" H

Horizontal



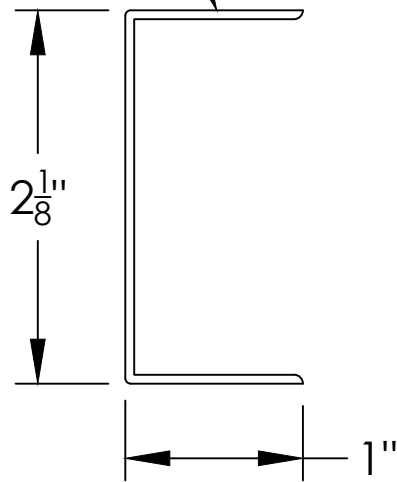
French Door Sections

Vertical

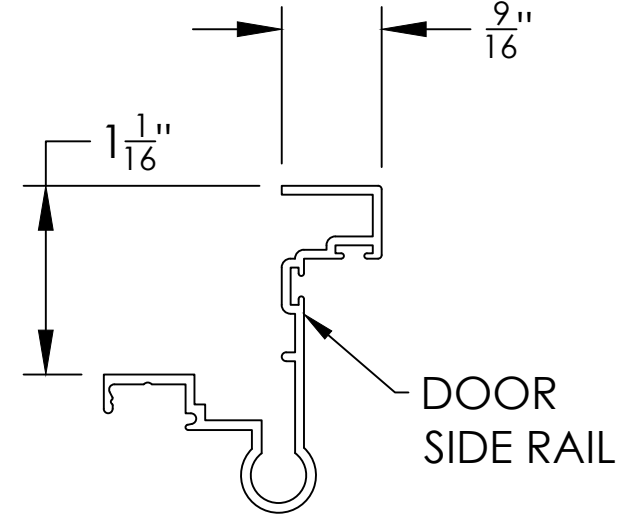
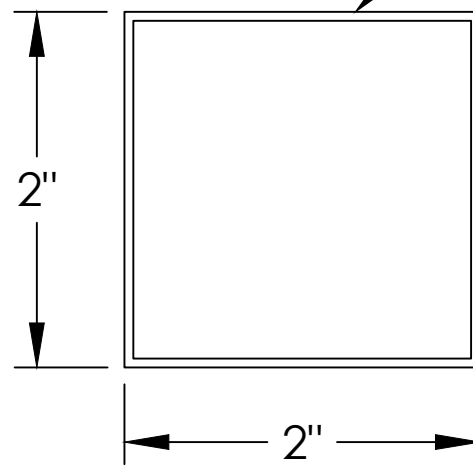


Profile Details

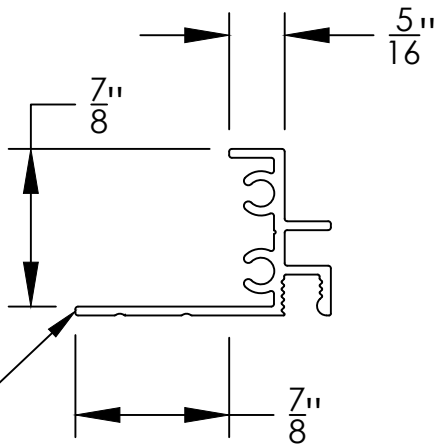
SRE-12
1" x 2" EXPANDER



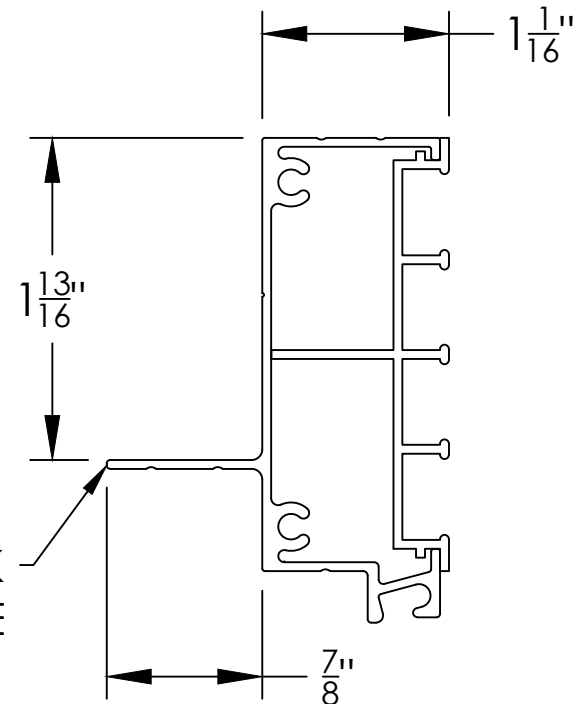
SRF-22
2" x 2" FRAME



LIP FRAME
WINDOW

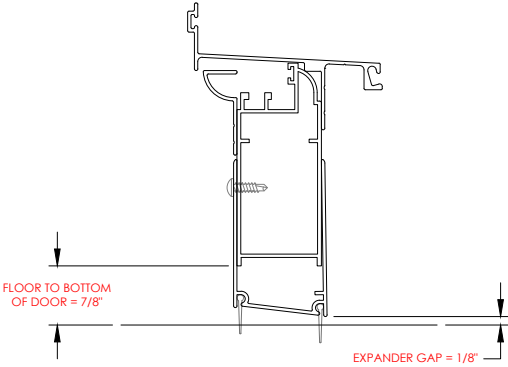
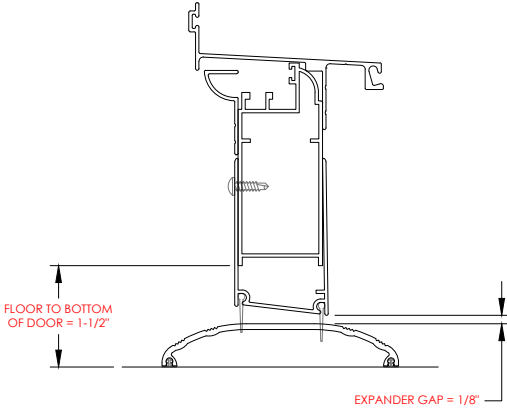
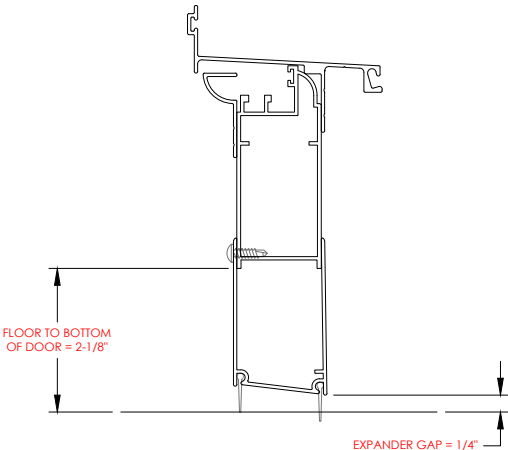
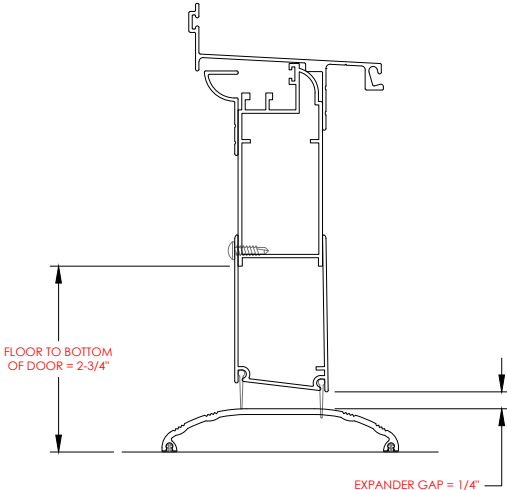


4-TRACK
FRAME



Standard 80" Door

Rough Opening Height Range

	WITHOUT THRESHOLD	WITH THRESHOLD
MINIMUM R.O.	 FLOOR TO BOTTOM OF DOOR = 7/8" EXPANDER GAP = 1/8" 79 1/8" HIGH R.O.	 FLOOR TO BOTTOM OF DOOR = 1-1/2" EXPANDER GAP = 1/8" 79 3/4" HIGH R.O.
MAXIMUM R.O.	 FLOOR TO BOTTOM OF DOOR = 2-1/8" EXPANDER GAP = 1/4" 80 3/8" HIGH R.O.	 FLOOR TO BOTTOM OF DOOR = 2-3/4" EXPANDER GAP = 1/4" 81" HIGH R.O.

NOTE: MINIMUM R.O.'S MAY BE REDUCED BY 3/8" BY MODIFYING THE INSTALLATION OF THE EXPANDER
CONTACT TECHNICAL DIRECTOR AT 419-866-7705 EXT. 1033 WITH QUESTIONS.



PRC WALL LAYOUTS

